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(GB). **MIDDLETON, Donald, Stuart** [GB/GB]; Pfizer
Global Research and Development, Ramsgate Road, Sand-
wich, Kent CT13 9NJ (GB). **STOBIE, Alan** [GB/GB];
Pfizer Global Research and Development, Ramsgate Road,
Sandwich, Kent CT13 9NJ (GB).

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(74) Agents: **WOOD, David, J. et al.**; Pfizer Limited, Rams-
gate Road, Sandwich, Kent CT13 9NJ (GB).

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(71) Applicant (*for GB only*): **PFIZER LIMITED** [GB/GB];
Ramsgate Road, Sandwich, Kent CT13 9NJ (GB).

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(71) Applicant (*for all designated States except GB, US*):
PFIZER INC. [US/US]; 235 East 42nd Street, New York,
NY 10017 (US).

(72) Inventors; and

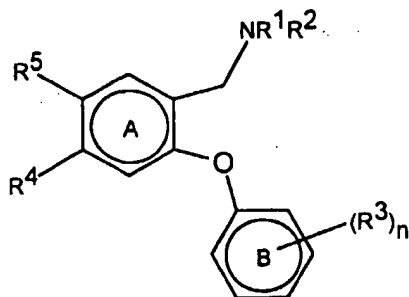
(75) Inventors/Applicants (*for US only*): **ANDREWS, Mark,**
David [GB/GB]; Pfizer Global Research and Development,
Ramsgate Road, Sandwich, Kent CT13 9NJ (GB). **HEP-**
WORTH, David [GB/GB]; Pfizer Global Research and
Development, Ramsgate Road, Sandwich, Kent CT13 9NJ

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(54) Title: **DIPHENYL ETHER COMPOUNDS USEFUL IN THERAPY**



(I)

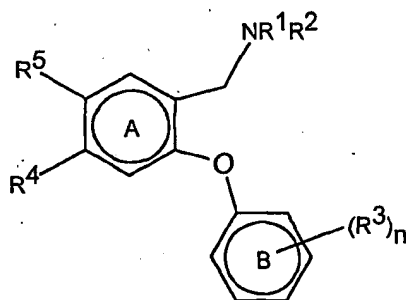
(57) Abstract: A compound of general formula (I), or pharmaceutically acceptable salts, solvates or polymorphs thereof; wherein R³ is independ-
ently CF₃, OCF₃, C₁-C₄alkylthio or C₁-C₄alkoxy; n is 1, 2 or 3; and the
other variables are as defined in the claims. These compounds inhibit
monoamine re-uptake and in particular exhibit activity as selective
serotonin re-uptake inhibitors. They are useful in disorders such as
depression, attention deficit hyperactivity disorder, obsessive-compulsive
disorder, post-traumatic stress disorder, substance abuse disorders and
sexual dysfunction including premature ejaculation.

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Diphenyl ether compounds useful in therapy

This invention relates to a series of novel diphenyl ether compounds which inhibit monoamine re-uptake. In particular compounds of the present invention exhibit activity as selective serotonin re-uptake inhibitors (SSRIs) and have utility therefore in a variety of therapeutic areas. More notably the compounds of the present invention are useful in the treatment or prevention of a variety of disorders, including those in which the regulation of monoamine transporter function is implicated, such as depression, attention deficit hyperactivity disorder, obsessive-compulsive disorder, post-traumatic stress disorder, substance abuse disorders and sexual dysfunction including premature ejaculation, and to pharmaceutical formulations containing such compounds.

According to a first aspect, the invention provides a compound of general formula (I), or pharmaceutically acceptable salts, solvates or polymorphs thereof;



(I)

wherein;

R^1 and R^2 , which may be the same or different, are hydrogen, C_1 - C_6 alkyl, $(CH_2)_m(C_3$ - C_6 cycloalkyl) wherein $m = 0, 1, 2$ or 3 , or R^1 and R^2 together with the nitrogen to which they are attached form an azetidine ring; each R^3 is independently CF_3 , OCF_3 , C_{1-4} alkylthio or C_{1-4} alkoxy; n is $1, 2$ or 3 ; and

R^4 and R^5 , which may be the same or different, are:
 A-X, wherein A = $-CH=CH-$ or $-(CH_2)_p-$ where p is $0, 1$ or 2 ; X is hydrogen, F, Cl, Br, I, $CONR^6R^7$, $SO_2NR^6R^7$, $SO_2NHC(=O)R^6$, OH, C_{1-4} alkoxy, $NR^6SO_2R^9$, NO_2 , NR^6R^{11} , CN, CO_2R^{10} , CHO, SR^{10} , $S(O)R^9$ or

5 SO_2R^{10} ; R^6 , R^7 , R^8 and R^{10} which may be the same or different, are hydrogen or C_{1-6} alkyl optionally substituted independently by one or more R^{12} ; R^9 is C_{1-6} alkyl optionally substituted independently by one or more R^{12} ; R^{11} is hydrogen, C_{1-6} alkyl optionally substituted
independently by one or more R^{12} , $\text{C}(\text{O})\text{R}^6$, CO_2R^9 , $\text{C}(\text{O})\text{NHR}^6$ or
10 $\text{SO}_2\text{NR}^6\text{R}^7$; R^{12} is F (preferably up to 3), OH, CO_2H , C_{3-6} cycloalkyl, NH_2 , CONH_2 , C_{1-6} alkoxy, C_{1-6} alkoxycarbonyl or a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, S and O optionally substituted independently by one or more R^{13} ; or
15 R^6 and R^7 , together with the nitrogen to which they are attached, form a 4-, 5- or 6-membered heterocyclic ring optionally substituted independently by one or more R^{13} ; or

a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, S and O, optionally substituted independently by
5 one or more R^{13} ;
wherein R^{13} is hydroxy, $\text{C}_1\text{-C}_4$ alkoxy, F, $\text{C}_1\text{-C}_6$ alkyl, haloalkyl, haloalkoxy, $-\text{NH}_2$, $-\text{NH}(\text{C}_1\text{-C}_6\text{alkyl})$ or $-\text{N}(\text{C}_1\text{-C}_6\text{alkyl})_2$; and wherein
when R^1 and R^2 are methyl, R^4 and R^5 are hydrogen and n is 1, R^3
is not a -SMe group para to the ether linkage linking rings A and B.

0 Unless otherwise indicated, any alkyl group may be straight or branched and is of 1 to 6 carbon atoms, preferably 1 to 4 and particularly 1 to 3 carbon atoms.

Unless otherwise indicated, any heterocyclyl group contains 5 to 7 ring-atoms up
5 to 4 of which may be hetero-atoms such as nitrogen, oxygen and sulfur, and may be saturated, unsaturated or aromatic. Examples of heterocyclyl groups are furyl, thienyl, pyrrolyl, pyrrolinyl, pyrrolidinyl, dioxolanyl, oxazolyl, thiazolyl, imidazolyl, imidazolinyl, imidazolidinyl, pyrazolyl, pyrazolinyl, pyrazolidinyl, isoxazolyl, isothiazolyl, oxadiazolyl, triazolyl, thiadiazolyl, pyranyl, pyridinyl, piperidinyl,
10 dioxanyl, morpholino, dithianyl, thiomorpholino, pyridazinyl, pyrimidinyl, pyrazinyl, piperazinyl, sulfolanyl, tetrazolyl, triazinyl, azepinyl, oxazepinyl, thiazepinyl, diazepinyl and thiazolinyl. In addition, the term heterocyclyl includes fused

heterocyclyl groups, for example benzimidazolyl, benzoxazolyl, imidazopyridinyl, benzoxazinyl, benzothiazinyl, oxazolopyridinyl, quinolinyl, quinazolinyl, quinoxalinyl, dihydroquinazolinyl, benzothiazolyl, phthalimido, benzofuranyl, benzodiazepinyl, indolyl and isoindolyl. The term heterocyclic should be similarly
 5 construed.

Preferably R^1 and R^2 , which may be the same or different, are hydrogen or C_1 - C_6 alkyl. More preferably hydrogen or methyl.

0 Preferably each R^3 is independently $-CF_3$, $-OCF_3$, methylthio, ethylthio or methoxy.

Preferably at least one R^3 is para to the ether linkage linking ring A and B.

5 Preferably at least one R^3 is methylthio.

Preferably R^4 and R^5 , which may be the same or different, are

$-(CH_2)_p-X$, where p is 0, 1 or 2 (preferably 0 or 1); X is hydrogen, hydroxy,

$CONR^6R^7$, $SO_2NR^6R^7$, $NR^8SO_2R^9$, SR^{10} , SOR^9 or SO_2R^{10} wherein R^6 , R^7 ,

0 R^8 , R^9 and R^{10} are as defined in the first aspect, or

a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, S and O (preferably oxadiazolyl, triazolyl, imidazolyl, oxazolyl, pyrazolyl, pyridinyl or pyrimidinyl).

5 More preferably R^4 and R^5 , which may be the same or different, are:

$-(CH_2)_p-X$, where p is 0 or 1; X is hydrogen, hydroxy, $CONR^6R^7$, $SO_2NR^6R^7$ or

$NR^8SO_2R^9$; wherein R^6 and R^7 , which may be the same or different, are hydrogen or C_1 - C_3 alkyl optionally substituted by hydroxy, $-CONH_2$ or C_1 - C_3 alkoxy (preferably methoxy); R^8 is hydrogen, hydroxyethyl or methyl; or

0 R^9 is methyl, ethyl, isopropyl, trifluoromethyl or methoxyethyl; or triazolyl, imidazolyl or pyrazolyl.

More preferably still R^4 and R^5 are not both hydrogen. More preferably still R^4 is hydrogen.

- 5 Preferably R^6 and R^7 , which may be the same or different, are hydrogen, C_1 - C_3 alkyl optionally substituted by hydroxy, $-CONH_2$ or C_1 - C_3 alkoxy (preferably methoxy). More preferably R^6 and R^7 , which may be the same or different, are hydrogen or methyl, more preferably still hydrogen.

- 0 When present, R^{12} is preferably oxadiazolyl, triazolyl, imidazolyl, oxazolyl, pyrazolyl, pyridinyl or pyrimidinyl. More preferably triazolyl, imidazolyl or pyrazolyl.

- 5 In the case where R^6 and R^7 , together with the nitrogen to which they are attached, form a heterocyclic ring, preferred rings are pyrrolidine or piperidine rings each of which may be substituted by OH or $CONH_2$ or a morpholine ring which may be substituted by $CONH_2$.

Preferably R^{11} is hydrogen or C_{1-6} alkyl.

- 0 Preferably R^8 is hydrogen, hydroxyethyl or methyl. More preferably hydrogen.

Preferably R^9 is methyl, ethyl, isopropyl, trifluoromethyl or methoxyethyl. More preferably methyl or ethyl (preferably methyl).

- 5 Preferably R^{10} is methyl or ethyl.

Preferably p is 1 or 0, more preferably 0.

Preferably

- 0 R^1 and R^2 , which may be the same or different, are hydrogen or methyl; at least one R^3 is para to the ether linkage and is CF_3 , OCF_3 , methylthio, ethylthio or methoxy; and

R⁴ and R⁵, which may be the same or different, are

(CH₂)_p-X, where p is 0 or 1; X is hydrogen, hydroxy, CONR⁶R⁷, SO₂NR⁶R⁷,

NR⁸SO₂R⁹, SR¹⁰, SOR⁹ or SO₂R¹⁰ and wherein R⁶ and R⁷, which may be

the same or different, are hydrogen, C₁-C₃alkyl optionally substituted by

5 hydroxy, -CONH₂ or C₁-C₃alkoxy (preferably methoxy); or R⁶ and R⁷,

together with the nitrogen to which they are attached, may form a

morpholine, pyrrolidine or piperidine ring each of which may be substituted

by OH or CONH₂; R⁸ is hydrogen, hydroxyethyl or methyl (preferably

hydrogen); R⁹ is methyl, ethyl, isopropyl, trifluoromethyl or methoxyethyl;

0 and R¹⁰ is methyl or ethyl; or

an oxadiazolyl, triazolyl, imidazolyl, oxazolyl, pyrazolyl, pyridinyl or pyrimidinyl group.

More preferably

5 R¹ and R², which may be the same or different, are hydrogen or methyl;

at least one R³ is para to the ether linkage and is CF₃, OCF₃, methylthio, ethylthio or methoxy, and at least one R³ is methylthio or ethylthio; and

R⁴ and R⁵, which may be the same or different, are

-(CH₂)_p-X, where p is 0 or 1; X is hydrogen, hydroxy, CONR⁶R⁷, SO₂NR⁶R⁷ or

0 NR⁸SO₂R⁹; wherein R⁶ and R⁷, which may be the same or different, are

hydrogen, C₁-C₃alkyl optionally substituted by hydroxy, -CONH₂ or C₁-

C₃alkoxy (preferably methoxy); R⁸ is hydrogen, hydroxyethyl or methyl; R⁹

is methyl, ethyl, isopropyl, trifluoromethyl or methoxyethyl; or

triazolyl, imidazolyl or pyrazolyl.

5

More preferably still

R¹ and R², which may be the same or different, are hydrogen or methyl;

at least one R³ is para to the ether linkage and is CF₃, OCF₃, methylthio or methoxy, and at least one R³ is methylthio;

0 R⁴ is hydrogen; and

R⁵ is

- 5 $-(CH_2)_p-X$, where p is 0 or 1; X is hydrogen, hydroxy, $CONR^6R^7$, $SO_2NR^6R^7$ or $NR^8SO_2R^9$; wherein R^6 and R^7 , which may be the same or different, are hydrogen, C_1 - C_3 alkyl optionally substituted by hydroxy, $-CONH_2$ or C_1 - C_3 alkoxy (preferably methoxy); R^8 is hydrogen, hydroxyethyl or methyl; R^9 is methyl, ethyl, isopropyl, trifluoromethyl or methoxyethyl; or triazolyl, imidazolyl or pyrazolyl.

More preferably still R^4 and R^5 are not both hydrogen.

- 0 For the avoidance of doubt, unless otherwise indicated, the term substituted means substituted by one or more defined groups. In the case where groups may be selected from a number of alternatives groups, the selected groups may be the same or different.
- 5 For the avoidance of doubt, the term independently means that where more than one substituent is selected from a number of possible substituents, those substituents may be the same or different.

Preferred compounds of formula (I) include:

- 0 3-[(dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzenesulfonamide;
3-[(dimethylamino)methyl]-*N*-methyl-4-[4-(trifluoromethyl)phenoxy]benzenesulfonamide;
3-[(dimethylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]benzenesulfonamide;
3-[(dimethylamino)methyl]-*N*-[(2*R*)-2-hydroxypropyl]-4-[4-(methylsulfanyl)-
5 phenoxy]benzenesulfonamide;
3-[(dimethylamino)methyl]-*N*-[(1*S*)-2-hydroxy-1-methylethyl]-4-[4-(methylsulfanyl)-
phenoxy]benzenesulfonamide;
3-[(dimethylamino)methyl]-*N*-(2-hydroxyethyl)-4-[4-(methylsulfanyl)phenoxy]-
benzenesulfonamide;
0 3-[(dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzonitrile;
3-[(dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzamide;
3-[(dimethylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]benzamide;

- 3-[(methylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzamide;
N-{3-[(dimethylamino)methyl]-4-[4-(trifluoromethyl)phenoxy]phenyl}-methanesulfonamide;
 4-[3-methoxy-4-(methylsulfanyl)phenoxy]-3-[(methylamino)methyl]benzamide;
 5 *N*-methyl-3-[(methylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzamide;
 3-[(dimethylamino)methyl]-4-[3-methoxy-4-(methylsulfanyl)phenoxy]-benzamide;
N-methyl-*N*-[2-[4-(methylsulfanyl)phenoxy]-5-(1*H*-1,2,3-triazol-1-yl)benzyl]amine;
N-methyl-*N*-[2-[4-(methylsulfanyl)phenoxy]-5-(1*H*-1,2,4-triazol-1-yl)benzyl]amine;
N,N-dimethyl-*N*-[2-[4-(methylsulfanyl)phenoxy]-5-(1*H*-1,2,4-triazol-1-yl)benzyl]-
 0 amine;
N-[2-[4-(methylsulfanyl)phenoxy]-5-(4*H*-1,2,4-triazol-4-yl)benzyl]-*N,N*-dimethylamine; and
N-{5-(3-amino-1*H*-pyrazol-1-yl)-2-[4-(methylsulfanyl)phenoxy]benzyl}-*N*-methylamine.

5

The compounds of the invention have the advantage that they are selective inhibitors of the re-uptake of serotonin (SRIs) (and so are likely to have reduced side effects), they have a rapid onset of action (making them suitable for administration shortly before an effect is required), they have desirable potency
 0 and associated properties. Compounds that selectively inhibit the re-uptake of serotonin, but not noradrenaline or dopamine, are preferred.

We have found that compounds of formula I which possess these properties have a relatively polar group at R⁴/R⁵.

5

Therefore according to a further aspect, the invention provides a compound of general formula I and pharmaceutically acceptable salts thereof, wherein R¹, R², R³ and *n* are as defined in the first aspect; and R⁴ and R⁵, which may be the same or different, are -(CH₂)_p-A', wherein *p* is 0, 1 or 2 and A' is a polar group. In
 0 this aspect, polar groups may be defined as those having a negative π -value (see C Hansch and A Leo, 'Substituent Constants for Correlation Analysis in Chemistry and Biology', Wiley, New York, 1979). In this system, H has a π -value

of 0.00, $-\text{OCH}_3$ has a π -value of -0.02 , and $-\text{SO}_2\text{NH}_2$ has a π -value of -1.82 , for example [see Table VI-I, 'Well-Characterized Aromatic Substituents', p 49, *ibid*]. More preferred polar groups have a more negative π -value: thus, preferred groups have π -values of a greater negative value than -0.1 , more preferably a greater negative value than -0.5 , and most preferably a greater negative value than -1.0 . Even when p is other than zero in the above definition, the definition of A' is based on the above reference as if p was zero.

The pharmaceutically or veterinarily acceptable salts of the compounds of the invention which contain a basic centre are, for example, non-toxic acid addition salts formed with inorganic acids such as hydrochloric, hydrobromic, hydroiodic, sulfuric and phosphoric acid, with carboxylic acids or with organo-sulfonic acids. Examples include the HCl, HBr, HI, sulfate or bisulfate, nitrate, phosphate or hydrogen phosphate, acetate, benzoate, succinate, saccharate, fumarate, maleate, lactate, citrate, tartrate, gluconate, camsylate, methanesulfonate, ethanesulfonate, benzenesulfonate, *p*-toluenesulfonate and pamoate salts. Compounds of the invention can also provide pharmaceutically or veterinarily acceptable metal salts, in particular non-toxic alkali and alkaline earth metal salts, with bases. Examples include the sodium, potassium, aluminium, calcium, magnesium, zinc and diethanolamine salts. For reviews on suitable pharmaceutical salts see Berge *et al*, J. Pharm, Sci., 66, 1-19, 1977; Bighley *et al*, International Journal of Pharmaceutics, 33 (1986), 201-217; and P L Gould, Encyclopedia of Pharmaceutical Technology, Marcel Dekker Inc, New York 1996, Volume 13, page 453-497.

The pharmaceutically acceptable solvates of the compounds of the invention include the hydrates thereof.

Also included within the scope of the compound and various salts of the invention are polymorphs thereof.

Preferred salts are the tartrate salts, particularly the L-tartrate and the D-tartrate salts (and also the racemic D/L-tartrate); the phosphate salt; the hydrochloride salt; the citrate salt; and the sulfate salt. A further preferred salt is the sodium salt (see Example 28).

5

Hereinafter compounds, their pharmaceutically acceptable salts, their solvates or polymorphs, defined in any aspect of the invention (except intermediate compounds in chemical processes) are referred to as "compounds of the invention".

0

The compounds of the invention may possess one or more chiral centres and so exist in a number of stereoisomeric forms. All stereoisomers and mixtures thereof are included in the scope of the present invention. Racemic compounds may either be separated using preparative HPLC and a column with a chiral stationary
5 phase or resolved to yield individual enantiomers utilising methods known to those skilled in the art. In addition, chiral intermediate compounds may be resolved and used to prepare chiral compounds of the invention.

0

The compounds of the invention may exist in one or more tautomeric forms. All tautomers and mixtures thereof are included in the scope of the present invention. For example, a claim to 2-hydroxypyridinyl would also cover its tautomeric form, α -pyridonyl.

The invention also includes radiolabelled compounds.

5

It will be appreciated by those skilled in the art that certain protected derivatives of compounds of the invention, which may be made prior to a final deprotection stage, may not possess pharmacological activity as such, but may, in certain instances, be administered orally or parenterally and thereafter metabolised in the body to
0 form compounds of the invention which are pharmacologically active. Such derivatives may therefore be described as "prodrugs". Further, certain compounds of the invention may act as prodrugs of other compounds of the invention.

All protected derivatives and prodrugs of compounds of the invention are included within the scope of the invention. Examples of suitable pro-drugs for the compounds of the present invention are described in Drugs of Today, Volume 19, Number 9, 1983, pp 499 – 538 and in Topics in Chemistry, Chapter 31, pp 306 – 316 and in "Design of Prodrugs" by H. Bundgaard, Elsevier, 1985, Chapter 1 (the disclosures in which documents are incorporated herein by reference).

It will further be appreciated by those skilled in the art, that certain moieties, known to those skilled in the art as "pro-moieties", for example as described by H. Bundgaard in "Design of Prodrugs" (the disclosure in which document is incorporated herein by reference) may be placed on appropriate functionalities when such functionalities are present within compounds of the invention.

Preferred prodrugs for compounds of the invention include : esters, carbonate esters, hemi-esters, phosphate esters, nitro esters, sulfate esters, sulfoxides, amides, carbamates, azo-compounds, phosphamides, glycosides, ethers, acetals and ketals.

Compounds of the invention may be prepared, in known manner in a variety of ways.

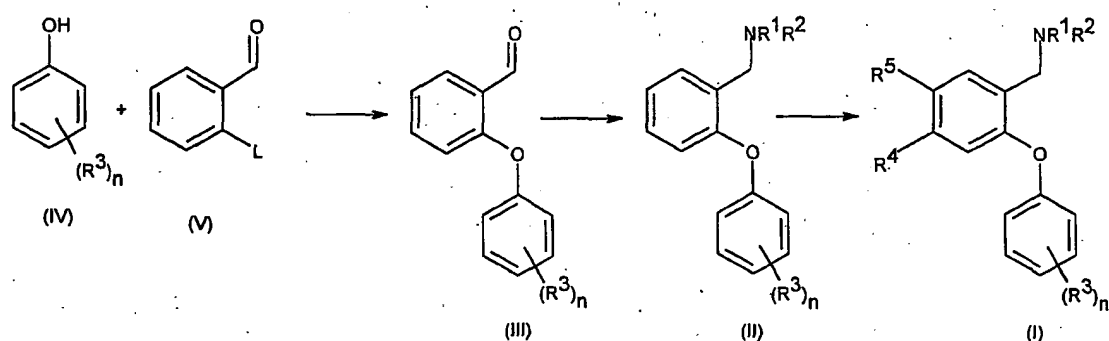
In the following reaction schemes and hereafter, unless otherwise stated, R^1 to R^{13} , n, m and p are as defined in the first aspect. These processes form further aspects of the invention.

Throughout the specification, general formulae are designated by Roman numerals I, II, III, IV etc. Subsets of these general formulae are defined as Ia, Ib, Ic etc, IVa, IVb, IVc etc.

Compounds of general formula (I) may be prepared from compounds of general formula (II) by a variety of methodologies (see Scheme 1), wherein L is a suitable

leaving group such as halogen (F, Cl, Br or I) or a sulfonate ester such as trifluoromethanesulfonate or methanesulfonate, preferably L is F or Cl.

SCHEME 1

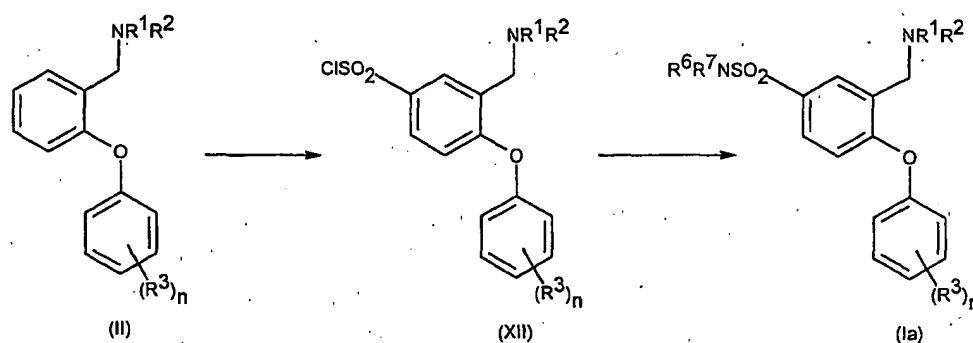


5 For example:

- i) Where R^4/R^5 are halogen, by reaction of (II) with a suitable halogenating agent in an inert solvent which does not adversely affect the reaction. Suitable halogenating agents include trifluoromethanesulfonic acid and *N*-iodosuccinimide and suitable inert solvents include dichloromethane as illustrated in Example 16 herein;
- ii) Where R^4/R^5 are $-NO_2$, by reaction of (II) with a suitable nitrating agent, such as an alkali metal nitrate, in an inert solvent which does not adversely affect the reaction at, or below, room temperature. Suitable nitrating agents include trifluoromethanesulfonic acid/ potassium nitrate and suitable inert solvents include trifluoroacetic acid, as illustrated in Example 21 herein; or
- iii) Transformation to the compounds of formula I where R^4/R^5 is $-SO_2NR^6R^7$ by reaction of an intermediate sulfonyl chloride with the requisite amine of formula HNR^6R^7 in a suitable solvent. Suitable solvents include ethanol and the reactions are generally performed at or below room temperature. For example, compounds of formula (Ia), where R^5 is $-SO_2NR^6R^7$, may be prepared via the intermediate sulfonyl chlorides (XII) from compounds of formula (II) by reaction of (II) with chlorosulfonic acid followed by reaction

with HNR^6R^7 . Reaction conditions typically comprise low temperature. The reaction can take place either neat, i.e. in the absence of solvent, or in the presence of an inert solvent which does not adversely affect the reaction. Suitable inert solvents include dichloromethane and a typical reaction temperature is 0 °C, as illustrated in Example 28 herein. The intermediate sulfonyl chloride (XII) may be isolated, purified and then reacted with HNR^6R^7 , alternatively it may be generated *in situ*, without isolation, and then reacted with HNR^6R^7 .

SCHEME 1a



Thus according to a further aspect, the invention provides a process for preparing compounds of general formula (I) from compounds of the general formula (II). In a preferred embodiment, there is provided a process for preparing compounds of formula (Ia) by reacting compounds of formula (II) in a suitable solvent, with chlorosulfonic acid to give compounds of formula (XII) followed by reaction with HNR^6R^7 to give compounds of formula (Ia). Preferably compounds of formula (XII) are generated *in situ* and reacted with HNR^6R^7 without isolation.

Compounds of general formula (II) may in turn be prepared from compounds of formula (III) by reaction with an amine of general formula HNR^1R^2 , or with a suitable salt form thereof, together with a hydride reducing agent in a suitable solvent. When either R^1 or R^2 is hydrogen, suitable solvents include protic solvents such as ethanol, and sodium borohydride is an appropriate reducing agent. When neither R^1 or R^2 are hydrogen, tetrahydrofuran/ dichloromethane is

a suitable solvent system and sodium tri(acetoxy)borohydride is a suitable reducing agent. In such reactions the use of a salt form of HNR^1R^2 , such as the hydrochloride is preferable, and an auxiliary base, to aid solubility of the HNR^1R^2 salt, such as triethylamine may optionally be added.

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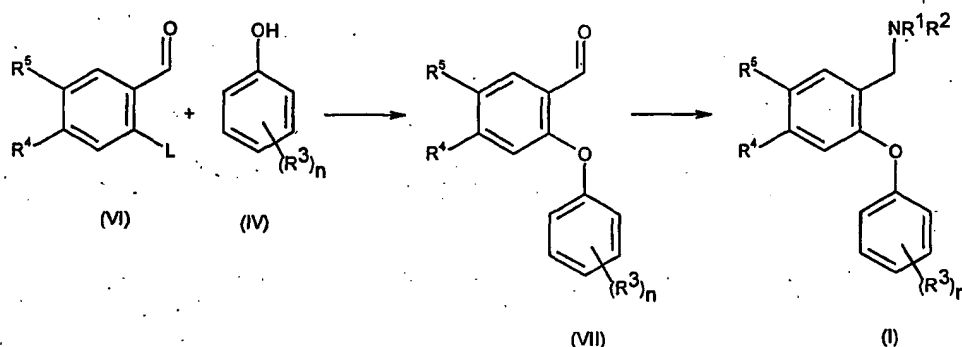
Compounds of formula (III) may be prepared in turn from the coupling of compounds of general formula (IV) with aldehyde compounds of general formula (V). Such coupling reaction may be accomplished by techniques known in the art, such as, via reaction with potassium carbonate in a suitable solvent such as dimethylformamide under appropriate reaction conditions such as elevated temperature and in an inert atmosphere.

0

Alternatively, compounds of general formula (I) may be prepared from compounds of general formula (VII) (See Scheme 2) in analogous fashion to the preparation of (II) (see Scheme 1).

5

SCHEME 2



Compounds of general formula (VII) may be prepared from (VI) and (IV) in an analogous fashion to the preparation of (III) (see Scheme 1).

Alternatively, compounds of general formula (I) having a particular R^4/R^5 substituent may be converted into other compounds of formula (I) using known techniques. For example:

- i) When R^4/R^5 is halogen such as chloro, bromo or iodo, it may be converted to cyano via reaction with a cyanide salt in the presence of a $\text{Pd}(0)$ or

5

- 5 (II)catalyst in a high boiling solvent at elevated temperatures. Suitable Pd catalysts include palladium tetrakis(triphenylphosphine), suitable cyanide salts include $\text{Zn}(\text{CN})_2$ and suitable high boiling solvents which do not adversely affect the reaction include dimethylformamide as exemplified by Example 81 herein;
- 0 ii) When R^4/R^5 is halogen such as chloro, bromo or iodo, it may be converted to $-\text{CH}_2\text{CN}$ via an intermediate cyanoester. The intermediate cyanoesters are formed by reaction with an α -cyanoacetate in the presence of a copper(I) salt and a base, in a high boiling solvent at elevated temperatures. Suitable α -cyanoacetates include ethyl α -cyanoacetate, suitable copper(I) salts include copper(I) bromide, suitable bases include potassium carbonate and suitable high boiling solvents include dimethylsulfoxide. The intermediate cyanoesters may then be hydrolysed and decarboxylated in one step by treatment with a hydroxide salt in a high boiling solvent at elevated temperatures. Suitable hydroxide salts include sodium hydroxide and suitable high boiling solvents include aqueous dioxan, as exemplified by Example 89 herein;
- 5 iii) When R^4/R^5 is halogen such as chloro, bromo or iodo, it may be converted to the corresponding sulfide $-\text{SR}$ by treatment with an alkyl thiolate salt and a Pd(0) or (II)catalyst, in an inert high boiling solvent which does not adversely affect the reaction, at elevated temperatures. Suitable alkyl thiolate salts include sodium methanethiolate, suitable Pd catalysts include palladium tetrakis(triphenylphosphine) and suitable inert high boiling solvents include dimethylsulfoxide as exemplified by Example 141 herein;
- 0 iv) When R^4/R^5 is halogen such as chloro, bromo or iodo, it may be converted to the corresponding ester $-\text{CO}_2\text{R}$ by treatment with carbon monoxide at high pressure with a Pd(0) or (II) catalyst, in an alcohol solvent (ROH wherein R is $\text{C}_1 - \text{C}_4$ alkyl), in the presence of a base at elevated temperatures. For example the reaction may be carried out at pressures in

the region of about 100 p.s.i., whilst suitable Pd catalysts include palladium tetrakis(triphenylphosphine), suitable bases include triethylamine and suitable alcohol solvents include methanol as exemplified by Example 151 herein;

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v) When R^4/R^5 is halogen such as iodo, it may be converted to the corresponding amide $-CONR^6R^7$ wherein R^6 and R^7 are as previously defined herein, by treatment with carbon monoxide, the corresponding amine of formula HNR^6R^7 and a Pd(0)catalyst in an inert solvent which does not adversely affect the reaction. Suitable catalysts include palladium tetrakis(triphenylphosphine) and suitable solvents include dimethylformamide. The reaction is preferably conducted at an elevated temperature and pressure, as exemplified by Example 100 herein;

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5 vi) When R^4/R^5 is halogen such as chloro, bromo or iodo, it may be converted to $-CH_2CN$ by reaction with tributyl(cyanomethyl)stannane [according to M. Kosugi, M. Ishiguro, Y. Negishi, H. Sano, T. Migita, *Chem. Lett.*, 1984, 1511-1512] and a Pd-catalyst in a suitable solvent at elevated temperatures. Suitable catalysts include bis(acetonitrile)dichloro-

0 palladium(II) and suitable solvents include *m*-xylene, as exemplified by Example 88 herein;

vii) When R^4/R^5 is halogen such as bromo, it may be converted to a heterocyclic group, by treatment with copper powder and the desired heterocyclic compound together with a base. Suitable heterocyclic groups

5 are defined herein before and include 1,2,3-triazoles, suitable bases include potassium carbonate and the reaction is preferably carried out at elevated temperatures as exemplified by Example 181 herein;

0 viii) When R^4/R^5 is halogen such as bromo, it may be converted to an α,β -unsaturated sulfonamide, by treatment with vinylsulfonamide, a Pd(0) or (II) catalyst and a suitable base, in an inert solvent which does not

adversely affect the reaction, at elevated temperatures. Suitable Pd catalysts include palladium (II) acetate in the presence of tri(o-tolyl)phosphine, suitable bases include triethylamine and suitable inert solvents include acetonitrile as exemplified by Example 67 herein;

5

- ix) When R^4/R^5 is halogen such as bromo, it may be converted to an α,β -unsaturated amide, by treatment with acrylamide, a Pd(0) or (II) catalyst and a suitable base, in an inert solvent which does not adversely affect the reaction, at elevated temperatures. Suitable Pd catalysts include palladium (II) acetate in the presence of tri(o-tolyl)phosphine, suitable bases include triethylamine and suitable inert solvents include acetonitrile as exemplified by Example 68 herein;

0

- x) When R^4/R^5 is an α,β -unsaturated sulfonamide, it may be converted to $-\text{CH}_2\text{CH}_2\text{SO}_2\text{NH}_2$, by treatment with a suitable reducing agent at an appropriate temperature, in an inert solvent which does not adversely affect the reaction. Suitable reducing agents include tosyl hydrazide at elevated temperature and suitable inert solvents include toluene as exemplified by Example 71 herein;

5

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- xi) When R^4/R^5 is nitro, it may be reduced to the corresponding $-\text{NH}_2$ group via treatment with a reducing agent in a protic solvent at, or above, room temperature. Suitable reducing agents include iron powder / calcium chloride, suitable protic solvents include aqueous ethanol and at a typical reaction temperature of from about 70°C to about 100°C , preferably about 90°C , as exemplified by Example 107 herein;

5

- xii) When R^4/R^5 is $-\text{NH}_2$, it may be converted to the corresponding $-\text{NH}\text{SO}_2\text{R}^9$ group by reaction with a sulfonylating agent in the presence of a base in an inert solvent which does not adversely affect the reaction at, or below, room temperature. Suitable sulfonylating agents include methanesulfonic

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anhydride, suitable bases include triethylamine and suitable inert solvents include tetrahydrofuran as exemplified by Example 114 herein;

- xiii) When R^4/R^5 is $-NH_2$, it may be converted to a triazole by treatment with *N*-
5 [(dimethylamino)methylidene]-*N,N*-dimethylhydrazonoformamide and a
suitable acid, in an inert solvent which does not adversely affect the
reaction, at elevated temperature. Suitable acids include *p*-toluenesulfonic
acid and suitable solvents include toluene as exemplified by Example 189
herein;
- xiv) When R^4/R^5 is a $-NHSO_2R^9$ group, it may be converted to the
corresponding $-NR^8SO_2R^9$ group via treatment with an alkylating agent
and a base in a suitable inert solvent. Examples of suitable alkylating
agents include 2-bromoethanol, suitable bases include potassium
5 carbonate and suitable inert solvents include acetonitrile, as exemplified
by Example 122 herein;
- xv) When R^4/R^5 is a sulfonamide, it may be converted to an acyl sulfonamide
by treatment with an acylating agent and a base in a solvent which does
0 not adversely affect the reaction. Suitable acylating agents include acetic
anhydride, suitable bases include triethylamine and suitable solvents
include dichloromethane as exemplified by Example 66 herein;
- xvi) When R^4/R^5 is $-CN$, it may be converted to the corresponding aldehyde by
5 treatment with a hydride reducing agent in an inert solvent which does not
adversely affect the reaction. Examples of suitable reducing agents
include lithium aluminium hydride and suitable inert solvents include
tetrahydrofuran. Such reactions are preferably carried out at low
temperature and in an inert atmosphere as exemplified by Example 157
0 herein;

- xvii) When R^4/R^5 is a nitrile $-CN$, it may be converted to the corresponding $-C(O)NH_2$ group by hydrolysis under basic, oxidative or acid conditions. Basic hydrolysis is preferably conducted with a hydroxide salt such as potassium hydroxide in a protic solvent such as *t*-butanol at elevated
5 temperatures, as exemplified in Example 91 herein. Oxidative hydrolysis is preferably conducted with hydrogen peroxide in a polar solvent such as dimethylsulfoxide in the presence of a suitable base, such as potassium carbonate at, or below, room temperature, as exemplified by Example 90 herein. Acidic hydrolysis is preferably conducted with a strong acid, such
0 as polyphosphoric acid, at elevated temperatures, as exemplified by Example 92 herein;
- xviii) When R^4/R^5 is $-CN$, it may be reduced to the corresponding amine $-CH_2NH_2$ via treatment with a hydride reducing agent, such as lithium
5 aluminium hydride as exemplified by Example 110 herein;
- xix) When R^4/R^5 is $-CHO$, it may be reduced to the corresponding alcohol $-CH_2OH$ via treatment with a reducing agent in a suitable solvent. Examples of suitable reducing agents include sodium borohydride, and
0 suitable solvents include ethanol as exemplified by Example 157 herein;
- xx) When R^4/R^5 is, it may be converted to the corresponding sulfoxide $-S(O)R^9$ via low temperature treatment with an oxidising agent such as
5 oxone (RTM) or hydrogen peroxide in a protic solvent as exemplified by Examples 145 or 149 herein;
- xxi) When R^4/R^5 is $-SR^{10}$, it may be converted to the corresponding sulfone $-SO_2R^{10}$ via low temperature treatment with an oxidising agent such as
0 oxone (RTM) or hydrogen peroxide in a protic solvent as exemplified by Examples 146 and 150 herein;

- xxii) When R^4/R^5 is an ester, it may be reduced to the corresponding alcohol group $-CH_2OH$ via treatment with a hydride reducing agent, such as lithium aluminium hydride, as exemplified by Example 154 herein;
- 5 xxiii) When R^4/R^5 is an ester, it may be converted to the corresponding acid $-CO_2H$ by treatment with a suitable hydroxide salt in the presence of water and a suitable co-solvent. Suitable hydroxide salts include lithium hydroxide and suitable co-solvents include tetrahydrofuran, as exemplified by Example 158 herein; and
- 0 xxiv) When R^4/R^5 is a carboxylic acid, it may be converted to the corresponding amide $-CONR^6R^7$ by treatment with a coupling agent, a base and an amine HNR^6R^7 in a suitable inert solvent which does not adversely affect the reaction. Suitable coupling agents include 1-(3-dimethylaminopropyl)-
- 5 3-ethylcarbodiimide hydrochloride in the presence of 1-hydroxybenzotriazole, suitable bases include triethylamine and suitable solvents include dichloromethane as exemplified by Example 159 herein.

Alternatively, compounds of general formula (I) having a particular NR^1R^2 group

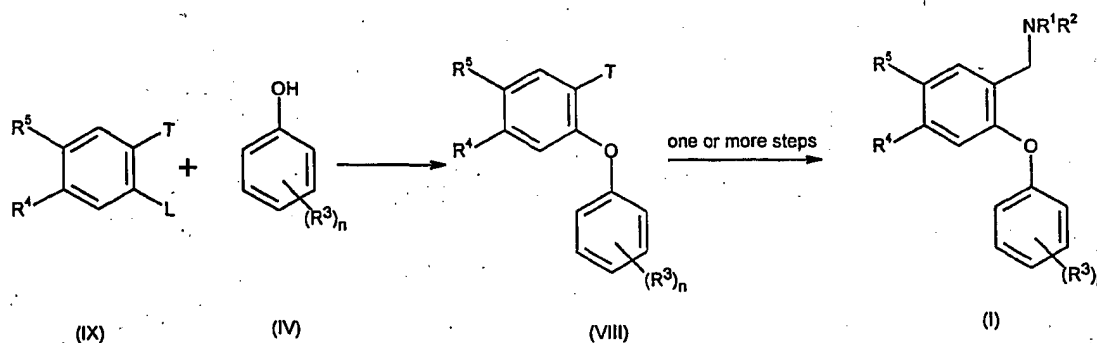
0 may be converted into compounds of general formula (I) having a different NR^1R^2 group. For example:

- i) compounds of formula (I) wherein either R^1 or R^2 is hydrogen, can be converted into other compounds of formula (I) wherein neither R^1 nor R^2
- 5 are hydrogen, by reaction of the compound of formula (I) with an aldehyde and a hydride reducing agent. Suitable aldehydes include formaldehyde, suitable reducing agents include sodium tri(acetoxy)borohydride and the reaction is preferably conducted in a solvent which does not interfere with the reaction, such as dichloromethane at or below room temperature, as
- 0 exemplified by Example 183 herein; and

- ii) compounds of formula (I) wherein R^1 is hydrogen, can be converted into other compounds of formula (I) wherein R^1 is methyl, by reaction of the compound of formula (I) with a formylating agent in a suitable solvent, followed by subsequent reduction of the intermediate *N*-formyl compound with a hydride reducing agent in an inert solvent, preferably at elevated temperature. Suitable formylating agents include pentafluorophenyl formate (formed from formic acid, pentafluorophenol and dicyclohexylcarbodiimide) and suitable solvents for the formylation include dichloromethane. Suitable reducing agents include borane-tetrahydrofuran complex and suitable inert solvents for the reduction include tetrahydrofuran as exemplified by Example 128 herein.

Alternatively, compounds of general formula (I) may be prepared from compounds of formula (VIII) (see Scheme 3) wherein L is as defined for Scheme 1 and T is a group which can be converted into $CH_2NR^1R^2$. Examples of suitable T substituents include: carboxy, alkoxycarbonyl, -CN and $-C(O)NR^1R^2$.

SCHEME 3



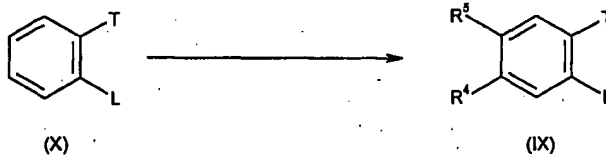
Methodologies for converting compounds of formula (VIII) to (I), include:

- i) where T is carboxy or alkoxycarbonyl, by reaction with an amine of general formula NHR^1R^2 to form an amide followed by reduction of the amide to provide a compound of formula (I). Such compounds of general formula (I) may be further reacted with a suitable aldehyde and hydride reducing agent, or a formylating agent followed by a hydride reducing agent, to provide a compound of formula (I);

- ii) where T is -CN, by reduction to its corresponding amine of formula -CH₂NH₂. To provide further compounds of general formula (I), wherein either one or both of R¹ or R² are not hydrogen, the amine can be further reacted with a suitable aldehyde and hydride reducing agent, or a
5 formylating agent followed by a hydride reducing agent, to provide a compound of formula (I); and
- iii) where T is -C(O)NR¹R², by reduction to provide an amine followed optionally by an appropriate conversion of R¹ and/or R² if either is
0 hydrogen into alternative R¹ and/or R² groups via treatment with aldehyde with subsequent reduction, or by treatment with a formylating agent followed by a hydride reducing agent.

Compounds of general formula (VIII) may be prepared in turn by the coupling of
5 compounds of general formula (IX) and compounds of the general formula (IV). Reagents and conditions for such coupling reactions are as previously defined for the coupling of compounds of general formulae (IV) and (V) in Scheme 1.

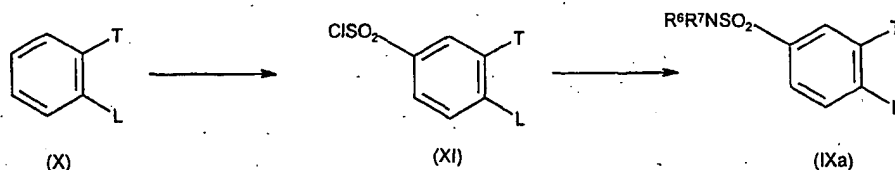
Compounds of general formula (IX) may be prepared in turn from compounds of
0 general formula (X). (see Scheme 4).

SCHEME 4

Compounds of formula (IX) may be prepared by aromatic electrophilic
5 substitution of compounds of formula (X) to give compounds of formula IX directly. Alternatively compounds of formula (IX) may be prepared in two or more steps; aromatic electrophilic substitution of compounds of formula (X) to give intermediate compounds which then undergo further reaction to give compounds

of formula (IX). The intermediate compounds may be isolated or generated in situ without isolation. A preferred route is shown in Scheme 5.

SCHEME 5

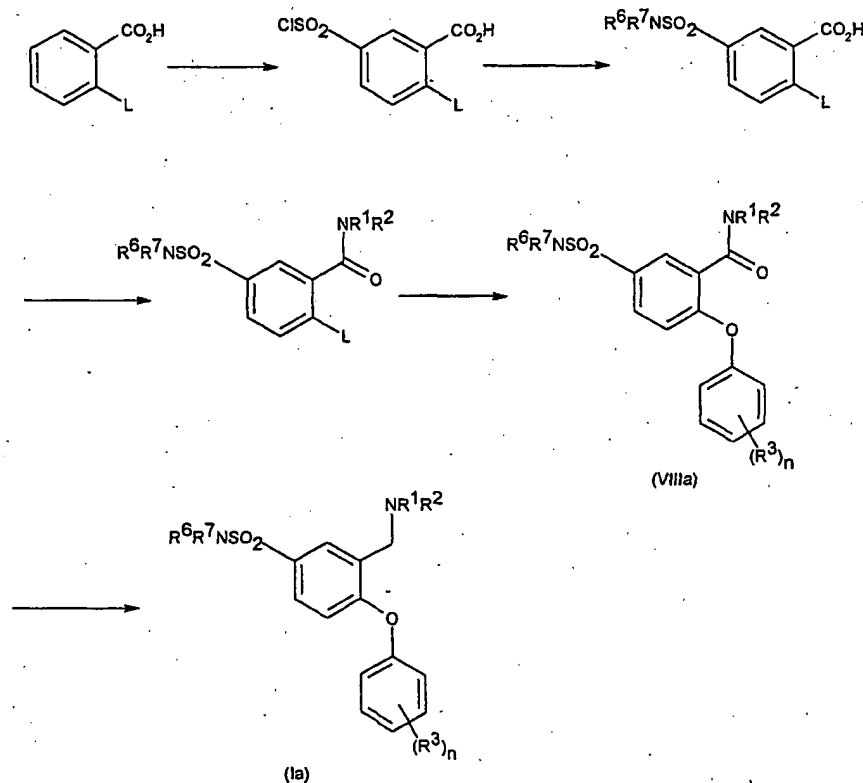


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Compounds of formula (X) are reacted with sulfonyl chloride to give compounds of formula (XI) followed by reaction with NHR⁶R⁷ to give compounds of formula (IXa).

- 0 A preferred route to compounds of formula (Ia) is shown in Scheme 6. Preferred reaction conditions for the final step involving reduction of compounds of formula (VIIIa) to compounds of formula (Ia), are treatment with borane-tetrahydrofuran complex (see Example 61).

SCHEME 6



According to further aspects, the invention provides compounds of formulae (II), (III), (VII), (VIII), (VIIIa) and (XII) as defined above. In compounds of general formula (II) when R¹ and R² are methyl, and n is 1, R³ is not a -SMe group *para* to the ether linkage linking rings A and B.

Compounds of formulae (IV), (V), (VI) or (IX) are either known and available from commercial sources or are available from commercially available materials using known techniques.

It will be apparent to those skilled in the art that sensitive functional groups may need to be protected and deprotected during synthesis of a compound of formula I. This may be achieved by conventional techniques, for example as described in 'Protective Groups in Organic Synthesis', 3rd edition, by T W Greene and P G M Wuts, John Wiley and Sons Inc, 1999. Example 121 provides an example of a protecting group strategy employed in the synthesis of a compound of the present invention.

The skilled chemist will appreciate that diaryl ethers may be prepared using a number of synthetic methodologies. For a review of methodologies see J S Sawyer, *Tetrahedron*, 56 (2000) 5045-5065, incorporated herein by reference.

The compounds of the invention are useful because they have pharmacological activity in mammals, including humans. More particularly, they are useful in the treatment or prevention of a disorder in which the regulation of monoamine transporter function is implicated. Disease states that may be mentioned include hypertension, depression (e.g. depression in cancer patients, depression in Parkinson's patients, postmyocardial infarction depression, subsyndromal symptomatic depression, depression in infertile women, paediatric depression, major depression, single episode depression, recurrent depression, child abuse induced depression, post partum depression and grumpy old man syndrome), generalized anxiety disorder, phobias (e.g. agoraphobia, social phobia and

- simple phobias), posttraumatic stress syndrome, avoidant personality disorder, premature ejaculation, eating disorders (e.g. anorexia nervosa and bulimia nervosa), obesity, chemical dependencies (e.g. addictions to alcohol, cocaine, heroin, phenobarbital, nicotine and benzodiazepines), cluster headache,
- 5 migraine, pain, Alzheimer's disease, obsessive-compulsive disorder, panic disorder, memory disorders (e.g. dementia, amnesic disorders, and age-related cognitive decline (ARCD)), Parkinson's diseases (e.g. dementia in Parkinson's disease, neuroleptic-induced parkinsonism and tardive dyskinesias), endocrine disorders (e.g. hyperprolactinaemia), vasospasm (particularly in the cerebral
- 0 vasculature), cerebellar ataxia, gastrointestinal tract disorders (involving changes in motility and secretion), negative symptoms of schizophrenia, premenstrual syndrome, fibromyalgia syndrome, stress incontinence, Tourette's syndrome, trichotillomania, kleptomania, male impotence, attention deficit hyperactivity disorder (ADHD), chronic paroxysmal hemicrania, headache (associated with
- 5 vascular disorders), emotional lability, pathological crying, sleeping disorder (cataplexy) and shock.

- Disorders of particular interest include depression, attention deficit hyperactivity disorder, obsessive-compulsive disorder, post-traumatic stress disorder,
- 0 substance abuse disorders and sexual dysfunction including (in particular) premature ejaculation. Premature ejaculation may be defined as persistent or recurrent ejaculation before, upon or shortly after penile penetration of a sexual partner. It may also be defined as ejaculation occurring before the individual wishes [see 'The Merck Manual', 16th edition, p 1576, published by Merck
- 5 Research Laboratories, 1992].

Thus, according to further aspects, the invention provides:

- i) a compound of formula (I), as defined in the first aspect, or
- 0 pharmaceutically acceptable salts, solvates or polymorphs thereof, for use as a pharmaceutical;

- ii) the use of a compound of formula (I), as defined in the first aspect, or pharmaceutically acceptable salts, solvates or polymorphs thereof, in the manufacture of a medicament for the treatment or prevention of a disorder in which the regulation of monoamine transporter function is implicated, for example depression, attention deficit hyperactivity disorder, obsessive-compulsive disorder, post-traumatic stress disorder, substance abuse disorders or sexual dysfunction including premature ejaculation;
- iii) the use of a compound of general formula (I) as defined in the first aspect, or pharmaceutically acceptable salts, solvates or polymorphs thereof, in the manufacture of a medicament for the treatment or prevention of premature ejaculation, and also provides a method of treatment or prevention of premature ejaculation comprising the administration of this compound to a patient in need of such treatment or prevention;
- iv) a method of treatment or prevention of depression, attention deficit hyperactivity disorder, obsessive-compulsive disorder, post-traumatic stress disorder, substance abuse disorders or sexual dysfunction including premature ejaculation, which comprises administering a therapeutically effective amount of a compound of formula (I), as defined in the first aspect, or pharmaceutically acceptable salts, solvates or polymorphs thereof, to a patient in need of such treatment or prevention;
- v) a method of increasing ejaculatory latency which comprises the administration of an effective amount of a compound of formula (I), as defined in the first aspect, or pharmaceutically acceptable salts, solvates or polymorphs thereof, to a male desiring increased ejaculatory latency; and
- vi) a compound of formula (I), as defined in the first aspect, or pharmaceutically acceptable salts, solvates or polymorphs thereof, for the treatment or prevention of a disorder in which the regulation of monoamine

transporter function is implicated, for example depression, attention deficit hyperactivity disorder, obsessive-compulsive disorder, post-traumatic stress disorder, substance abuse disorders or sexual dysfunction including premature ejaculation.

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It is to be appreciated that all references herein to treatment include curative, palliative and prophylactic treatment.

The compounds of the invention may be administered alone or as part of a combination therapy. If a combination of active agents are administered, then they may be administered simultaneously, separately or sequentially. In particular, the compounds of the invention may be combined with the following for the treatment of premature ejaculation:

5 Alpha-blockers (e.g. phentolamine, doxazosin, tamsulosin, terazosin, prazosin and Example 19 of WO9830560;

Apomorphine - teachings on the use of apomorphine as a pharmaceutical may be found in US-A-5945117;

Dopamine D2 agonists (e.g. Premiprival, Pharmacia Upjohn compound number 0 PNU95666);

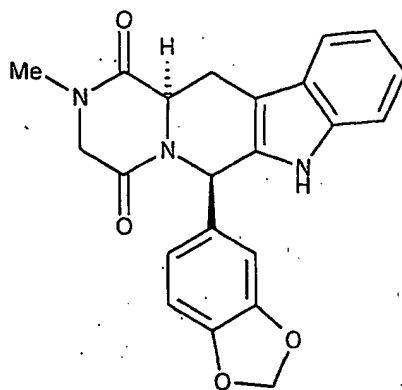
Melanocortin receptor agonists (e.g. Melanotan II);

PGE1 receptor agonists (e.g. alprostadil);

Mono amine transport inhibitors, particularly Noradrenaline Re-uptake Inhibitors (NRIs) (e.g. Reboxetine), other Serotonin Re-uptake Inhibitors (SRIs) (e.g. 15 paroxetine) or Dopamine Re-uptake Inhibitors (DRIs);

5-HT3 antagonists (e.g. ondansetron and granisetron); and

PDE inhibitors such as PDE2 (e.g. erythro-9-(2-hydroxyl-3-nonyl)-adenine) and Example 100 of EP 0771799-incorporated herein by reference) and in particular a PDE5 inhibitor (e.g. sildenafil, 1-[[3-(3,4-dihydro-5-methyl-4-oxo-7-propylimidazo[5,1-f]-as-triazin-2-yl)-4-ethoxyphenyl]sulfonyl]-4-ethylpiperazine i.e. vardenafil / Bayer BA 38-9456) and IC351 (see 10 structure below, Icos Lilly).



IC351 (Icos Lilly)

For human use the compounds of the invention can be administered alone but in human therapy will generally be administered in admixture with a suitable pharmaceutical excipient, diluent or carrier selected with regard to the intended route of administration and standard pharmaceutical practice.

For example, the compounds of the invention, can be administered orally, buccally or sublingually in the form of tablets, capsules (including soft gel capsules), ovules, elixirs, solutions or suspensions, which may contain flavouring or colouring agents, for immediate-, delayed-, modified-, sustained-, dual-, controlled-release or pulsatile delivery applications. The compounds of the invention may also be administered via intracavernosal injection. The compounds of the invention may also be administered via fast dispersing or fast dissolving dosage forms.

Such tablets may contain excipients such as microcrystalline cellulose, lactose, sodium citrate, calcium carbonate, dibasic calcium phosphate, glycine, and starch (preferably corn, potato or tapioca starch), disintegrants such as sodium starch glycolate, croscarmellose sodium and certain complex silicates, and granulation binders such as polyvinylpyrrolidone, hydroxypropylmethylcellulose (HPMC), hydroxypropylcellulose (HPC), sucrose, gelatin and acacia. Additionally, lubricating agents such as magnesium stearate, stearic acid, glyceryl behenate and talc may be included.

- Solid compositions of a similar type may also be employed as fillers in gelatin capsules. Preferred excipients in this regard include lactose, starch, a cellulose, milk sugar or high molecular weight polyethylene glycols. For aqueous suspensions and/or elixirs, the compounds of the invention, and their
- 5 pharmaceutically acceptable salts, may be combined with various sweetening or flavouring agents, colouring matter or dyes, with emulsifying and/or suspending agents and with diluents such as water, ethanol, propylene glycol and glycerin, and combinations thereof.
- 0 Modified release and pulsatile release dosage forms may contain excipients such as those detailed for immediate release dosage forms together with additional excipients that act as release rate modifiers, these being coated on and/or included in the body of the device. Release rate modifiers include, but are not exclusively limited to, hydroxypropylmethyl cellulose, methyl cellulose, sodium
- 5 carboxymethylcellulose, ethyl cellulose, cellulose acetate, polyethylene oxide, Xanthan gum, Carbomer, ammonio methacrylate copolymer, hydrogenated castor oil, carnauba wax, paraffin wax, cellulose acetate phthalate, hydroxypropylmethyl cellulose phthalate, methacrylic acid copolymer and mixtures thereof. Modified release and pulsatile release dosage forms may
- 0 contain one or a combination of release rate modifying excipients. Release rate modifying excipients may be present both within the dosage form i.e. within the matrix, and/or on the dosage form, i.e. upon the surface or coating.

- Fast dispersing or dissolving dosage formulations (FDDFs) may contain the
- 5 following ingredients: aspartame, acesulfame potassium, citric acid, croscarmellose sodium, crospovidone, diascorbic acid, ethyl acrylate, ethyl cellulose, gelatin, hydroxypropylmethyl cellulose, magnesium stearate, mannitol, methyl methacrylate, mint flavouring, polyethylene glycol, fumed silica, silicon dioxide, sodium starch glycolate, sodium stearyl fumarate, sorbitol, xylitol. The
- 10 terms dispersing or dissolving as used herein to describe FDDFs are dependent upon the solubility of the drug substance used i.e. where the drug substance is

insoluble a fast dispersing dosage form can be prepared and where the drug substance is soluble a fast dissolving dosage form can be prepared.

The compounds of the invention can also be administered parenterally, for example, intravenously, intra-arterially, intraperitoneally, intrathecally, intraventricularly, intraurethrally, intrasternally, intracranially, intramuscularly or subcutaneously, or they may be administered by infusion techniques. For such parenteral administration they are best used in the form of a sterile aqueous solution which may contain other substances, for example, enough salts or glucose to make the solution isotonic with blood. The aqueous solutions should be suitably buffered (preferably to a pH of from 3 to 9), if necessary. The preparation of suitable parenteral formulations under sterile conditions is readily accomplished by standard pharmaceutical techniques well known to those skilled in the art.

For oral and parenteral administration to human patients, the daily dosage level of the compounds of the invention or salts or solvates thereof will usually be from 10 to 500 mg (in single or divided doses).

Thus, for example, tablets or capsules of the compounds of the invention or salts or solvates thereof may contain from 2.5 mg to 250 mg of active compound for administration singly or two or more at a time, as appropriate. The physician in any event will determine the actual dosage which will be most suitable for any individual patient and it will vary with the age, weight and response of the particular patient. The above dosages are exemplary of the average case. There can, of course, be individual instances where higher or lower dosage ranges are merited and such are within the scope of this invention. The skilled person will also appreciate that, in the treatment of certain conditions (including PE), compounds of the invention may be taken as a single dose on an "as required" basis (i.e. as needed or desired).

Example Tablet Formulation

In general a tablet formulation could typically contain between about 0.01mg and 500mg of a compound according to the present invention (or a salt thereof) whilst
5 tablet fill weights may range from 50mg to 1000mg. An example formulation for a 10mg tablet is illustrated:

<u>Ingredient</u>	<u>%w/w</u>
Free acid, Free base or Salt of Compound	10.000*
0 Lactose	64.125
Starch	21.375
Croscarmellose Sodium	3.000
Magnesium Stearate	1.500

5 * This quantity is typically adjusted in accordance with drug activity.

The compounds of the invention can also be administered intranasally or by inhalation and are conveniently delivered in the form of a dry powder inhaler or an aerosol spray presentation from a pressurised container, pump, spray or
0 nebulizer with the use of a suitable propellant, e.g. dichlorodifluoromethane, trichlorofluoromethane, dichlorotetra- fluoro-ethane, a hydrofluoroalkane such as 1,1,1,2-tetrafluoroethane (HFA 134A [trade mark]) or 1,1,1,2,3,3,3-heptafluoropropane (HFA 227EA [trade mark]), carbon dioxide or other suitable gas. In the case of a pressurised aerosol, the dosage unit may be determined by
5 providing a valve to deliver a metered amount. The pressurised container, pump, spray or nebulizer may contain a solution or suspension of the active compound, e.g. using a mixture of ethanol and the propellant as the solvent, which may additionally contain a lubricant, e.g. sorbitan trioleate. Capsules and cartridges (made, for example, from gelatin) for use in an inhaler or insufflator may be
0 formulated to contain a powder mix of a compound of the invention and a suitable powder base such as lactose or starch.

Aerosol or dry powder formulations are preferably arranged so that each metered dose or "puff" contains from 1 to 50 mg of a compound of the invention for delivery to the patient. The overall daily dose with an aerosol will be in the range of from 1 to 50 mg which may be administered in a single dose or, more usually,
5 in divided doses throughout the day.

The compounds of the invention may also be formulated for delivery via an atomiser. Formulations for atomiser devices may contain the following ingredients as solubilisers, emulsifiers or suspending agents: water, ethanol,
0 glycerol, propylene glycol, low molecular weight polyethylene glycols, sodium chloride, fluorocarbons, polyethylene glycol ethers, sorbitan trioleate, oleic acid.

Alternatively, the compounds of the invention can be administered in the form of a suppository or pessary, or they may be applied topically in the form of a gel,
5 hydrogel, lotion, solution, cream, ointment or dusting powder. The compounds of the invention may also be dermally or transdermally administered, for example, by the use of a skin patch. They may also be administered by the ocular, pulmonary or rectal routes.

0 For ophthalmic use, the compounds can be formulated as micronized suspensions in isotonic, pH adjusted, sterile saline, or, preferably, as solutions in isotonic, pH adjusted, sterile saline, optionally in combination with a preservative such as a benzalkonium chloride. Alternatively, they may be formulated in an ointment such as petrolatum.

5

For application topically to the skin, the compounds of the invention can be formulated as a suitable ointment containing the active compound suspended or dissolved in, for example, a mixture with one or more of the following: mineral oil, liquid petrolatum, white petrolatum, propylene glycol, polyoxyethylene
0 polyoxypropylene compound, emulsifying wax and water. Alternatively, they can be formulated as a suitable lotion or cream, suspended or dissolved in, for example, a mixture of one or more of the following: mineral oil, sorbitan

monostearate, a polyethylene glycol, liquid paraffin, polysorbate 60, cetyl esters, wax, cetearyl alcohol, 2-octyldodecanol, benzyl alcohol and water.

The compounds of the invention may also be used in combination with a
5 cyclodextrin. Cyclodextrins are known to form inclusion and non-inclusion
complexes with drug molecules. Formation of a drug-cyclodextrin complex may
modify the solubility, dissolution rate, bioavailability and/or stability property of a
drug molecule. Drug-cyclodextrin complexes are generally useful for most
dosage forms and administration routes. As an alternative to direct complexation
0 with the drug the cyclodextrin may be used as an auxiliary additive, e.g. as a
carrier, diluent or solubiliser. Alpha-, beta- and gamma-cyclodextrins are most
commonly used and suitable examples are described in WO-A-91/11172, WO-A-
94/02518 and WO-A-98/55148.

5 For oral or parenteral administration to human patients the daily dosage levels of
compounds of formula (I), and their pharmaceutically acceptable salts, will be
from 0.01 to 30 mg/kg (in single or divided doses) and preferably will be in the
range 0.01 to 5 mg/kg. Thus tablets will contain 1mg to 0.4g of compound for
administration singly or two or more at a time, as appropriate. The physician will
0 in any event determine the actual dosage which will be most suitable for any
particular patient and it will vary with the age, weight and response of the
particular patient. The above dosages are, of course only exemplary of the
average case and there may be instances where higher or lower doses are
merited, and such are within the scope of the invention.

15

Oral administration is preferred. Preferably, administration takes place shortly
before an effect is required.

For veterinary use, a compound of the invention, or a veterinarily acceptable salt
10 thereof, or a veterinarily acceptable solvate or pro-drug thereof, is administered
as a suitably acceptable formulation in accordance with normal veterinary

practice and the veterinary surgeon will determine the dosing regimen and route of administration which will be most appropriate for a particular animal.

- Thus according to a further aspect, the invention provides a pharmaceutical
- 5 formulation containing a compound of formula (I), as defined in the first aspect, or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable adjuvant, diluent or carrier.

- The invention is illustrated by the following non-limiting Examples in which the
- 0 following abbreviations and definitions are used:

DMAP	4-(dimethylamino)pyridine
DMF	<i>N,N</i> -dimethylformamide
br	broad
Celite®	filter agent, from Aldrich Chemical Company
δ	chemical shift
d	doublet
DCM	dichloromethane
DMPU	1,3-dimethyl-3,4,5,6-tetrahydro-2(1H)-pyrimidinone
DMSO	dimethylsulfoxide
ES ⁺	electrospray ionisation positive scan
ES ⁻	electrospray ionisation negative scan
h	hours
m/z	mass spectrum peak
HPLC	High Pressure Liquid Chromatography
min	minutes
MS	mass spectrum
NMR	nuclear magnetic resonance
Oxone®	potassium peroxydisulfate, from Aldrich Chemical Company
q	quartet
s	singlet
t	triplet

Tf	trifluoromethanesulfonyl
TFA	trifluoroacetic acid
TFAA	trifluoroacetic anhydride
THF	tetrahydrofuran
TLC	thin layer chromatography
TS ⁺	thermospray ionisation positive scan
WSCDI	1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride
Δ	heat

Where indicated, compounds were characterised as their hydrochloride salts. A typical procedure for formation of hydrochloride salts is given in Preparation 21. The procedure can be carried out with other solvents e.g. diethyl ether or DCM.

5

The powder X-ray diffraction (PXRD) patterns were determined using a Siemens D5000 powder X-ray diffractometer fitted with a theta-theta goniometer, automatic beam divergence slits, a secondary monochromator and a scintillation counter. The specimen was rotated whilst being irradiated with copper K-alpha1 X-rays (Wavelength = 1.5046 Angstroms) filtered with a graphite monochromator ($\lambda = 0.15405\text{nm}$) with the X-ray tube operated at 40 kV/40mA. The main peaks (in degrees 2θ) of the PXRD patterns for the various solid forms are illustrated.

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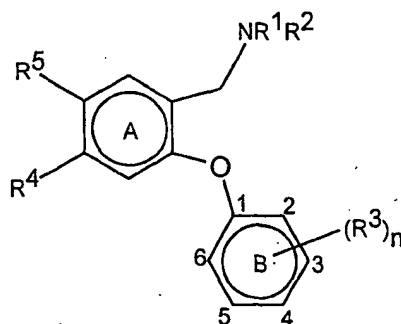
Melting points were determined using a Perkin Elmer DSC7 at a heating rate of 20°C/minute.

5

EXAMPLES 1-15

Examples 1-15 were prepared according to the procedure described in preparation 21 herein from the aldehyde indicated and the appropriate amine.

35



(I)

Example	Starting Material	R ⁴	R ⁵	(R ³) _n	R ¹	R ²	Data
1.	Prep. 2	H	Br	3-CF ₃	Me	Me	δ _H (CDCl ₃ , 300MHz) 2.81 (6H, s), 4.30 (2H, s), 6.78 (1H, d), 7.22 (1H, d), 7.25 (1H, s), 7.43-7.57 (3H, m), 8.07 (1H, s); MS <i>m/z</i> (TS ⁺) 374, 376 (MH ⁺).
2 ^a (HCl salt)	Prep 3	H	Br	4-CF ₃	-(CH ₂) ₃ -		δ _H (CDCl ₃ , 300MHz) 2.34 (1H, m), 2.80 (1H, q), 3.92 (2H, m), 4.27 (2H, s), 4.38 (2H, m), 6.78 (1H, d), 7.18 (2H, d), 7.50 (1H, d), 7.63 (2H, d), 7.98 (1H, s), 13.20 (1H, s); MS <i>m/z</i> (TS ⁺) 386, 388 (MH ⁺).
3 (HCl salt)	Prep 3	H	Br	4-CF ₃	Me	Me	δ _H (CDCl ₃ , 300MHz) 2.82 (6H, d), 4.28 (2H, d), 6.82 (1H, d), 7.13 (2H, d), 7.56 (1H, d), 7.65 (2H, d), 8.05 (1H, s), 12.95 (1H, s); MS <i>m/z</i> (TS ⁺) 374, 376 (MH ⁺).
4 ^c (HCl salt)	Prep 10	H	F	4-SMe	Me	H	δ _H (CDCl ₃ , 400 MHz) 2.46 (3H, s), 2.60 (3H, s), 4.18 (2H, s), 6.78 (1H, m), 7.00 (3H, m), 7.22 (2H, m), 7.52 (1H, dd), 9.84 (2H, br); MS <i>m/z</i> (TS ⁺) 278 (MH ⁺).
5 ^b	Prep 10	H	F	4-SMe	Et	H	δ _H (CDCl ₃ , 400 MHz) 1.08 (3H, t), 2.44 (3H, s), 2.63 (2H, q), 3.77 (2H, s), 6.80-6.92 (4H, m), 7.18 (1H, dd), 7.23 (2H, d); MS <i>m/z</i> (TS ⁺) 292 (MH ⁺).

Example	Starting Material	R ⁴	R ⁵	(R ³) _n	R ¹	R ²	Data
6 ^a	Prep 10	H	F	4-SMe	-(CH ₂) ₃ -		δ _H (CDCl ₃ , 300 MHz) 2.03-2.12 (2H, m), 2.43 (3H, s), 3.30-3.29 (4H, m), 3.56 (2H, m), 6.79-6.90 (4H, m), 7.17-7.23 (3H, m); MS <i>m/z</i> 304 (MH ⁺)
7	Prep 7	H	Br	4-OCF ₃	Me	Me	δ _H (CDCl ₃ , 300 MHz) 2.23 (6H, s), 3.42 (2H, s), 6.78 (1H, d), 6.91 (2H, m), 7.16 (2H, m), 7.35 (1H, dd), 7.65 (1H, d); MS <i>m/z</i> (TS ⁺) 390 (MH ⁺).
8	Prep 8	Br	H	4-OCF ₃	Me	Me	δ _H (CDCl ₃ , 300 MHz) 2.25 (6H, s), 3.40 (2H, s), 6.95 (2H, d), 7.00 (1H, d), 7.20 (2H, d), 7.28 (1H, dd), 7.38 (1H, d); MS <i>m/z</i> (TS ⁺) 390 (MH ⁺).
9 (HCl salt)	Prep 9	H	Br	4-SMe	Me	Me	δ _H (CDCl ₃ , 300 MHz) 2.48 (3H, s), 2.82 (6H, d), 4.30 (2H, d), 6.70 (1H, d), 6.92 (2H, d), 7.25 (2H, d), 7.42 (1H, dd), 7.96 (1H, d), 12.55 (1H, br); MS <i>m/z</i> (TS ⁺) 352 (MH ⁺)
10 (HCl salt)	Prep 10	H	F	4-SMe	Me	Me	δ _H (CDCl ₃ , 300 MHz) 2.48 (3H, s), 2.81 (6H, m), 4.28 (2H, m), 6.86 (3H, m), 7.06 (1H, m), 7.18 (1H, m), 7.70 (1H, dd), 12.78 (1H, br); MS <i>m/z</i> (TS ⁺) 292 (MH ⁺).
11 ^c	Prep 5	Br	H	4-CF ₃	Me	H	δ _H (d ₆ -DMSO, 400MHz) 2.53 (3H, s), 4.10 (2H, s), 7.16 (1H, s), 7.26 (2H, d), 7.50 (1H, d), 7.65 (1H, d), 7.79 (2H, d), 9.28 (2H, brs); MS <i>m/z</i> 360, 361 (MH ⁺).
12	Prep 5	Br	H	4-CF ₃	Me	Me	δ _H (CD ₃ OD, 300MHz) 2.93 (6H, s), 4.84 (2H, s), 7.16 (1H, s), 7.30 (2H, d), 7.53 (2H, dd), 7.78 (2H, d); MS <i>m/z</i> (TS ⁺) 374, 376 (MH ⁺).
13	Prep 14	Br	H	4-SMe	Me	Me	Free base: δ _H (CDCl ₃ , 400MHz) 2.25 (6H, s), 2.48 (3H, s), 3.43 (2H, s), 6.89 (2H, d), 6.97 (1H, d), 7.23-7.28 (3H, m), 7.33 (1H, d); MS <i>m/z</i> (TS ⁺) 352, 354 (MH ⁺)

Example	Starting Material	R ⁴	R ⁵	(R ³) _n	R ¹	R ²	Data
4	Prep 13	H	OMe	4-SMe	Me	Me	HCl salt: δ_H (CD ₃ OD, 400MHz) 2.46 (3H, s), 2.90 (6H, s), 3.83 (3H, s), 4.34 (2H, s), 6.92 (1H, d), 6.98 (2H, d), 7.05 (1H, dd), 7.15 (1H, dd), 7.31 (2H, d); MS <i>m/z</i> (TS ⁺) 304, 340 (MH ⁺)
5	Prep 18	OMe	OMe	4-SMe	Me	Me	HCl salt: δ_H (CD ₃ OD, 400 MHz) 2.46 (3H, s), 2.87 (6H, s), 3.72 (3H, s), 3.87 (3H, s), 4.25 (2H, s), 6.60 (1H, s), 6.97 (2H, d), 7.13 (1H, s), 7.31 (2H, d); MS <i>m/z</i> (TS ⁺) 334 (MH ⁺)

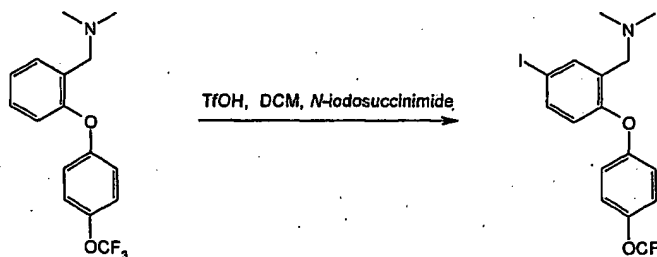
^a Azetidine hydrochloride was used in place of Me₂NH.HCl.

^b Free EtNH₂ (as a 2M solution in THF) was used as the amine component, THF alone was the reaction solvent, and Et₃N was omitted from the reaction mixture.

^c MeNH₂.HCl was used in place of Me₂NH.HCl. AcOH (1 equiv. relative to Et₃N) was an additional component of the reaction mixture.

EXAMPLE 16

N-{5-Iodo-2-[4-(trifluoromethoxy)phenoxy]benzyl}-N,N-dimethylamine

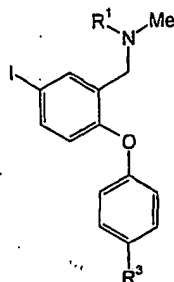


- 0 To a stirred solution of the amine of preparation 23 (4.0 g, 12.9 mmol) in DCM (30 mL) at 0 °C was added trifluoromethanesulfonic acid (5.7 mL, 64.5 mmol) followed by portionwise addition of *N*-iodosuccinimide (2.89 g, 12.9 mmol) over 15 min. After the addition was complete the mixture was allowed to stir at 0 °C for 30 min and then at 10 °C for 1 h. The reaction was quenched by the addition of
- 5 aqueous sodium hydroxide (2M) and extracted three times with ethyl acetate. The combined organic extracts were washed with sodium thiosulfate solution, dried (MgSO₄) and evaporated to a red oil which was purified by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (95:5:0.5)] to afford the desired

iodide compound as a red oil (4.16g, 74%); δ_H (CDCl₃, 400 MHz) 2.24 (6H, s), 3.40 (2H, s), 6.64 (1H, d), 6.92 (2H, m), 7.16 (2H, m), 7.53 (1H, dd), 7.83 (1H, d); MS m/z (TS⁺) 438 (MH⁺).

5 EXAMPLES 17-18

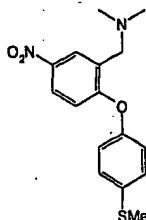
The following iodides were produced in an analogous fashion to the reaction described for the preparation of Example 16.



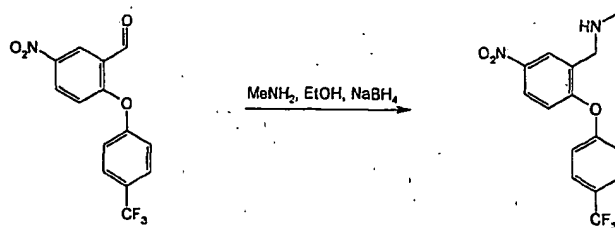
Example	Starting Material	R ¹	R ³	Data
17	Prep 26	H	-OCF ₃	δ_H (CDCl ₃ , 300 MHz) 1.88 (1H, br), 2.43 (3H, s), 3.73 (2H, s), 6.62 (1H, d), 6.95 (2H, m), 7.17 (2H, m), 7.53 (1H, dd), 7.77 (1H, d); MS m/z (TS ⁺) 423 (M ⁺)
18	Prep 22	Me	CF ₃	δ_H (CDCl ₃ , 400 MHz) 2.23 (6H, s), 3.37 (2H, s), 6.70 (1H, d), 6.95 (2H, d), 7.55 (2H, d), 7.57 (1H, dd), 7.88 (1H, d); MS m/z (TS ⁺) 422 (MH ⁺).

0 EXAMPLE 19

N,N-Dimethyl-*N*-(2-[4-(methylsulfonyl)phenoxy]-5-nitrobenzyl)amine



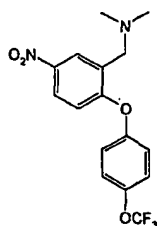
The title compound was prepared from the aldehyde of Preparation 19 according to the procedure used for preparation 21. Acetic acid (1 equiv. relative to triethylamine) was an additional component of the reaction mixture. δ_H (CDCl₃, 400 MHz) 2.33 (6H, s), 2.50 (3H, s), 3.60 (2H, s), 6.79 (1H, d), 6.98 (2H, d), 7.29 (2H, d), 8.03 (1H, dd), 8.39 (1H, d); MS m/z (TS⁺) 319 (MH⁺).

EXAMPLE 20**N-Methyl-N-[5-nitro-2-[4-(trifluoromethyl)phenoxy]benzyl]amine**

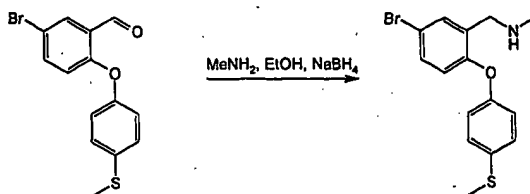
- The aldehyde of preparation 20 (5.0 g, 16.07 mmol) was dissolved in a solution of monomethylamine in ethanol (ca. 8M) (20 mL, 160 mmol), and the mixture stirred for 30 min at room temperature to form an orange solution. Sodium borohydride (3.0 g, 80 mmol) was added portionwise over 10 min and stirring continued for 30 min, by which time the solution had become dark red. The reaction was quenched by cautiously pouring the reaction mixture into hydrochloric acid (2M, 100 mL). The mixture was basified by pouring this solution into a large excess of potassium carbonate to give a mixture with ca. pH 10, which was extracted with ethyl acetate (3 x 70 mL). The combined organic fractions were dried (MgSO_4) and evaporated to an orange oil which was filtered through a short plug of silic, eluting with DCM/ methanol/ 880 ammonia (93:7:1). After evaporation, the residue was further purified by flash chromatography [SiO_2 ; pentane/ ethyl acetate (2:1) to elute non-basic materials followed by DCM/ methanol/ 880 ammonia (93:7:1)] to afford the desired amine compound as a yellow oil (3.08 g, 59%); δ_{H} (CDCl_3 , 400MHz) 2.49 (3H, s), 3.89 (2H, s), 6.89 (1H, d), 7.12 (2H, d), 7.67 (2H, d), 8.10 (1H, dd), 8.40 (1H, d); MS m/z (TS^+) 327 (MH^+).

EXAMPLE 21**N,N-Dimethyl-N-[5-nitro-2-[4-(trifluoromethyl)phenoxy]benzyl]amine**

- Trifluoromethanesulfonic acid (500 μ L) was added dropwise to a solution of the amine of preparation 22 (504 mg, 1.71 mmol) in TFA (4.5 mL) at 0°C under nitrogen followed by potassium nitrate (173 mg, 1.71 mmol). The mixture was stirred at 0°C for 75 min then poured onto ice and basified with sodium hydroxide pellets. The aqueous mixture was extracted with ethyl acetate and the organic extract was washed with brine, dried (MgSO_4) and concentrated *in vacuo*. The residue was purified by flash chromatography [SiO_2 ; DCM/ methanol/ 880 ammonia (99:1:0.5)] to give the desired nitro compound (400 mg, 69%) as yellow oil; δ_{H} (CDCl_3 , 300 MHz) 2.30 (6H, s), 3.55 (2H, s), 6.92 (1H, d), 7.08 (2H, d), 7.65 (2H, d), 8.10 (1H, dd), 8.45 (1H, d); MS m/z (TS^+) 341 (MH^+).

EXAMPLE 22*N,N*-Dimethyl-*N*-{5-nitro-2-[4-(trifluoromethoxy)phenoxy]benzyl}amine

- The reaction of example 21 was repeated under similar conditions using the amine of preparation 23 to provide the title nitro compound. δ_{H} (CDCl_3 , 400 MHz) 2.33 (6H, s), 3.58 (2H, s), 6.83 (1H, d), 7.05 (2H, m), 7.25 (2H, m), 8.06 (1H, d), 8.41 (1H, s); MS m/z (TS^+) 357 (MH^+).

EXAMPLE 23*N*-{5-Bromo-2-[4-(methylsulfonyl)phenoxy]benzyl}-*N*-methylamine

- The bromoaldehyde of preparation 9 (39.0 g, 120 mmol), was dissolved in monomethylamine (7.37 mL, 33% in ethanol) and the solution stirred for 10 min

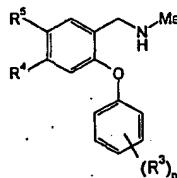
before the addition of sodium borohydride (6.8 g, 180 mmol). The reaction mixture was stirred for 3 hrs at room temperature before being added cautiously to 3M HCl. After the addition was complete the mixture was left for 10 min before adjusting the pH to 14 with sodium hydroxide (3M). The aqueous phase was

5 extracted with ethyl acetate and the organic layer washed with brine, dried (MgSO_4) and evaporated. The resulting oil was taken up in diethyl ether and treated with excess hydrochloric acid (1M in di ethyl ether). The salt was collected by filtration and washed with DCM. The washed solid was partitioned between ethyl acetate and sodium hydroxide (3M), the organic layer separated,

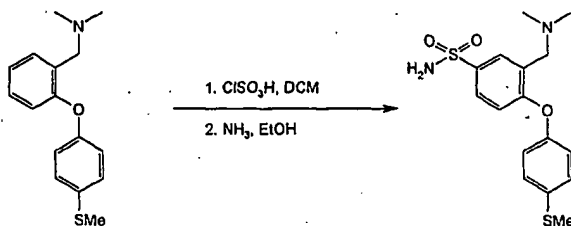
0 washed with brine, dried and evaporated to a colourless oil (24.6 g, 61%); δ_{H} (CDCl_3 , 300 MHz) 2.43 (3H, s), 2.47 (3H, s), 3.76 (2H, s), 6.72 (1H, d), 6.87 (2H, d), 7.24 (2H, d), 7.30 (1H, dd), 7.54 (1H, d); MS m/z (TS^+) 338/ 340 (MH^+).

EXAMPLES 24-27

5 A series of secondary amines was prepared from the requisite aldehyde using the procedure described for example 23.

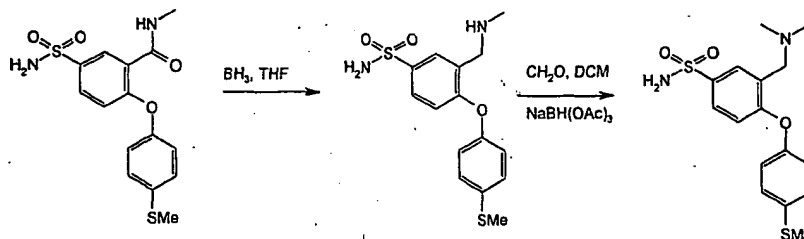


Example	Starting material	R^4	R^5	$(\text{R}^3)_n$	Data
24	Prep 8	Br	H	4-OCF ₃	HCl salt: δ_{H} (CDCl_3 , 400MHz) 2.59 (3H, s), 4.16 (2H, s), 6.88 (1H, s), 7.18-7.29 (5H, m), 7.59 (1H, d), 9.82 (2H, brs); MS m/z (TS^+) 376, 378 (MH^+)
25	Prep 13	H	OMe	4-SMe	HCl salt: δ_{H} (CD_3OD , 300MHz) 2.47 (3H, s), 2.75 (3H, s), 3.82 (3H, s), 4.20 (2H, s), 6.95 (4H, m), 7.10 (1H, dd), 7.30 (2H, d); MS m/z (TS^+) 304 (MH^+)
26	Prep 16	H	Br	3-OMe 4-SMe	Free base: δ_{H} (CDCl_3 , 400MHz) 2.43 (3H, s), 2.46 (3H, s), 3.77 (2H, s), 3.87 (3H, s), 6.48 (1H, dd), 6.56 (1H, s), 6.78 (1H, d), 7.15 (1H, d), 7.33 (1H, dd), 7.57 (1H, d); MS m/z (TS^+) 368/370 (MH^+)
27	Prep 17	H	Br	3-CF ₃ 4-SMe	Free base: δ_{H} (CDCl_3 , 300 MHz) 2.44 (3H, s), 2.51 (3H, s), 3.75 (2H, s), 6.78 (1H, d), 7.03 (1H, dd), 7.39 (2H, t), 7.61 (1H, s)

EXAMPLE 28**3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]benzenesulfonamide**

Chlorosulfonic acid (48.1 mL, 724 mmol) was added cautiously to a solution of the compound of preparation 21 (19.8 g, 72.4 mmol) in DCM (290 mL) cooled to 0 °C and the mixture was stirred for 4 h before being poured into ice-water (1000 mL) and extracted with DCM (300 mL). This crude solution of sulfonyl chloride was treated with saturated ethanolic ammonia (1160 mL) and stirred at room temperature overnight before being concentrated *in vacuo*. The reaction was repeated twice more under identical conditions and the material from the three runs was combined. Purification of the combined residues by flash chromatography [SiO_2 ; (MeOH/ 880 NH_3) (9: 1)] (0 → 5%) in DCM] gave a clean sample of the desired sulfonamide (3.96g, 5%) as well as slightly contaminated sulfonamide (19.73g, 26%). For pure free base; δ_{H} (CDCl_3 , 300 MHz) 2.24 (6H, s), 2.48 (3H, s), 3.56 (2H, s), 5.25 (2H, br), 6.81 (1H, d), 6.92 (2H, d), 7.27 (2H, d), 7.70 (1H, dd), 8.04 (1H, d); MS m/z (TS^+) 353 (MH^+). Each sample was converted to the hydrochloride salt by stirring a suspension in diethyl ether with excess ethereal hydrochloric acid for 30 mins, the precipitate was collected and dried, and then recrystallised from hot ethanol/ ethyl acetate (1:1) (m.p. 193-194 °C) to afford 2.69 g and 15.63 g of the hydrochloride of the desired sulfonamide from each batch respectively; δ_{H} (d_6 -DMSO, 400 MHz) 2.48 (3H, s), 2.78 (6H, s), 4.43 (2H, s), 6.86 (1H, d), 7.19 (2H, d), 7.31-7.38 (4H, m), 7.82 (1H, dd), 8.11 (1H, dd), 10.44 (1H, brs) ; MS m/z (TS^+) 353 (MH^+).

Alternatively, the title compound can be prepared via the secondary amine of Example 42, which itself is also available by borane reduction of the amide from preparation 31 using the method described for Example 61.



Alternatively the title compound may be prepared as follows:

- 5 A solution of the hydrochloride salt of the title product from preparation 21 (113g) in dichloromethane (1130mL) was slowly added to a solution of chlorosulfonic acid (428g) in dichloromethane (230mL) keeping the temperature between 0 and 5 °C. After 1 h at 0-5 °C, the reaction mixture was quenched slowly into 5% trifluoroacetic acid in water (1200mL), keeping the temperature between 0-10 °C.
- 0 The two phases were separated and the dichloromethane layer removed *in vacuo* to give an oil. Acetonitrile (1360mL) was added and to this solution was slowly added POCl_3 (140g). The resulting slurry was heated at reflux at which point it became a solution. After 1 h the reaction mixture was cooled to room temperature and quenched into ice/water (1200mL) keeping the temperature
- 5 below 20 °C. The mixture was extracted with dichloromethane (1x1400mL and 1x 400mL) and the combined extracts stirred at room temperature while adding aqueous ammonia (250mL). After 1 h the layers were separated and the aqueous layer further extracted with dichloromethane (400ml). The combined dichloromethane layers were concentrated in *vacuo*. Water (539ml) was added
- 0 and to this mixture was added aqueous sodium hydroxide solution (108ml; 46-48%w/w) and the slurry stirred for 1 h at room temperature and a further 1 h at 0 °C. The solid was filtered and reslurried in water (500mL) and the pH adjusted to 6-6.5 by addition of 1:1, water:concentrated hydrochloric acid. The resulting slurry was stirred for 1 h at 10 °C or below. The solid was filtered, washed with
- 5 water (107mL) and the damp solid reslurried in 9:1, water:acetone (289mL:32mL) for 1 h below 10 °C. This slurry was filtered and dried in a vacuum oven at 50 °C overnight. A solution of the above solid in acetone (565mL) was slurried with carbon (Norit SX plus, 50%w/w) filtered and treated with another charge of

carbon (Norit SX plus, 50%w/w). This was again filtered and the solution concentrated, replacing with water (1130mL). The slurry was granulated, filtered and vacuum dried overnight to give the product as a white solid (78.6g, 61%), m.p. 119°C.

5

The main peaks (in degrees 2 θ) of the PXRD pattern are as follows:

Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
4.891	9.6	22.267	89.7	31.964	9.2
8.221	2.3	23.305	14.4	32.738	10.2
10.305	7.8	23.964	49.6	33.161	17.6
10.416	20.3	24.686	7.6	35.203	11.0
11.476	46.3	25.192	13.2	35.316	11.4
14.720	36.6	25.593	16.5	35.534	11.7
16.301	11.6	26.177	10.5	35.858	11.5
16.581	43.1	26.650	26.0	36.427	12.2
18.011	43.8	27.744	7.6	36.820	8.0
19.373	44.3	28.098	37.9	38.360	11.1
19.668	51.3	29.737	6.1	39.471	8.4
20.568	18.3	30.262	12.9	39.996	9.6
20.943	19.7	30.814	9.9	40.984	9.9
21.235	77.6	31.141	7.8	41.907	9.7
21.509	100.0	31.493	15.5	43.787	10.2

0 Alternatively the title compound may be prepared as follows:

Chlorosulfonic acid (706mL) was added very slowly to a cold (-5 °C to 0 °C) solution of the title product from preparation 21 (290g, 1.06mol) in dichloromethane (2.9L). The reaction mixture was stirred at 0 °C overnight. The mixture was added slowly into 3M HCl (2.9L) keeping the temperature between -5 and 0 °C. Dichloromethane (2.9L) was added and the layers separated. Aqueous ammonia (580mL) was added to the dichloromethane layer at 0 °C, and stirred overnight. Water was added (2L) and the layers separated. The aqueous layer was washed with dichloromethane. The dichloromethane layers were combined and concentrated under vacuum to give a brown oil which solidified on standing. The residue was purified by flash chromatography [SiO₂; DCM:0-6%

(MeOH:NH₃, 9:1)] to give a pale yellow solid which was further purified by stirring in 9:1, water:acetone (1:3). The slurry was filtered, washed and dried overnight in a vacuum oven at 55 °C to give the product as a white solid (57g, 15%), m.p. 129°C.

5

The main peaks (in degrees 2θ) of the PXRD pattern are as follows:

Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
8.807	4.7	23.265	17.5	34.425	4.3
9.088	20.6	23.876	4.3	35.326	3.3
11.580	4.4	24.416	4.6	35.750	6.0
11.887	2.5	24.640	8.4	36.189	2.8
14.068	8.5	25.318	10.2	36.715	4.1
14.489	1.9	25.622	3.4	36.946	7.0
14.978	8.5	26.077	6.6	37.500	4.2
15.918	2.2	26.746	20.8	38.534	3.1
16.558	2.3	26.974	6.8	39.065	4.4
17.021	8.3	27.259	13.4	39.468	5.3
18.254	100.0	27.948	13.6	39.695	4.3
18.787	8.0	29.197	4.1	40.850	5.1
19.388	4.2	29.530	11.1	41.596	6.5
19.759	4.2	30.284	6.7	42.460	6.9
20.079	5.2	30.952	11.5	43.120	7.2
20.476	72.1	31.779	3.4	43.506	4.5
20.743	5.2	32.224	6.0	44.103	5.1
21.323	76.2	32.690	5.4	44.530	3.9
22.005	8.8	33.708	2.6		

The Intermediate Sulfonyl chloride

0 3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]benzenesulfonyl chloride

In the above methods of preparing Example 28, the intermediate sulfonyl chloride was not isolated, but was generated in situ. This is the preferred method of preparing Example 28. However, in the course of a repeat experiment, a portion of the intermediate sulfonyl chloride was isolated; ¹H NMR δ_H (d₆-DMSO, 300MHz) 3.6 (3H, br s), 4.3 (6H, br s), 8.3 (1H, br s), 8.6 (2H, br s), 8.9 (2H, br s), 9.2 (1H, br s), 9.4 (1H, br s). ¹H NMR δ_H (d₆-DMSO + D₂O, 300MHz) 2.4 (3H, s), 2.8 (6H, s), 6.8 (1H, d), 7.1 (2H, d), 7.4 (2H, d), 7.7 (1H, dd), 7.9 (1H, s).

Saltsi) L-Tartrate salt

A solution of L-tartaric acid (2.81, 18.7mmol) in water (6mL) was added to a hot (40°C) solution of the title product (6.0, 17.0mmol) in acetone (54mL). The slurry was then heated at 60 °C for 30min, and allowed to cool to room temperature. After stirring at room temperature for 1-2 h, the mixture was cooled to 0 °C. After a further 3 h, the mixture was filtered, washed with acetone (2x10mL), and dried in a vacuum oven at 55 °C overnight to give the desired salt as a white crystalline solid (8.4g, 98%), m.p. 179°C.

The main peaks (in degrees 2θ) of the PXRD pattern are as follows:

Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
4.330	21.9	25.156	12.0	34.663	6.7
12.165	5.6	25.787	6.1	35.071	5.6
12.425	10.1	26.057	12.4	35.674	15.2
12.543	5.4	26.114	14.5	35.788	14.7
13.218	12.7	26.408	11.6	36.228	10.7
14.368	6.3	26.642	25.5	36.517	8.6
14.463	6.3	26.830	25.4	36.975	13.3
16.849	7.3	27.130	26.7	37.618	17.4
17.149	57.2	27.540	12.6	37.799	19.7
17.469	49.5	28.001	20.7	38.242	16.2
17.623	66.1	29.122	17.7	38.882	15.5
18.498	9.5	29.772	28.7	39.432	8.1
19.403	47.2	30.394	13.5	39.577	9.0
20.422	12.4	30.983	12.8	40.198	18.4
20.733	15.7	31.259	32.9	41.451	8.2
20.923	28.2	32.085	14.6	42.109	14.6
21.914	100.0	32.258	9.5	42.816	8.7
23.542	19.0	32.818	5.2	43.969	11.5
23.776	20.0	33.433	6.5	44.213	14.2
24.958	30.8	34.085	20.3	44.812	11.9

ii) D-Tartrate salt

A solution of D-tartaric acid (2.81g, 18.7mmol) in water (6mL) was added to a hot (40°C) solution of the title compound (6.0, 17.0mmol) in acetone

(54mL). The slurry was then heated at 60 °C for 30min, and allowed to cool to room temperature. After stirring at room temperature for 1-2 h, the mixture was cooled to 0 °C. After a further 3 h, the mixture was filtered, washed with acetone (2x10mL), and dried in a vacuum oven at 55 °C overnight to give the desired salt as a white crystalline solid (8.4g, 98%), m.p. 182°C.

The main peaks (in degrees 2θ) of the PXRD pattern are as follows:

Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
4.320	23.3	25.153	11.8	34.701	5.1
12.147	5.0	25.776	5.4	35.066	4.9
12.414	11.1	26.058	7.2	35.693	13.8
12.539	4.8	26.135	11.8	35.794	11.5
13.219	11.9	26.405	10.1	36.241	11.5
14.368	5.8	26.635	25.4	36.525	8.5
14.480	6.0	26.825	24.3	37.044	8.8
16.854	7.0	27.133	27.8	37.632	15.2
17.161	58.2	27.547	13.3	37.806	18.8
17.452	52.8	28.005	19.1	38.264	15.3
17.631	68.8	29.125	18.2	38.880	14.1
18.516	8.5	29.788	26.8	39.454	9.1
19.407	50.3	30.408	12.2	39.542	8.4
20.425	12.3	30.984	10.2	40.193	17.2
20.733	17.0	31.273	26.4	41.530	5.8
20.912	26.5	32.093	12.5	42.108	12.1
21.919	100.0	32.268	7.5	42.854	5.2
23.566	20.2	32.821	4.8	43.930	7.9
23.787	17.5	33.461	5.4	44.243	11.7
24.974	32.1	34.084	17.3		

iii) Hydrochloride Salts

a) Lower melting point form

A solution of hydrochloric acid /isopropanol (7.02M, 0.41mL, 2.86mmol) was added to a solution of the title compound (1.0g, 2.84mmol) in methyl ethyl ketone (10mL). After stirring at room temperature for 3 h the mixture was filtered, washed and dried in a vacuum oven at 55 °C overnight to give the desired salt, m.p. 176°C.

The main peaks (in degrees 2 θ) of the PXRD pattern are as follows:

Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
4.365	10.4	18.749	23.5	25.485	37.9
8.758	22.3	19.031	42.1	26.443	40.8
11.591	19.0	19.374	20.8	26.634	36.1
13.184	10.0	20.096	47.2	27.345	13.4
14.438	20.5	20.904	15.0	27.846	34.0
14.522	14.2	21.408	20.4	29.280	17.9
14.948	10.6	21.710	74.1	30.117	13.9
15.512	18.7	22.012	100.0	31.281	21.4
15.886	9.7	22.157	42.7	33.336	16.5
16.716	23.7	22.485	27.9	34.024	11.0
16.975	36.5	22.614	31.6	35.172	16.2
17.568	22.3	23.967	11.9	37.237	14.6
18.506	16.4	24.503	19.6	38.993	11.4

5

b) Higher melting point form

A solution of hydrochloric acid /isopropanol (7.02M, 0.41mL, 2.86mmol) was added to a solution of the title compound (1.0g, 2.84mmol) in methyl ethyl ketone (10mL). After stirring at room temperature for 7 h the mixture was filtered, washed and dried in a vacuum oven at 55 °C overnight to give the desired salt, m.p. 192°C.

0

The main peaks (in degrees 2 θ) of the PXRD pattern are as follows:

Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
6.511	1.5	23.777	8.7	33.939	10.0
10.198	2.6	24.218	19.1	34.326	6.5
11.969	2.9	24.288	24.1	35.190	6.6
12.081	6.0	25.086	20.8	36.183	6.9
12.500	2.1	25.973	6.2	36.674	5.9
12.948	17.7	26.342	13.0	37.061	4.8
14.111	2.6	26.825	13.8	37.365	4.3
15.313	4.9	27.357	8.2	37.918	3.9
16.477	13.2	27.600	5.7	38.491	7.4
16.587	15.0	27.942	5.2	38.680	5.6
17.261	3.8	28.322	20.0	39.283	2.9

Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
18.009	22.0	28.895	13.7	39.915	3.9
19.104	15.6	30.097	9.2	40.271	6.8
20.174	100.0	30.192	10.2	40.686	7.4
21.435	11.7	30.567	11.1	41.448	4.9
21.961	26.1	31.493	7.3	42.435	5.3
22.554	4.7	31.776	4.8	43.170	4.3
22.860	21.3	32.417	17.4	43.612	11.1
23.059	11.2	32.931	5.5	43.682	12.1
23.126	13.5	33.516	7.5	44.077	5.8
23.425	17.0				

iv) Citrate Salt

5 Citric acid (0.30g, 1.56mmol) was added to a solution of the title compound (0.50g, 1.42mmol) in acetone (5mL). After stirring at room temperature for 3 h the mixture was filtered, washed and dried in a vacuum oven at 55 °C overnight to give the desired salt, m.p. 110°C.

0 The main peaks (in degrees 2θ) of the PXRD pattern are as follows:

Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
5.516	11.7	17.246	39.6	23.513	48.2
5.731	25.7	17.307	44.3	24.114	39.9
7.279	7.7	17.587	52.4	24.737	50.0
9.057	8.2	18.186	44.3	25.403	38.8
10.733	25.1	19.089	100.0	25.986	37.5
11.522	15.3	19.596	51.9	26.182	42.2
11.957	13.8	19.815	68.6	27.333	23.8
13.115	11.2	20.286	56.9	30.030	31.2
13.429	12.2	20.553	81.1	30.250	40.4
14.311	13.3	20.713	63.0	30.396	39.5
14.702	23.6	21.342	34.4	31.830	24.5
16.515	17.8	21.666	42.6	34.066	27.4
16.813	17.6	21.830	51.1	37.320	23.2

v) Sulfate Salt

5 Concentrated sulfuric acid (0.04mL) was added to a solution of the title compound (0.50g, 1.42mmol) in acetone (5mL). After stirring at room temperature for 2h, the mixture was stirred at 0 °C for a further 3h. The

mixture was then filtered, washed and dried overnight in a vacuum oven at 55 °C to give the desired salt as a white solid (0.31g, 48%), m.p. 233°C.

The main peaks (in degrees 2 θ) of the PXRD pattern are as follows:

5

Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
4.770	7.1	21.291	9.5	29.923	15.5
9.354	10.5	21.610	45.1	31.761	10.5
9.906	8.0	22.019	11.0	32.221	8.3
12.435	6.2	22.611	52.2	32.690	9.0
14.406	12.9	23.168	12.2	33.983	9.3
16.040	8.2	23.567	39.0	34.610	10.2
16.563	3.4	23.855	16.6	35.098	11.2
17.145	26.5	24.096	12.7	35.420	16.7
17.322	48.9	24.521	33.7	36.212	9.4
17.945	7.3	24.951	53.7	36.942	14.4
18.292	35.2	25.341	9.7	37.618	9.6
18.794	100.0	25.790	13.6	38.349	9.9
19.234	7.1	26.276	13.5	38.856	11.6
19.780	46.3	26.815	12.8	39.126	8.3
20.026	50.0	28.030	22.5	40.321	10.0
20.365	10.9	28.739	21.7	40.948	12.5
20.513	11.6	29.274	8.8	43.839	7.5

vi) Phosphate Salt

0

Phosphoric acid (4.63mL, 67.7mmol) was added dropwise to a suspension of the title compound (21.7g, 61.6mmol) in water (149mL). The slurry was then heated on a steam bath until a clear solution was produced. This solution was then allowed to cool to room temperature and stirred for 2 h.

5

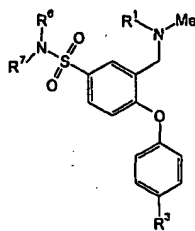
The mixture was then cooled to 0 °C, and stirred for a further 3 h. The precipitate was filtered, washed with water (2x50mL) and dried in a vacuum oven at 55°C overnight to give the desired salt as a white crystalline solid (23.1g, 83%), m.p. 196°C.

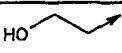
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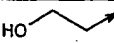
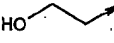

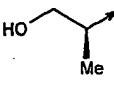
Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %	Angle 2-Theta°	Intensity %
4.336	18.7	22.157	13.9	31.877	5.7
11.698	8.5	22.729	22.5	32.521	13.0
13.047	14.5	23.034	16.2	32.702	6.9
13.479	9.4	23.219	17.3	33.213	7.2
14.330	13.5	23.506	79.0	33.960	8.9
15.217	69.4	23.915	11.9	34.334	10.5
15.440	10.6	25.456	17.3	34.717	22.6
16.205	12.4	25.691	27.0	35.586	10.7
17.440	70.9	26.317	12.5	36.184	16.7
17.899	5.4	26.508	21.9	36.722	6.8
18.300	30.6	26.838	14.9	37.819	6.4
18.750	22.5	26.976	25.5	38.412	8.7
19.120	12.6	27.115	22.6	38.773	13.3
19.740	100.0	27.971	32.6	39.078	9.5
19.930	30.8	28.902	12.5	39.848	11.5
20.291	15.6	29.351	8.6	40.076	10.7
20.581	58.2	29.987	22.1	41.269	9.9
21.617	39.9	31.022	8.0	43.921	12.8
21.832	10.4	31.368	11.6	44.699	9.8

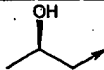

EXAMPLES 29-60


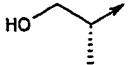
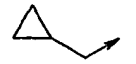
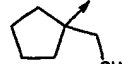
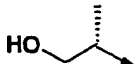
- 5 The following sulfonamides were prepared in an analogous fashion to that described herein for Example 28, replacing ammonia with the requisite amine where appropriate.

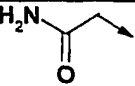
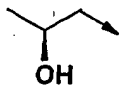




Example	Starting Material	R ⁶	R ⁷	R ¹	R ³	Data
29	Prep 27	Me	Me	H	CF ₃	δ_H (CDCl ₃ , 400MHz) 2.45 (3H, s), 2.75 (6H, s), 3.85 (2H, s), 6.96 (1H, d), 7.07 (2H, d), 7.64 (3H, d), 7.88 (1H, s); MS <i>m/z</i> (ES ⁺) 389 (MH ⁺).
30	Prep 22	Me	H	Me	CF ₃	δ_H (CDCl ₃ , 400MHz) 2.59 (2H, s), 2.97 (3H, s), 4.58 (1H, s), 4.81 (6H, s), 7.08 (1H, d), 7.40 (2H, d), 7.80 (2H, d), 7.92 (1H, d), 8.15 (1H, s)
31	Prep 22		H	Me	CF ₃	δ_H (CDCl ₃ , 300MHz) 2.31 (6H, s), 3.18 (2H, t), 3.56 (2H, s), 3.68 (2H, t), 6.97 (1H, d), 7.06 (2H, d), 7.63 (2H, d), 7.78 (1H, d), 8.12 (1H, s); MS <i>m/z</i> (TS ⁺) 419 (MH ⁺)
32	Prep 22	Me	Me	Me	CF ₃	δ_H (CDCl ₃ , 300MHz) 2.77 (6H, s), 2.83 (6H, s), 4.20 (2H, s), 6.96 (1H, d), 7.22 (2H, d), 7.71 (2H, d), 7.78 (1H, d), 8.18 (1H, s); MS <i>m/z</i> (TS ⁺) 403 (MH ⁺).
33	Prep 22	H	H	Me	CF ₃	δ_H (CDCl ₃ , 300MHz) 2.28 (6H, s), 3.54 (2H, s), 6.98 (1H, d), 7.04 (2H, d), 7.61 (2H, d), 7.80 (1H, d), 8.16 (1H, s); MS <i>m/z</i> (TS ⁺) 375 (MH ⁺).
34	Prep 27	Me	H	H	CF ₃	δ_H (CDCl ₃ , 300MHz) 2.44 (3H, s), 2.68 (3H, s), 3.84 (2H, s), 6.94 (1H, d), 7.08 (2H, d), 7.62 (2H, d), 7.76 (1H, d), 8.00 (1H, s); MS <i>m/z</i> (TS ⁺) 375 (MH ⁺).
35	Prep 26	H	H	H	-OCF ₃	δ_H (CDCl ₃ , 300 MHz) 2.48 (3H, s), 2.65 (3H, br), 3.89 (2H, s), 6.84 (1H, d), 7.03 (2H, m), 7.23 (2H, m), 7.77 (1H, dd), 8.03 (1H, d); MS <i>m/z</i> (TS ⁺) 377 (MH ⁺).

Example	Starting Material	R ⁶	R ⁷	R ¹	R ³	Data
36 (HCl salt)	Prep 23	H	H	Me	-OCF ₃	δ_H (d ₆ -DMSO, 300 MHz) 2.80 (6H, s), 4.43 (2H, s), 6.98 (1H, d), 7.37 (4H, m), 7.50 (2H, m), 7.86 (1H, dd), 8.13 (1H, d), 10.18 (1H, br); MS <i>m/z</i> (TS ⁺) 391 (MH ⁺).
37	Prep 23	Me	H	Me	OCF ₃	δ_H (d ₆ -DMSO, 300 MHz) 2.43 (3H, d), 2.80 (6H, s), 4.46 (2H, s), 6.99 (1H, d), 7.37 (2H, m), 7.48 (3H, m), 7.80 (1H, dd), 8.12 (1H, d), 10.37 (1H, br); MS <i>m/z</i> (TS ⁺) 405 (MH ⁺)
38 (HCl salt)	Prep 28		H	H	SMe	δ_H (DMSO-D ₆ , 400MHz) 2.47 (3H, s), 2.63 (3H, s), 2.79 (2H, q), 3.36 (2H, m), 4.29 (2H, s), 4.71 (1H, t), 6.86 (1H, d), 7.17 (2H, d), 7.38 (2H, d), 7.60 (1H, t), 7.75 (1H, dd), 8.01 (1H, d), 8.95 (2H, br); MS <i>m/z</i> (ES ⁺) 383 (MH ⁺).
39 (HCl salt)	Prep 28		Me	H	SMe	δ_H (DMSO-D ₆ , 400MHz) 2.48 (3H, s), 2.61 (3H, s), 2.72 (3H, s), 3.00 (2H, t), 3.49 (2H, m), 4.29 (2H, s), 4.83 (1H, t), 6.83 (1H, d), 7.21 (2H, d), 7.38 (2H, d), 7.71 (1H, dd), 8.03 (1H, d), 9.37 (2H, br); MS <i>m/z</i> (ES ⁺) 397 (MH ⁺).
40 (HCl salt)	Prep 28		H	H	SMe	δ_H (DMSO-D ₆ , 400MHz) 1.51 (2H, m), 2.48 (3H, s), 2.61 (3H, s), 2.79 (2H, m), 3.35 (2H, m), 4.28 (2H, s), 4.44 (1H, br), 6.85 (1H, d), 7.19 (2H, d), 7.37 (2H, d), 7.53 (1H, t), 7.74 (1H, dd), 8.02 (1H, d), 9.11 (2H, br); MS <i>m/z</i> (ES ⁺) 397 (MH ⁺).
41	Prep 28		H	H	SMe	δ_H (CD ₃ OD, 300MHz) 1.00 (3H, d), 2.43 (3H, s), 2.48 (3H, s), 3.26-3.34 (2H, m), 3.38-3.46 (1H, m), 3.89 (2H, s), 6.87 (1H, d), 7.04 (2H, d), 7.35 (2H, d), 7.72 (1H, dd), 7.92 (1H, d); MS <i>m/z</i> (ES ⁺) 397 (MH ⁺).

Example	Starting Material	R ⁶	R ⁷	R ¹	R ³	Data
42 (HCl salt)	Prep 28	H	H	H	SMe	δ_H (CDCl ₃ , 400MHz) 2.49 (6H, s), 3.89 (2H, s), 6.81 (1H, d), 6.96 (2H, d), 7.29 (2H, d), 7.72 (1H, dd), 7.99 (1H, d); MS <i>m/z</i> (TS ⁺) 339 (MH ⁺).
43	Prep 28	Me	H	H	SMe	δ_H (CDCl ₃ , 400MHz) 2.49 (3H, s), 2.50 (3H, s), 2.65 (3H, s), 3.90 (2H, s), 6.82 (1H, d), 6.97 (2H, d), 7.30 (2H, d), 7.66 (1H, dd), 7.91 (1H, d); MS <i>m/z</i> (TS ⁺) 353 (MH ⁺).
44 (HCl salt)	Prep 28	Me	Me	H	SMe	δ_H (CD ₃ OD, 400MHz) 2.49 (3H, s), 2.70 (6H, s), 2.83 (3H, s), 4.45 (2H, s), 6.86 (1H, d), 7.16 (2H, d), 7.41 (2H, d), 7.78 (1H, dd), 7.98 (1H, d); MS <i>m/z</i> (TS ⁺) 367 (MH ⁺).
45 (HCl salt)	Prep 21	Me	H	Me	SMe	δ_H (CD ₃ OD, 400MHz) 2.51 (3H, s), 2.55 (3H, s), 2.97 (6H, s), 4.57 (2H, s), 6.96 (1H, d), 7.17 (2H, d), 7.41 (2H, d), 7.86 (1H, dd), 8.06 (1H, d); MS <i>m/z</i> (ES ⁺) 368 (MH ⁺).
46 (HCl salt)	Prep 21		H	Me	SMe	δ_H (CD ₃ OD, 400MHz) 1.15 (3H, d), 2.52 (3H, s), 2.84 (2H, m), 3.00 (6H, s), 3.76 (1H, m), 4.56 (2H, s), 6.95 (1H, d), 7.16 (2H, d), 7.40 (2H, d), 7.89 (1H, dd), 8.06 (1H, d); MS <i>m/z</i> (ES ⁺) 412 (MH ⁺).
47 (HCl salt)	Prep 21		Me	Me	SMe	δ_H (CD ₃ OD, 400MHz) 2.51 (3H, s), 2.84 (3H, s), 2.97 (6H, s), 3.17 (2H, t), 3.68 (2H, t), 4.57 (2H, s), 6.97 (1H, d), 7.17 (2H, d), 7.40 (2H, d), 7.85 (1H, dd), 8.06 (1H, d); MS <i>m/z</i> (ES ⁺) 412 (MH ⁺).

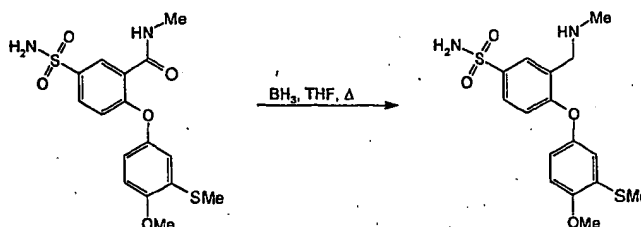
Example	Starting Material	R ⁶	R ⁷	R ¹	R ³	Data
48 (HCl salt)	Prep 21		H	Me	SMe	δ_H (CD ₃ OD, 400MHz) 2.51 (3H, s), 2.96 (6H, s), 3.06 (2H, t), 3.25 (3H, s), 3.39 (2H, t), 4.55 (2H, s), 6.95 (1H, d), 7.16 (2H, d), 7.40 (2H, d), 7.89 (1H, dd), 8.06 (1H, d); MS <i>m/z</i> (ES ⁺) 412 (MH ⁺).
49 (HCl salt)	Prep 21		H	Me	SMe	δ_H (CD ₃ OD, 400MHz) 1.02 (3H, d), 2.51 (3H, s), 2.96 (6H, s), 3.30 (3H, m), 4.55 (2H, s), 6.94 (1H, d), 7.16 (2H, d), 7.40 (2H, d), 7.90 (1H, dd), 8.09 (1H, d); MS <i>m/z</i> (ES ⁺) 412 (MH ⁺).
50 (HCl salt)	Prep 21	Et	H	Me	SMe	δ_H (CD ₃ OD, 400MHz) 1.08 (3H, t), 2.51 (3H, s), 2.91 (2H, q), 2.97 (3H, s), 4.56 (2H, s), 6.95 (1H, d), 7.16 (2H, d), 7.40 (2H, d), 7.87 (1H, dd), 8.06 (1H, d); MS <i>m/z</i> (ES ⁺) 382 (MH ⁺).
51 (HCl salt)	Prep 21		H	Me	SMe	δ_H (CD ₃ OD, 400MHz) 0.11 (2H, m), 0.44 (2H, m), 0.86 (1H, m), 2.51 (3H, s), 2.76 (2H, d), 2.96 (6H, s), 4.56 (2H, s), 6.94 (1H, d), 7.16 (2H, d), 7.40 (2H, d), 7.88 (1H, dd), 8.06 (1H, d); MS <i>m/z</i> (ES ⁺) 408 (MH ⁺).
52 (HCl salt)	Prep 21		H	Me	SMe	δ_H (CD ₃ OD, 400MHz) 1.15-1.63 (6H, m), 1.81 (2H, m), 2.51 (3H, s), 2.96 (6H, s), 3.50 (2H, s), 4.55 (2H, s), 6.93 (1H, d), 7.15 (2H, d), 7.39 (2H, d), 7.93 (1H, dd), 8.09 (1H, d); MS <i>m/z</i> (ES ⁺) 452 (MH ⁺).
53	Prep 21		H	Me	SMe	δ_H (CDCl ₃ , 400MHz) 1.10 (3H, d), 2.31 (6H, s), 2.50 (3H, s), 3.37 (2H, m), 3.49 (1H, m), 3.60 (2H, s), 4.78 (1H, br), 6.84 (1H, d), 6.94 (2H, d), 7.29 (2H, d), 7.70 (1H, dd), 8.05 (1H, s); MS <i>m/z</i> (TS ⁺) 411 (MH ⁺)

Example	Starting Material	R ⁶	R ⁷	R ¹	R ³	Data
54 (HCl salt)	Prep 21	$-\text{CH}_2\text{CH}_2\text{CH}_2-$		Me	SMe	δ_{H} (CDCl ₃ , 400MHz) 2.11 (2H, m), 2.51 (3H, s), 2.98 (6H, s), 3.58 (1H, m), 3.79 (3H, t), 4.60 (2H, s), 7.02 (1H, d), 7.18 (2H, d), 7.41 (2H, d), 7.88 (1H, d), 8.07 (1H, s); MS <i>m/z</i> (TS ⁺) 393 (MH ⁺)
55	Prep 21		H	Me	SMe	δ_{H} (CDCl ₃ , 400MHz) 2.32 (6H, s), 2.48 (3H, s), 3.30 (2H, s), 3.52 (2H, s), 3.68 (2H, s), 6.88 (1H, d), 7.03 (2H, d), 7.35 (2H, d), 7.72 (1H, d), 7.93 (1H, s); MS <i>m/z</i> (ES ⁺) 410 (M ⁺)
56	Prep 21		H	Me	SMe	δ_{H} (CDCl ₃ , 400MHz) 1.15 (3H, d), 2.31 (6H, s), 2.49 (3H, s), 2.80 (1H, dd), 3.09 (1H, d), 3.23 (1H, t), 3.59 (2H, s), 3.85 (1H, m), 5.16 (1H, br), 6.82 (1H, d), 6.95 (2H, d), 7.29 (2H, d), 7.66 (1H, d), 8.02 (1H, s); MS <i>m/z</i> (ES ⁺) 413 (MH ⁺)
57 (HCl salt)	Prep 21		H	Me	SMe	δ_{H} (CD ₃ OD, 400MHz) 1.66 (2H, m), 2.51 (3H, s), 2.97 (6H, m), 3.30 (1H, s), 3.57 (2H, t), 4.57 (2H, s), 6.95 (1H, d), 7.16 (2H, d), 7.39 (2H, d), 7.87 (1H, dd), 8.08 (1H, s); MS <i>m/z</i> (ES ⁺) 411 (MH ⁺)
58 (HCl salt)	Prep 21		H	Me	SMe	δ_{H} (CD ₃ OD, 400MHz) 2.51 (3H, s), 2.96 (6H, s), 3.00 (2H, t), 4.56 (2H, t), 4.97 (2H, s), 6.94 (1H, d), 7.16 (2H, d), 7.40 (2H, d), 7.88 (1H, dd), 8.09 (1H, s); MS <i>m/z</i> (ES ⁺) 411 (MH ⁺)
59 (HCl salt)	Prep 21	Me	Me	Me	SMe	δ_{H} (CD ₃ OD, 400MHz) 2.51 (3H, s), 2.72 (6H, s), 2.96 (6H, s), 4.57 (2H, s), 6.99 (1H, d), 7.17 (2H, d), 7.40 (2H, d), 7.83 (1H, dd), 8.02 (1H, s); MS <i>m/z</i> (ES ⁺) 381 (M ⁺)

Example	Starting Material	R ⁶	R ⁷	R ¹	R ³	Data
60 (HCl salt)	Prep 29	H	H	Me	SEt	δ_H (d ₆ -DMSO, 400 MHz) 1.22 (3H, t), 2.78 (6H, s), 2.97 (2H, q), 4.42 (2H, s), 6.91 (1H, d), 7.17 (2H, d), 7.39 (2H, s), 7.42 (2H, d), 7.83 (1H, dd), 8.07 (1H, s); MS <i>m/z</i> (ES ⁺) 367 (MH ⁺)

EXAMPLE 61

4-[4-Methoxy-3-(methylsulfonyl)phenoxy]-3-[(methylamino)methyl]-benzenesulfonamide



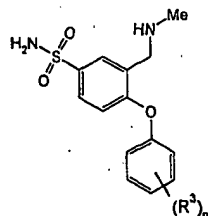
5

Borane-tetrahydrofuran complex (1M in THF, 10 mL, 10 mmol) was added dropwise to the amide from preparation 32 (450 mg, 1.18 mmol). The mixture was then stirred at reflux for 4 hours. After cooling to room temperature the reaction was quenched by the addition of methanol (10 mL) and the mixture evaporated to a white foam. This residue was treated with hydrochloric acid (6M, 10 mL) and the mixture heated to reflux once more for 1 hour. After cooling to room temperature the mixture was neutralised to pH ca. 7 by treatment with excess sodium hydroxide (2M) and then saturated aqueous ammonium chloride. The mixture was then extracted with ethyl acetate (3 x 50 mL), DCM (2 x 50 mL) and the combined organics were dried (MgSO₄) and evaporated to a colourless oil. This oil was redissolved in ethyl acetate (20 mL) and treated with 1M hydrochloric acid in diethyl ether (2 mL, 2 mmol) to form the hydrochloride salt which was collected by filtration and dried (346 mg, 73%); δ_H (CD₃OD, 400MHz) 2.34 (3H, s), 2.78 (3H, s), 3.86 (3H, s), 4.39 (2H, s) 6.83 (1H, d), 6.90 (1H, m), 6.98 (2H, m), 7.84 (1H, dd), 8.01 (1H, d); MS *m/z* (ES⁺) 369 (MH⁺).

10

EXAMPLES 62-63

The following sulfonamides were prepared in an analogous fashion to that in Example 61 starting from the appropriate amide.



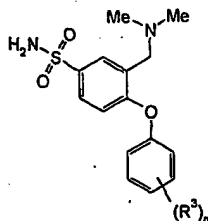
Example	Starting Material	(R ³) _n	Data
62 (HCl salt)	Prep 30	3-OMe 4-SMe	(248 mg, 43%); δ _H (DMSO-D ₆ , 400MHz) 2.35 (3H, s), 2.60 (3H, s), 3.76 (3H, s), 4.24 (2H, s), 6.75 (1H, dd), 6.84 (1H, d), 6.90 (1H, d), 7.19 (1H, d), 7.31 (2H, s), 7.77 (1H, d), 8.00 (1H, s), 9.10 (2H, br); MS <i>m/z</i> (TS ⁺) 369 (MH ⁺).
63 (HCl salt)	Prep 33	3-CF ₃ 4-SMe	HCl salt: δ _H (d ₆ -DMSO, 400 MHz) 2.38 (3H, s), 3.08 (3H, s), 4.50 (2H, s), 6.87 (1H, d), 6.97 (2H, d), 7.11 (2H, brs), 7.43 (2H, d), 7.58 (1H, d); MS <i>m/z</i> (ES ⁺) 407 (MH ⁺)

5

The sulfonamide of example 42 can also be prepared using this method starting from the amide of preparation 31.

EXAMPLES 64-65

- 0 The following tertiary amine sulfonamides were prepared via reductive methylation using the method described for Example 178 and the appropriate secondary amine as starting material.



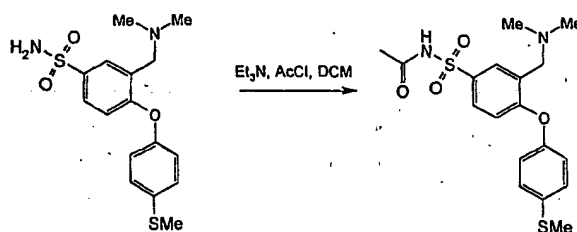
Example	Starting Material	(R ³) _n	¹ H NMR Data
64	Example 62	3-OMe 4-SMe	δ _H (CDCl ₃ , 400MHz) 2.27 (6H, s), 2.40 (3H, s), 3.55 (2H, s), 3.82 (3H, s), 6.53 (2H, m), 6.84 (1H, d), 7.13 (1H, d), 7.70 (1H, dd), 8.04 (1H, d); MS <i>m/z</i> (ES ⁺) 383 (MH ⁺).

Example	Starting Material	(R ³) _n	¹ H NMR Data
65 (HCl salt)	Example 61	3-SMe 4-OMe	δ_H (CD ₃ OD, 400MHz) 2.38 (3H, s), 2.96 (6H, s), 3.89 (3H, s), 4.51 (2H, s), 6.92 (2H, m), 7.01 (2H, m), 7.94 (1H, d), 8.05 (1H, s); MS <i>m/z</i> (TS ⁺) 383 (MH ⁺).

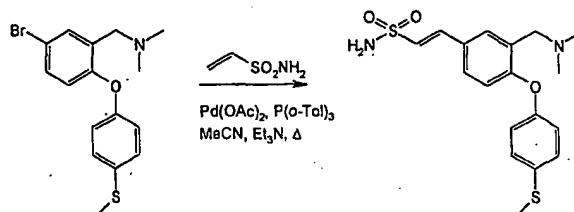
The product of example 28 can also be prepared by this method from the secondary amine of example 42.

5 EXAMPLE 66

N-Acetyl-3-[(dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]-benzenesulfonamide



- 0 Triethylamine (399 μ L, 2.86 mmol) was added to a solution of the sulfonamide from example 28 (500 mg, 1.3 mmol) in DCM (5 mL) followed by acetyl chloride (102 μ L, 1.43 mmol). The mixture was stirred at room temperature for 16 h and then the solvent was removed *in vacuo*. The residue was purified by column chromatography [SiO₂; DCM 100% increasing polarity to 15% (1:7
- 5 NH₄OH:MeOH) in DCM] to give a crystalline solid (438 mg, 86%); δ_H (DMSO-D₆, 400MHz) 1.83 (3H, s), 2.31 (6H, s), 2.46 (3H, s), 3.68 (2H, s), 6.83 (1H, d), 7.03 (2H, d), 7.32 (2H, d), 7.71 (1H, d), 7.99 (1H, s); MS *m/z* (ES⁺) 395 (MH⁺).

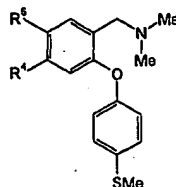
EXAMPLE 67**(E)-2-[3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]phenyl]-ethenesulfonamide**

- 5 The bromide from Example 9 (2.0 g, 5.68 mmol), vinylsulfonamide (1.22 g, 11.35 mmol), palladium acetate (64 mg, 0.28 mmol, 5 mol%), tri(*o*-tolyl)phosphine (173 mg, 0.57 mmol, 10 mol%), and triethylamine (1.98 mL, 14.19 mmol) were combined in acetonitrile (50 mL) and heated at reflux under nitrogen for 20 h. After cooling to room temperature the reaction mixture was evaporated onto silica
- 0 gel and then chromatographed [SiO_2 ; (EtOAc/ MeOH/ 880 NH_3 ; 100:5:0.5)/ pentane; 3:1→1:0] to afford the desired title compound as a yellow powder (1.26 g, 59%) Free base: δ_{H} (CDCl_3 , 300MHz) 2.28 (6H, s), 2.49 (3H, s), 3.52 (2H, s), 6.80-6.95 (4H, m), 7.25-7.31 (3H, m), 7.48 (1H, d), 7.68 (1H, s); MS m/z (TS^+) 379 (MH^+).

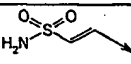
5

EXAMPLES 68-70

The reaction described in Example 67 was repeated using the appropriate alkene and aryl bromide components to provide the following alkenes.



Example	Starting material	R ⁵	R ⁴	Data
8 ^a	Example 9		H	Free base: δ_{H} (CDCl_3 , 400MHz) 2.30 (6H, s), 2.48 (3H, s), 3.50 (2H, s), 5.43 (2H, bs), 6.40 (1H, d), 6.82 (1H, d), 6.90 (2H, d), 7.27 (2H, d), 7.34 (1H, dd), 7.61 (1H, d), 7.69 (1H, d); MS m/z (TS^+) 343 (MH^+).
9 ^a	Example 13	H		Free base: δ_{H} (CDCl_3 , 300MHz) 2.26 (6H, s), 2.48 (3H, s), 3.49 (2H, s), 5.49 (2H, bs), 6.32 (1H, d), 6.88 (2H, d), 7.00 (1H,

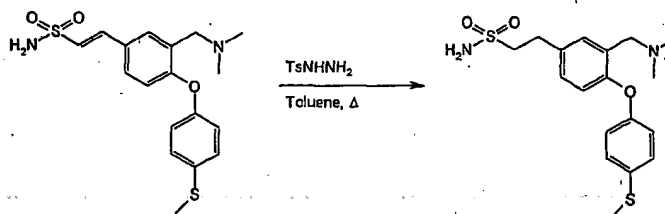
example	Starting material	R ⁵	R ⁴	Data
				s), 7.27 (3H, m), 7.50 (1H, d), 7.53 (1H, d); MS <i>m/z</i> (TS ⁺) 343 (MH ⁺).
5	Example 13	H		Free base: δ_H (CDCl ₃ , 300MHz) 2.26 (6H, s), 2.46 (3H, s), 3.50 (2H, s), 6.79 (1H, d), 6.88 (2H, d), 6.94 (1H, d), 7.25 (3H, m), 7.41 (1H, d), 7.52 (1H, d); MS <i>m/z</i> (TS ⁺) 379 (MH ⁺).

Acrylamide was used as the alkene coupling partner in these examples.

EXAMPLE 71

2-[3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]-

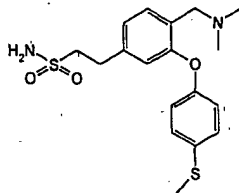
5 phenyl]ethanesulfonamide



The vinylsulfonamide from example 67 (1.26 g, 3.33 mmol) was heated together with tosyl hydrazine (6.20 g, 33.3 mmol) in toluene at reflux for 5 h. After cooling to rt the solvent was evaporated and the residue partitioned between EtOAc (50 mL) and sat. NaHCO₃ (50 mL). The organic layer was separated, washed with water (20 mL), brine (20 mL) and then dried (MgSO₄) and evaporated. The residue was purified by flash chromatography [SiO₂; (EtOAc/ MeOH/ 880 NH₃; 100:5:0.5)/ pentane; 3:1→1:0] to afford the desired product as a cream powder (1.055 g, 83%); Free base: δ_H (CD₃OD, 400MHz) 2.27 (6H, s), 2.47 (3H, s), 3.09-3.13 (2H, m), 3.30-3.36 (2H, m), 3.50 (2H, m), 6.83 (1H, d), 6.87 (2H, d), 7.19 (1H, d), 7.27 (2H, d), 7.35 (1H, s); MS *m/z* (TS⁺) 381 (MH⁺).

EXAMPLE 72

2-[4-[(Dimethylamino)methyl]-3-[4-(methylsulfonyl)phenoxy]phenyl]-ethanesulfonamide

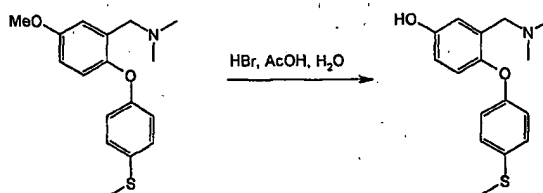


- 5 The title sulfonamide was prepared in an analogous fashion to that in Example 71 from the vinylsulfonamide of Example 70. Free base: δ_H (CDCl₃, 300MHz) 2.25 (6H, s), 2.48 (3H, s), 3.08 (2H, m), 3.33 (2H, m), 3.44 (2H, m), 4.57 (2H, brs), 6.73 (1H, s), 6.86 (2H, d), 6.98 (1H, dd), 7.25 (2H, d), 7.41 (1H, d); MS m/z (TS⁺) 381 (MH⁺).

0

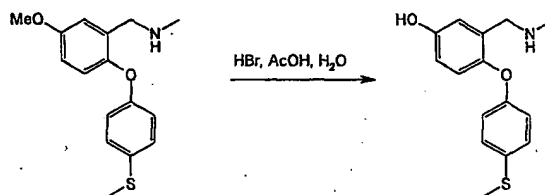
EXAMPLE 73

3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]phenol

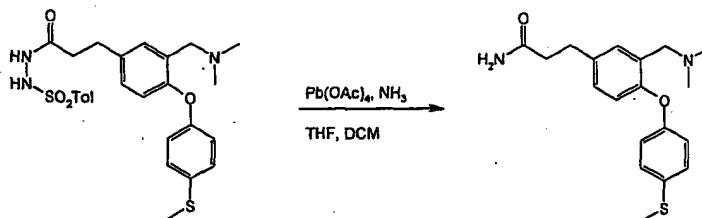


- The methylether from example 14 (500 mg, 1.65 mmol) was mixed with hydrogen
 5 bromide in acetic acid (30%, 3 mL) and aqueous hydrogen bromide (48%, 200 microlitres), and the mixture heated at reflux overnight under a nitrogen atmosphere. After cooling to room temperature the mixture was evaporated under reduced pressure and the residue partitioned between saturated aqueous sodium bicarbonate (20 mL) and DCM (30 mL). The organic layer was separated
 10 and the aqueous layer re-extracted with DCM (4 x 30 mL). The combined organic fractions were washed with brine, dried (MgSO₄) and evaporated to a dark oil. Purification by repeated flash chromatography, first with [silica; DCM/ methanol 880 ammonia (95:5:0.5)] and then [SiO₂; DCM/ methanol/ 880 ammonia (97:3:0.3)] gave partially purified material. This material was dissolved in
 15 hydrochloric acid (2M) and washed with diethyl ether (3 x 5 mL). The aqueous layer was basified with sat. NaHCO_{3(aq)} (10 mL) and re-extracted with DCM (4 x

10 mL). The organic fractions were combined and evaporated to a residue which was further purified by flash chromatography [SiO_2 ; DCM/ methanol/ 880 ammonia (95:5:0.5)]. This furnished the desired phenol as a white solid (141 mg, 30%); δ_{H} (CDCl_3 , 400MHz) 2.25 (6H, s), 2.42 (3H, s), 3.40 (2H, s), 6.71 (1H, m), 6.79 (3H, d), 6.89 (1H, s), 7.25 (2H, d); MS m/z (TS^+) 290 (MH^+)

EXAMPLE 74**3-[(Methylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]phenol**

The title compound was prepared from the methyl ether of Example 25 by the method described for Example 73. δ_{H} (CDCl_3 , 400MHz) 2.35 (3H, s), 2.43 (3H, s), 3.59 (2H, s), 6.70 (1H, s), 6.80 (2H, m), 6.83 (2H, d), 7.25 (2H, d); MS m/z (TS^+) 276 (MH^+)

EXAMPLE 75**3-[3-[(Dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]phenyl]propanamide**

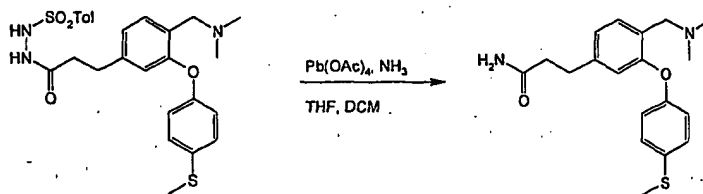
THF (20 mL) was saturated with NH_3 and cooled to -60°C . The hydrazide from preparation 68 (756 mg, 1.47 mmol) was added followed by lead tetraacetate (1.30 g, 2.94 mmol) in DCM (15 mL) dropwise. The reaction was stirred at -60°C under a nitrogen atmosphere for 3 hours, then allowed to warm to room temperature overnight. The solvent was removed by evaporation giving an orange residue which was diluted with aqueous sodium hydroxide (2M) (50 mL) and extracted with ethyl acetate (2 x 50 mL). The combined organic layers were washed with water (20 mL), brine (30 mL), dried (MgSO_4) and evaporated to an orange oil. Purification by HPLC [phenomenex Luna C_{18} 150 x 21.2 mm, 5 μM ;

0.1% aqueous diethylamine/ methanol (gradient)] led to an oil which was partitioned between sodium hydroxide (1M) and diethyl ether (10 mL). The organic layer was separated, washed with water (10 mL), dried (MgSO_4) and evaporated to a clear oil of the title compound which solidified after drying under vacuum (264 mg, 52%); Free base: δ_{H} (CDCl_3 , 400MHz) 2.25 (6H, s), 2.48 (3H, s), 2.54 (2H, t), 2.95 (2H, t), 3.42 (2H, s), 5.39 (2H, brs), 6.81 (1H, d), 6.85 (2H, d), 7.07 (1H, d), 7.25 (2H, d), 7.33 (1H, s); MS m/z (TS^+) 345 (MH^+)

EXAMPLE 76

0 3-[4-[(Dimethylamino)methyl]-3-[4-(methylsulfonyl)phenoxy]phenyl]propanamide

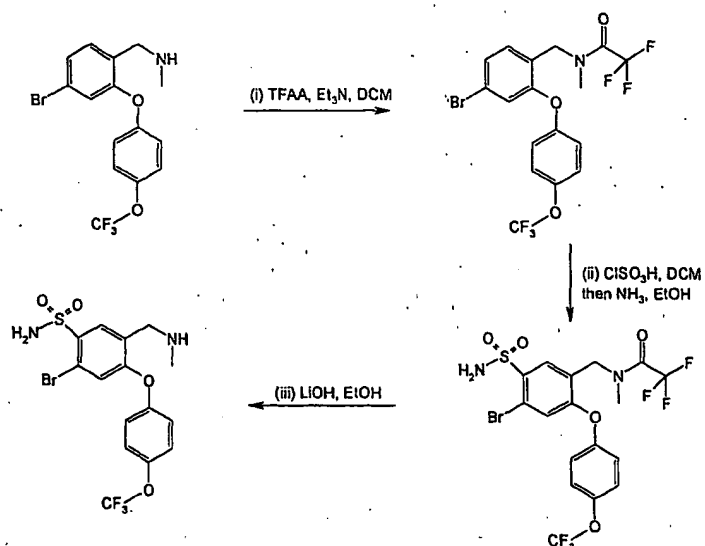
The title amide was prepared from the hydrazide of Preparation 69 using the method described in Example 75.



Free base: δ_{H} (CDCl_3 , 400MHz) 2.23 (6H, s), 2.48 (5H, m), 2.90 (2H, t), 3.40 (2H, s), 5.35 (2H, brs), 6.75 (1H, s), 6.85 (2H, d), 6.98 (1H, d), 7.25 (2H, d), 7.38 (1H, d); MS m/z (TS^+) 345 (MH^+).

EXAMPLE 77

0 2-Bromo-5-[(methylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]benzenesulfonamide



(i) Formation of the trifluoroacetamide: *N*-[4-bromo-2-[4-(trifluoromethoxy)phenoxy]benzyl]-2,2,2-trifluoro-*N*-methylacetamide

The bromide derivative from example 24 (1.31 g, 3.2 mmol) was dissolved in DCM (12 mL), treated with triethylamine (1.77 mL, 13.9 mol) and the solution cooled to 0 °C. Trifluoroacetic anhydride (897 μ L, 6.3 mmol) was added dropwise over 5 minutes and stirring was continued for a further 30 minutes. The reaction was quenched by the addition of water (20 mL) and the organic layer was separated. The aqueous layer was re-extracted with DCM (20 mL) and the combined organic fractions dried (MgSO_4) and evaporated to a clear oil: δ_{H} (CDCl_3 , 400MHz, 2 rotomers visible) 3.00 [3H, s (minor rotomer)], 3.17 (3H, s), 4.66 (2H, s), 4.69 [2H, s(minor rotomer)], 6.97-7.02 (3H, m), 7.22-7.27 (4H, m); MS m/z (TS^+) 489, 491 (MNH_4^+).

(ii) Synthesis of sulfonamide: *N*-[5-(aminosulfonyl)-4-bromo-2-[4-(trifluoromethoxy)phenoxy]benzyl]-2,2,2-trifluoro-*N*-methylacetamide

The trifluoroacetamide from stage (i) (used without further purification) was dissolved in TFA (6 mL) and chlorosulfonic acid was added (2.1 mL, 31.7 mmol). The mixture was stirred overnight at room temperature and then quenched by pouring cautiously onto ice-water. A white solid precipitated and was collected by filtration and then dissolved in DCM, dried (MgSO_4), filtered and evaporated to a yellow oil. The oil was treated with saturated NH_3 in ethanol (30 mL) and after 30 minutes, the solvents were

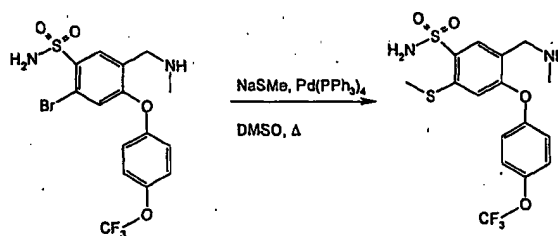
evaporated. Purification of the residue by flash chromatography [SiO_2 ; DCM, MeOH, 880 NH_3 (93:7:1)] afforded the desired sulfonamide as a white solid (825 mg, 47%); δ_{H} (CDCl_3 , 400MHz, 2 rotomers visible) 3.04 (3H, s, minor rotomer), 3.10 (3H, s), 4.72 (2H, s), 4.75 (2H, s, minor rotomer), 5.15 (2H, brs), 7.04-7.09 (3H, m), 7.24-7.35 (2H, m), 8.00 (1H, s, minor rotomer), 8.09 (1H, s); MS m/z (TS^+) 568, 570 (MNH_4^+).

(iii) Hydrolysis of trifluoroacetamide group: 2-bromo-5-[(methylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]benzenesulfonamide

The sulfonamide from stage (ii) was dissolved in ethanol (10 mL) and treated with 1M $\text{LiOH}_{(\text{aq})}$ (20 mL). The mixture was stirred for 10 minutes before being evaporated to remove most of the ethanol. The aqueous mixture resulting was extracted with diethyl ether (2 x 50 mL) and the combined extracts washed with brine (100 mL), dried (MgSO_4) and evaporated to a white solid (550 mg, 81%); δ_{H} (CDCl_3 , 400MHz) 2.46 (3H, s), 3.84 (3H, s), 7.05 (2H, d), 7.06 (1H, s), 7.27 (2H, d), 8.20 (1H, s); MS m/z (TS^+) 455, 457 (MH^+).

EXAMPLE 78

5-[(Methylamino)methyl]-2-(methylsulfanyl)-4-[4-(trifluoromethoxy)phenoxy]benzenesulfonamide



The sulfonamide from example 77 (510 mg, 1.1 mmol) was dissolved in DMSO (3 mL) and treated with palladium tetrakis(triphenylphosphine) (129 mg, 0.11 mmol) and sodium methanethiolate (157 mg, 2.2 mmol). The mixture then was heated at 100 °C under a nitrogen atmosphere for 18h. After cooling to room temperature the mixture was partitioned between water and diethyl ether (50 mL each). The ether layer was separated and the organic layer re-extracted with

diethyl ether (2 x 25 mL). The combined organic fractions were dried (MgSO_4) and evaporated to an orange oil. Purification by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3 (93:7:1)] gave a white solid (286 mg, ca 60%) which was shown by ^1H -NMR to be a 60:40 mixture of desired product: starting bromide. A portion of this sample was further purified by HPLC [Magellen C18 15*21.12 cm column, 0.2% diethylamine_(aq)/ acetonitrile (50:50), flow rate 20 mL/ min] to afford the desired title compound (retention time 8.2 min) as a white solid (22.1 mg); δ_{H} (CDCl_3 , 400MHz) 2.32 (3H, s), 2.37 (3H, s), 3.75 (2H, s), 6.83 (1H, s), 7.12 (2H, d), 7.32 (2H, d), 8.00 (1H, s); MS m/z (TS^+) 423 (MH^+).

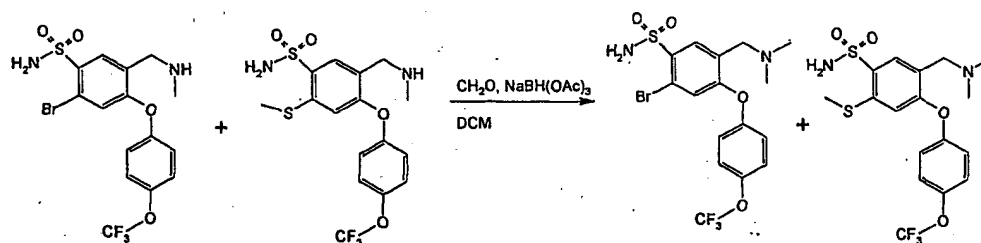
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EXAMPLES 79-80

2-bromo-5-[(dimethylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]-benzenesulfonamide (Example 79) and

5-[(dimethylamino)methyl]-2-(methylsulfanyl)-4-[4-(trifluoromethoxy)phenoxy]-benzenesulfonamide (Example 80)

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The mixture of bromo- and methylsulfanyl- sulfonamides obtained from the reaction of Example 78 prior to the HPLC purification (136mg, ca. 0.3 mmol) was dissolved in DCM (2 mL) and treated with formaldehyde (37% aqueous) (80 μL , 3 equivs). The reaction mixture was stirred for 30 minutes before the addition of sodium tri(acetoxo)borohydride (273 mg, 1.3 mmol). After stirring for a further 1 hour, the mixture was evaporated, quenched by the addition of hydrochloric acid (2M) and the pH made slightly basic by the addition of aqueous sodium hydroxide (2M). The mixture was extracted with ether (2 x 30 mL), the combined organic fractions were dried (MgSO_4) and evaporated to a colourless oil. Purification by flash chromatography [silica; 97:3:0.3 (DCM/ methanol/ 880 ammonia)] afforded a white foam, which upon dissolution in diethyl ether and dilution with pentane formed a white powder. This material was shown by ^1H

NMR to be a 50:50 mixture of Example 79 and 80. This sample was further purified by HPLC [Magellen C18 15*21.12 cm column, 0.2% diethylamine_(aq)/acetonitrile (50:50), flow rate 20 mL/min] to afford Example 79 (retention time: 12.02 min, 15 mg), and Example 80 (retention time: 12.56 min, 25.6 mg):

5

Example 79: 15 mg, free base: δ_H (CDCl₃, 400MHz) 2.26 (6H, s), 3.56 (2H, s), 7.08 (1H, s), 7.13 (1H, d), 7.33 (1H, d), 8.16 (1H, s); MS m/z (TS⁺) 469, 471 (MH⁺).

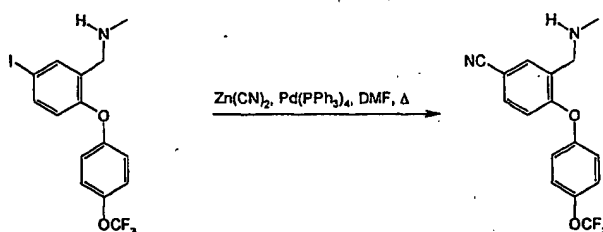
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Example 80: 25.6 mg, hydrochloride salt: δ_H (CD₃OD, 400MHz) 2.30 (3H, s), 2.88 (6H, s), 4.40 (2H, brs), 6.80 (1H, s), 7.28 (2H, d), 7.40 (2H, d), 8.14 (1H, d); MS m/z (TS⁺) 437 (MH⁺).

EXAMPLE 81

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3-[(Methylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]benzonitrile



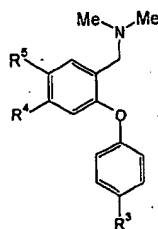
The product of Example 17 (2.46 g, 5.8 mmol) was dissolved in DMF (30 mL) together with palladium tetrakis(triphenylphosphine) (0.538g, 0.47 mmol) and zinc(II) cyanide (478 mg, 4.1 mmol). The reaction mixture was stirred and heated at 100 °C for 12 h. After cooling to room temperature the reaction mixture was poured into water and extracted three times with ethyl acetate. The combined organic extracts were dried (MgSO₄) and evaporated to a brown oil. The residue was purified by flash chromatography [SiO₂; DCM/ methanol/ 880 ammonia (95:5:0.5→90:10:1)]. The resulting material was recolumned [SiO₂; ethyl acetate/ methanol/ 880 ammonia (95:5:0.5)] to leave an off white solid. The material was further purified by trituration with ethyl acetate/diethyl ether followed by drying under vacuum to give the desired nitrile compound as an off white solid (1.2 g,

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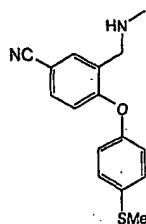
64%); δ_{H} (CDCl_3 , 400 MHz) 2.67 (3H, s), 4.24 (2H, s), 6.77 (1H, d), 7.32 (4H, m), 7.58 (1H, d), 8.02 (1H, s); MS m/z (TS^+) 323 (MH^+).

EXAMPLES 82-86

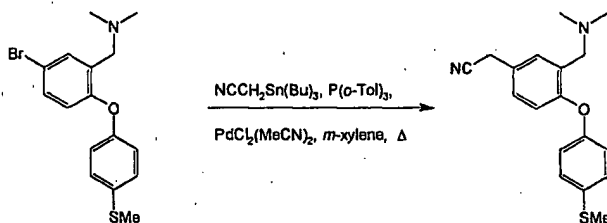
5. A series of nitriles was prepared from the requisite aryl halides (iodides or bromides) by the procedure described for the preparation of Example 81.



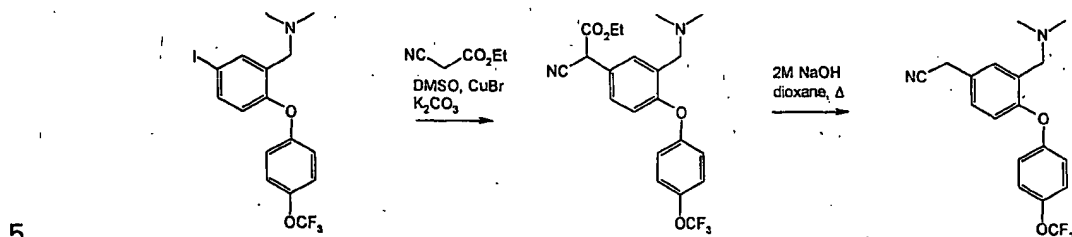
Example	Starting Material	R ⁵	R ⁴	R ³	Data
82	Example 12	H	NC-	-CF ₃	δ_{H} (CDCl_3 , 400MHz) 2.25 (6H, s), 3.48 (2H, s), 6.99 (2H, d), 7.17 (1H, s), 7.48 (1H, d), 7.61 (2H, d), 7.68 (1H, d); MS m/z (TS^+) 321 (MH^+).
83	Example 18	NC-	H	-CF ₃	δ_{H} (CDCl_3 , 300MHz) 2.28 (6H, s), 3.50 (2H, s), 6.91 (1H, d), 7.05 (2H, d), 7.51 (1H, d), 7.62 (2H, d), 7.87 (1H, d); MS m/z (TS^+) 321 (MH^+).
84	Example 16	NC-	H	-OCF ₃	δ_{H} (CDCl_3 , 400 MHz) 2.30 (6H, s), 3.53 (2H, s), 6.83 (1H, d), 7.00 (2H, m), 7.23 (2H, m), 7.47 (1H, m), 7.83 (1H, s); MS m/z (TS^+) 337 (MH^+)
85	Example 9	NC-	H	-SMe	δ_{H} (CDCl_3 , 400 MHz) 2.30 (6H, s), 2.50 (3H, s), 3.57 (2H, s), 6.80 (1H, d), 6.95 (2H, d), 7.30 (2H, d), 7.45 (1H, dd), 7.82 (1H, d); MS m/z (TS^+) 299 (MH^+)
86	Example 8	H	NC-	-OCF ₃	δ_{H} (CDCl_3 , 300 MHz) 2.24 (6H, s), 3.50 (2H, s), 6.93 (2H, d), 7.20 (2H, d), 7.37-7.48 (2H, m), 7.63 (1H, d); MS m/z (TS^+) 337 (MH^+)

EXAMPLE 87**3-[(Methylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]benzonitrile**

The title nitrile was prepared from the bromide of example 23 according to the
 5 precedure described for example 81; δ_H (DMSO- D_6 , 300MHz) 2.47 (3H, s), 2.62 (3H, s), 4.25 (2H, s), 6.81 (1H, d), 7.18 (2H, d), 7.40 (2H, d), 7.81 (1H, dd), 8.06 (1H, d), 9.03 (2H, br); MS m/z (TS $^+$) 285 (MH $^+$).

EXAMPLE 88**3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]phenyl}acetonitrile**

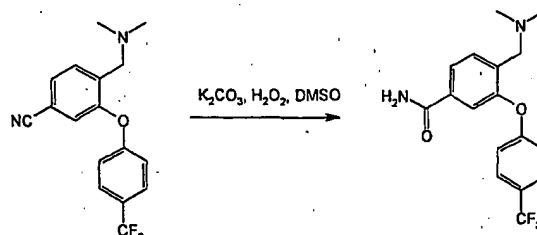
A mixture of the bromide of Example 9 (1.5 g, 4.26 mmol),
 tributyl(cyanomethyl)stannane [prepared according to M. Kosugi, M. Ishiguro, Y.
 Negishi, H. Sano, T. Migita, *Chem. Lett.*, 1984, 1511-1512] (2.1 g, 6.36 mmol),
 5 tri-*o*-tolylphosphine (78 mg, 0.26 mmol), bis(acetonitrile)dichloropalladium(II) (33
 mg, 0.13 mmol) and *m*-xylene (20 mL) was stirred at 120°C under nitrogen for 16
 h. After cooling to room temperature the solvent was removed *in vacuo* and the
 residue was purified by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3
 (97:3:0.5)] to give the desired compound (895 mg, 67%) as a yellow oil; δ_H
 0 (CDCl $_3$, 400 MHz) 2.27 (6H, s), 2.47 (3H, s), 3.46 (2H, s), 3.74 (2H, s), 6.87 (3H,
 m), 7.18 (1H, d), 7.25 (2H, d), 7.45 (1H, s); MS m/z (TS $^+$) 313.

EXAMPLE 89**{3-[(Dimethylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]phenyl}acetonitrile****Step 1. Preparation of intermediate cyanoester**

A mixture of the iodide compound of example 16 (1.03 g, 2.37 mmol), CuBr (1.70 g, 11.8 mmol), α -cyanoethyl acetate (1.337 g, 11.83 mmol) and potassium carbonate (3.29 g, 23.7 mmol) in DMSO (30 mL) was heated at 120°C under nitrogen for 2 h. After cooling to room temperature the mixture was partitioned between ether and saturated aqueous ammonium chloride. The organic layer was washed with brine, dried (MgSO₄) and concentrated *in vacuo*. The residue was purified by flash chromatography [SiO₂; DCM/ MeOH (98:2)] to give the desired intermediate cyanoester (410 mg, 41%); δ_H (CDCl₃, 400 MHz) 1.27 (3H, t), 2.22 (6H, s), 3.46 (2H, s), 4.23 (2H, q), 4.64 (1H, br), 6.89 (1H, d), 6.92 (2H, d), 7.18 (2H, d), 7.33 (1H, d), 7.60 (1H, s); MS *m/z* (TS⁺) 423 (MH⁺).

Step 2. Ester hydrolysis/ decarboxylation to provide the desired nitrile compound
{3-[(dimethylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]phenyl}acetonitrile

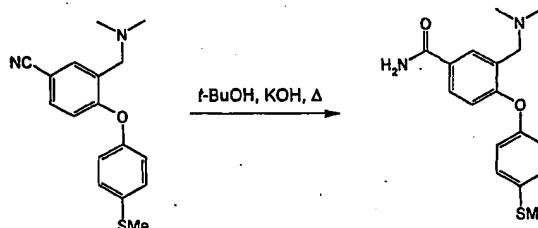
Sodium hydroxide (39 mg, 0.97 mmol) was added to a solution of the intermediate cyanoester (410 mg, 0.97 mmol) in dioxane (40 mL) and the mixture was heated at reflux for 2 h. After cooling to room temperature the reaction mixture was partitioned between ether and water. The organic layer was washed with brine, dried (MgSO₄) and concentrated *in vacuo*. The residue was purified by flash chromatography [SiO₂; DCM/ MeOH (97:3)] to give the desired nitrile compound (141 mg, 41%); δ_H (CDCl₃, 400 MHz) 2.25 (6H, s), 3.43 (2H, s), 3.75 (2H, s), 6.85-6.97 (3H, m), 7.13-7.24 (3H, m), 7.46 (1H, s); MS *m/z* (TS⁺) 351 (MH⁺).

EXAMPLE 90**4-[(Dimethylamino)methyl]-3-[4-(trifluoromethyl)phenoxy]benzamide**

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The nitrile compound of Example 82 (300 mg, 0.94 mmol) was dissolved in DMSO (2 mL) and potassium carbonate (43 mg, 0.3 mmol) was added followed by H_2O_2 (30%, 0.2 mL). The reaction was stirred at room temperature for 30 min before being diluted with water (5 mL) and being extracted with diethyl ether (2 x 10 mL). The combined ether layers were dried with $MgSO_4$ and evaporated to an oil. This residue was purified by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3 (93:7:1)] to afford the desired amide compound as a colourless solid (258 mg, 78%); δ_H ($CDCl_3$, 300MHz) 2.24 (6H, s), 3.45 (2H, s), 5.60-6.00 (2H, 2 x brs), 6.98 (2H, d), 7.44 (1H, s), 7.54-7.64 (4H, m); MS m/z (TS^+) 339 (MH^+).

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EXAMPLE 91**3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]benzamide**

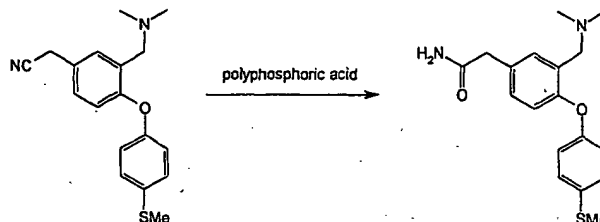
The nitrile compound of Example 85 (60 mg, 0.2 mmol) was dissolved in tert-butanol, potassium hydroxide (45 mg, 0.8 mmol) was added and the mixture refluxed under nitrogen for 1 h. The mixture was cooled and diluted with water and EtOAc. The organic layer was separated, washed with brine, dried ($MgSO_4$) and evaporated to a pale yellow gum. Purification by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3 (95:5:1)] afforded the desired amide as a white powder

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(39 mg, 61%); δ_H ($CDCl_3$, 400 MHz) 2.30 (6H, s), 2.50 (3H, s), 3.57 (2H, s), 5.60 (1H, br), 6.00 (1H, br), 6.86 (1H, d), 6.92 (2H, d), 7.27 (2H, d), 7.73 (1H, dd), 7.93 (1H, s); MS m/z (TS^+) 317 (MH^+).

5 EXAMPLE 92

2-[3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]phenyl]acetamide



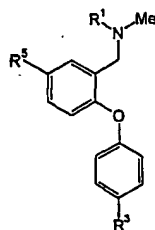
A mixture of the nitrile compound of Example 88 (100 mg, 0.32 mmol) and polyphosphoric acid (750 mg) was heated at 110°C under nitrogen for 75 min.




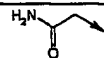

- 0 After cooling to room temperature sodium hydroxide (2M) was added and the resulting mixture was extracted with ethyl acetate (3 times). The combined organic extracts were dried ($MgSO_4$) and concentrated *in vacuo*. The residue was purified by flash chromatography [$DCM/MeOH/880\ NH_3$ (93:7:1 \rightarrow 90:10:1)] to give the desired primary amide compound (58 mg, 55%); δ_H ($CDCl_3$, 400 MHz)
- 5 2.25 (6H, s), 2.45 (3H, s), 3.45 (2H, s), 3.55 (2H, s), 5.63 (1H, br), 5.76 (1H, br), 6.87 (3H, m), 7.15 (1H, d), 7.25 (2H, d), 7.40 (1H, s); MS m/z (TS^+) 331 (MH^+).

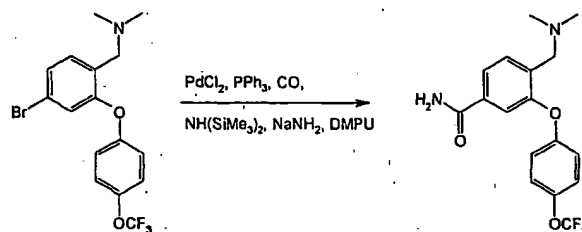
EXAMPLES 93-97

A series of primary amides was prepared by application of the appropriate

- 0 hydrolysis conditions on the requisite nitriles according to the reactions described in Examples 90, 91 or 92.



Example	Hydrolysis procedure	Starting Material	R ⁵	R ³	R ¹	Data
93	(Ex. 90)	Example 81		OCF ₃	H	δ_H (CDCl ₃ , 400 MHz) 2.45 (3H, s), 3.82 (2H, s), 6.18 (1H, br), 6.46 (1H, br), 6.83 (1H, d), 6.99 (2H, m), 7.20 (2H, m), 7.72 (1H, dd), 7.93 (1H, d); MS m/z (TS ⁺) 341 (MH ⁺).
94	(Ex. 90)	Example 84		OCF ₃	Me	δ_H (CDCl ₃ , 300 MHz) 2.28 (6H, s), 3.53 (2H, s), 5.70 (1H, br), 6.09 (1H, br), 6.91 (1H, d), 6.98 (2H, m), 7.20 (2H, m), 7.78 (1H, dd), 7.96 (1H, d); MS m/z (TS ⁺) 355 (MH ⁺).
95	(Ex. 90)	Example 83		CF ₃	Me	δ_H (CDCl ₃ , 400MHz) 2.27 (6H, s), 3.50 (2H, s), 6.96 (1H, d), 7.00 (2H, d), 7.58 (2H, d), 7.78 (1H, dd), 8.00 (1H, s); MS m/z (TS ⁺) 339 (MH ⁺).
96	(Ex. 90)	Example 89		OCF ₃	Me	δ_H (CDCl ₃ , 400MHz) 2.28 (6H, s), 3.46 (2H, s), 3.58 (2H, s), 5.51 (2H, brs), 6.88 (1H, d), 6.92 (2H, d), 7.12-7.20 (3H, m), 7.42 (1H, s); MS m/z (TS ⁺) 369 (MH ⁺).
97	(Ex 91)	Example 87		SMe	H	δ_H (DMSO-D ₆ , 300MHz) 2.30 (3H, s), 2.47 (3H, s), 3.72 (2H, s), 6.79 (1H, d), 6.96 (2H, d), 7.28 (3H, m), 7.74 (1H, d), 7.86 (1H, br), 8.00 (1H, s); MS m/z (TS ⁺) 303 (MH ⁺).

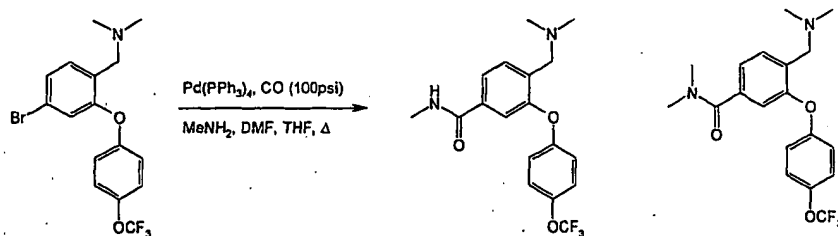
EXAMPLE 98**4-[(Dimethylamino)methyl]-3-[4-(trifluoromethoxy)phenoxy]benzamide**

- A mixture of the bromide compound of Example 8 (500 mg, 1.28 mmol),
- 5 palladium (II) chloride (7 mg, 0.04 mmol), triphenylphosphine (20 mg, 0.08 mmol), hexamethyldisilazane (1.08 mL, 5.12 mmol) and DMPU (5 mL) was heated at 120°C under carbon monoxide (100 psi pressure) for 16 h. At this point TLC analysis indicated no change, so palladium tetrakis(triphenylphosphine) (200 mg, 0.17 mmol) and sodamide (500 mg, 12.8 mmol) were added and the reaction
- 0 was heated at 120°C under carbon monoxide (100 psi pressure) for a further 16 h. Methanol was added and the mixture was concentrated *in vacuo* to give a black oil. This was partitioned between ethyl acetate and sodium hydroxide solution (1M), the organic layer was washed with water (3 times) and brine, dried (MgSO_4) and concentrated *in vacuo*. The residue was purified by repeated flash
- 5 chromatography on silica to give the desired primary amide compound (33 mg, 7%) as a pale yellow powder; δ_{H} (CDCl_3 , 400 MHz) 2.25 (6H, s), 3.50 (2H, s), 5.50 (1H, br), 5.90 (1H, br), 6.95 (2H, d), 7.17 (2H, d), 7.39 (1H, s), 7.55 (1H, d), 7.58 (1H, d); MS m/z (TS^+) 355 (MH^+).

EXAMPLES 99-100

4-[(dimethylamino)methyl]-N-methyl-3-[4-(trifluoromethoxy)phenoxy]benzamide
(Example 99) and

4-[(dimethylamino)methyl]-N,N-dimethyl-3-[4-(trifluoromethoxy)phenoxy]-
 5 benzamide (Example 100)



The bromide compound of Example 8 (500 mg, 1.28 mmol) was dissolved in
 0 DMF (10mL) together with monomethylamine (2M in THF, 6.4 mL, 12.8 mmol),
 triethylamine (446 μ L, 3.2 mmol), and palladium tetrakis(triphenylphosphine) (75
 mg, 0.06 mmol). The reaction mixture was placed in a bomb, carbon monoxide
 was introduced to a pressure of 50 psi, and the mixture heated at 100 $^{\circ}$ C
 overnight. The pressure was released and further palladium catalyst added
 5 (100mg, 0.09 mmol) together with extra monomethylamine in THF (3 mL, 6
 mmol). Carbon monoxide was then introduced to a pressure of 100 psi and the
 mixture heated again overnight at 120 $^{\circ}$ C. After releasing the pressure a further
 load of palladium catalyst was added (130mg, 0.1 mmol) and the mixture heated
 at 120 $^{\circ}$ C under 100 psi of carbon monoxide for a further 4 h. After this time, in
 0 order to drive the reaction to completion (as judged by TLC analysis) further
 batches of palladium catalyst (200 mg, 0.17 mmol) and methylamine in THF (6.4
 mL, 12.8 mmol) were added. The reaction mixture was then heated at 120 $^{\circ}$ C
 under 100 psi of carbon monoxide for a further 60 h. After releasing the pressure
 for the final time the solvents were evaporated under reduced pressure to leave
 5 an orange oil. The oil was basified with sodium hydroxide (1M) and extracted with
 ethyl acetate. The organic extract was washed with water (x3), brine, dried over
 MgSO₄ and then evaporated to an orange oil. Purification by repeated flash
 chromatography [SiO₂; MeOH (2.5%-5%) in DCM containing 0.5% 880 NH₃] to

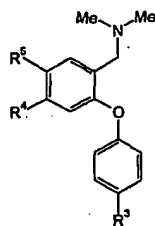
afford the methanamide compound as a colourless oil which slowly crystallised upon standing (105 mg, 23%) and the corresponding dimethanamide material as a colourless oil (130 mg, 27%).

5 Example 99: δ_H (CDCl₃, 400 MHz) 2.26 (6H, s), 2.98 (3H, d), 3.50 (2H, s), 6.00 (1H, br), 6.95 (2H, d), 7.17 (2H, d), 7.33 (1H, s), 7.50 (1H, d), 7.58 (1H, d); MS m/z (TS⁺) 369 (MH⁺).





Example 100: δ_H (CDCl₃, 400 MHz) 2.27 (6H, s), 2.95 (3H, br), 3.05 (3H, br), 3.47 (2H, s), 6.95 (2H, d), 6.96 (1H, s), 7.15 (2H, d), 7.20 (1H, d), 7.50 (1H, d); MS
0 m/z (TS⁺) 383 (MH⁺).

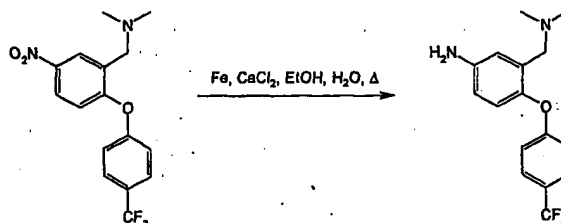
EXAMPLES 101-106

A series of mono- and di-methyl amines were prepared in an analogous fashion to the reactions described for the preparation of Examples 99 and 100, starting
5 from the requisite bromides or iodides. In each case the reaction was performed at such a temperature and pressure, and with sufficient catalyst to ensure complete consumption of starting materials.



Example	Starting Material	R ⁵	R ⁴	R ³	Data
101	Example 7		H	-OCF ₃	δ_H (CDCl ₃ , 400 MHz) 2.27 (6H, s), 3.01 (3H, d), 3.51 (2H, s), 6.19 (1H, br), 6.89 (1H, d), 6.97 (2H, m), 7.18 (2H, m), 7.70 (1H, dd), 7.86 (1H, d); MS m/z (TS ⁺) 369 (MH ⁺)
102	Example 7		H	-OCF ₃	δ_H (CDCl ₃ , 400 MHz) 2.24 (6H, s), 3.00 (3H, br), 3.07 (3H, br), 3.48 (2H, s), 6.89 (1H, d), 6.95 (2H, m), 7.17 (2H, m), 7.34 (1H, dd), 7.58 (1H, d); MS m/z (TS ⁺) 383 (MH ⁺)

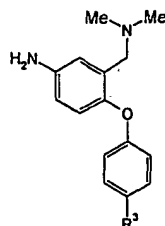
Example	Starting Material	R ⁵	R ⁴	R ³	Data
103 (HCl salt)	Example 3		H	-CF ₃	δ_H (CDCl ₃ , 400MHz) 2.82 (6H, s), 3.14 (6H, s), 4.30 (2H, s), 6.94 (1H, d), 7.16 (2H, d), 7.57 (1H, d), 7.65 (2H, d), 8.00 (1H, s), 13.00 (1H, s); MS <i>m/z</i> (TS ⁺) 367 (MH ⁺).
104	Example 3		H	-CF ₃	δ_H (CDCl ₃ , 300MHz) 2.11 (6H, s), 2.99 (3H, d), 3.43 (2H, s), 6.26 (1H, brs), 6.92-7.00 (3H, m), 7.57 (2H, d), 7.74 (1H, dd), 7.86 (1H, d); MS <i>m/z</i> (TS ⁺) 353 (MH ⁺).
105	Example 12	H		-CF ₃	δ_H (CDCl ₃ , 300MHz) 2.14 (6H, s), 2.84 (2H, d), 3.37 (2H, s), 6.65 (1H, brs), 6.89 (2H, d), 7.37 (1H, s), 7.50-7.44 (3H, m), 7.59 (1H, d); MS <i>m/z</i> (TS ⁺) 353 (MH ⁺).
106	Example 12	H		-CF ₃	δ_H (CDCl ₃ , 400MHz) 2.14 (6H, s), 2.96 (3H, brs), 3.06 (3H, brs), 3.43 (2H, s), 6.97-7.00 (3H, m), 7.26 (1H, m), 7.56 (3H, d); MS <i>m/z</i> (TS ⁺) 367 (MH ⁺).

EXAMPLE 107*N*-[5-Amino-2-[4-(trifluoromethyl)phenoxy]benzyl]-*N,N*-dimethylamine

- 5 A mixture of the nitro compound of Example 21 (400 mg, 1.18 mmol), iron powder (591 mg, 10.6 mmol) and calcium chloride (65 mg, 0.59 mmol) in 85% aqueous ethanol (15 mL) was heated at reflux for 18 h. The reaction mixture was cooled to room temperature and filtered through Celite[®], washing thoroughly with ethanol and then ethyl acetate. The solvent was removed *in vacuo* and the
- 0 residue was purified by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (95:5:0.5)] to give the desired aniline compound (299 mg, 82%) as a beige solid; δ_H (CDCl₃, 300 MHz) 2.20 (6H, s), 3.27 (2H, s), 3.63 (2H, brs), 6.60 (1H, dd), 6.80 (1H, d), 6.87 (1H, d), 6.90 (2H, d), 7.50 (2H, d); MS *m/z* (TS⁺) 310 (MH⁺).

EXAMPLES 108-109

A range of anilines was prepared from the requisite nitro compounds using the conditions described in Example 107. Data for these compounds are presented below.



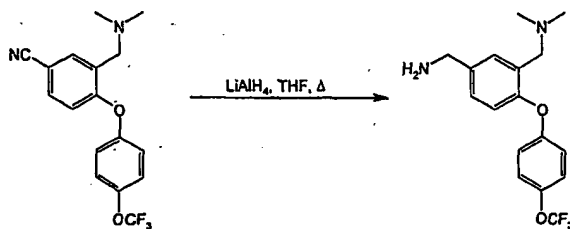
5

Example	Starting Material	R ³	Data
108	Example 22	-OCF ₃	δ_H (CDCl ₃ , 400 MHz) 2.22 (6H, s), 3.30 (2H, s), 3.62 (2H, br), 6.59 (1H, dd), 6.78 (1H, d), 6.83 (3H, m), 7.10 (2H, d); MS <i>m/z</i> (TS ⁺) 327 (MH ⁺)
109	Example 19	-SMe	δ_H (CDCl ₃ , 400 MHz) 2.26 (6H, s), 2.44 (3H, s), 3.36 (2H, s), 3.61 (2H, br), 6.58 (1H, dd), 6.79 (3H, m), 6.87 (1H, d), 7.22 (2H, m); MS <i>m/z</i> (TS ⁺) 289 (MH ⁺)

EXAMPLE 110

N-[5-(Aminomethyl)-2-[4-(trifluoromethoxy)phenoxy]benzyl]-*N,N*-dimethylamine

0



A solution of lithium aluminium hydride in THF (1M, 7.1 mL, 7.1 mmol) was added dropwise to a solution of the nitrile compound of Example 84 (2.40 g, 7.14 mmol) in THF (50 mL) at room temperature under nitrogen and stirred overnight.

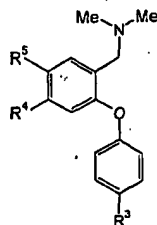
5 A further addition of lithium aluminium hydride in THF was made (1M, 7.1 mL, 7.1 mmol) and the mixture was heated at reflux for 1 h, before being cooled to room temperature and quenched cautiously with water. The mixture was dried (MgSO₄), filtered (washing thoroughly with THF) and the filtrate and washings concentrated *in vacuo*. Purification of the residue by flash chromatography [SiO₂;

DCM/ MeOH/ 880 NH₃ (90:10:1 → 84:14:2)] gave the desired amine compound (1.95 g, 80%) as a reddish oil; δ_H (CDCl₃, 400 MHz) 1.73, (2H, br), 2.26 (6H, s), 3.43 (2H, s), 3.87 (2H, s), 6.90 (3H, m), 7.13 (2H, d), 7.20 (1H, dd), 7.43 (1H, d); MS m/z (TS⁺) 341 (MH⁺).

5

EXAMPLES 111-113

The general reaction of example 110 was repeated to produce a series of amines from the requisite nitrile precursors.

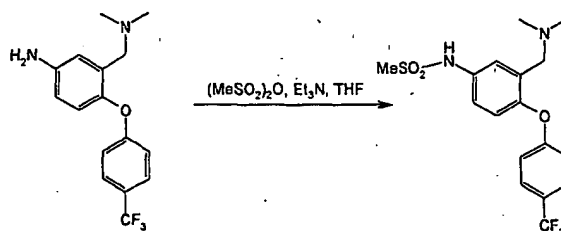


0

Example	Starting Material	R ⁵	R ⁴	R ³	Data
111	Example 85		H	-SMe	δ_H (CDCl ₃ , 400 MHz) 2.24 (6H, s), 2.45 (3H, s), 3.43 (2H, s), 3.85 (2H, s), 6.86 (3H, m), 7.17 (1H, dd), 7.23 (2H, m), 7.41 (1H, d); MS m/z (TS ⁺) 303 (MH ⁺)
112 (2xHCl salt)	Example 83		H	-CF ₃	δ_H (d ₆ -DMSO, 400MHz) 2.74 (6H, s), 4.00 (2H, brs), 4.29 (2H, s), 7.07 (1H, d), 7.16 (2H, d), 7.60 (1H, d), 7.80 (2H, d), 7.85 (1H, s), 8.47 (3H, brs), 10.68 (1H, brs); MS m/z (TS ⁺) 325 (MH ⁺).
113	Example 86	H		-OCF ₃	δ_H (CDCl ₃ , 300 MHz) 1.53 (2H, brs), 2.23 (6H, s), 3.41 (2H, s), 3.82 (2H, s), 6.85-6.94 (3H, m), 7.07-7.19 (3H, m), 7.43 (1H, d); MS m/z (TS ⁺) 341 (MH ⁺)

EXAMPLE 114

N-{3-[(Dimethylamino)methyl]-4-[4-(trifluoromethyl)phenoxy]phenyl}methanesulfonamide



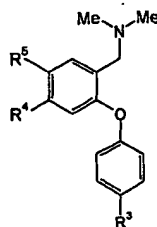
5

A solution of the aniline compound of Example 107 (295 mg, 0.95 mmol) in THF (10 mL) was treated sequentially with triethylamine (397 μ L, 2.85 mmol) and methanesulfonic anhydride (331 mg, 1.9 mmol), and the mixture stirred at room temperature for 1 h. The reaction was then quenched by the addition of 1M sodium hydroxide and the mixture left to stir for 30 min before being extracted with ethyl acetate. The organic layer was washed with brine, dried (MgSO_4) and evaporated to a brown oil. Purification by flash chromatography [SiO_2 ; DCM/MeOH/ 880 NH_3 (95:5:1)] afforded the desired methanesulfonamide compound as a colourless oil which crystallised on standing to give a white solid (291 mg, 79%); δ_{H} (CDCl_3 , 400MHz) 2.22 (6H, s), 3.05 (3H, s), 3.39 (2H, s), 6.95 (2H, d), 6.95 (1H, d), 7.21 (1H, dd), 7.37 (1H, d), 7.58 (2H, d); MS m/z (TS^+) 389 (MH^+).

5

EXAMPLES 115-120

A series of methanesulfonamides was prepared from the requisite aniline or amine by similar procedures to that described in Example 114. In some cases methanesulfonyl chloride was used in place of the anhydride and/ or DCM was used as solvent.



Example	Starting Material	R ⁴	R ⁵	R ³	Data
115	Example 112	H	-CH ₂ NHSO ₂ CH ₃	-CF ₃	δ_H (CDCl ₃ , 400MHz) 2.14 (6H, s), 2.93 (3H, s), 3.40 (2H, s), 4.34 (2H, d), 4.66 (1H, brs), 6.95 (3H, d), 7.27 (1H, d), 7.51 (1H, s), 7.56 (2H, d); MS m/z (TS ⁺) 403 (MH ⁺).
116	Example 108	H	-NHSO ₂ CH ₃	-OCF ₃	δ_H (CDCl ₃ , 400 MHz) 2.26 (6H, s), 3.02 (3H, s), 3.43 (2H, s), 6.91 (3H, m), 7.18 (3H, m), 7.34 (1H, d); MS m/z (TS ⁺) 405 (MH ⁺)
117	Example 110	H	-CH ₂ NHSO ₂ CH ₃	-OCF ₃	δ_H (CDCl ₃ , 400 MHz) 2.24 (6H, s), 2.92 (3H, s), 3.43 (2H, s), 4.32 (2H, d), 4.65 (1H, br), 6.90 (3H, m), 7.17 (2H, m), 7.25 (1H, m), 7.48 (1H, s); MS m/z (TS ⁺) 419 (MH ⁺)
118 ^b	Example 109	H	-NHSO ₂ CH ₃	-SMe	δ_H (CD ₃ OD, 300 MHz) 2.48 (3H, s), 2.93 (6H, s), 3.00 (3H, s), 4.83 (2H, s), 6.90 (1H, d), 7.06 (2H, m), 7.31, (1H, dd), 7.37 (2H, m), 7.52 (1H, d); MS m/z (TS ⁺) 367 (MH ⁺)
119 ^a (HCl salt)	Example 111	H	-CH ₂ NHSO ₂ CH ₃	-SMe	δ_H (d ₆ -DMSO, 400 MHz) 2.46 (3H, s), 2.76 (6H, d), 2.88 (3H, s), 4.13 (2H, d), 4.33 (2H, d), 6.80 (1H, d), 7.06 (2H, d), 7.33 (2H, d), 7.38 (1H, d), 7.57 (1H, t), 7.61 (1H, s), 10.28 (1H, br); MS m/z (TS ⁺) 381 (MH ⁺)
120	113	-CH ₂ NHSO ₂ CH ₃	H	-OCF ₃	HCl salt: (d ₆ -DMSO, 400 MHz) 2.73 (6H, s), 2.81 (3H, s), 4.11 (2H, d), 4.29 (2H, s), 6.91 (1H, s), 7.20 (3H, m), 7.43 (2H, d), 7.60 (1H, t), 7.65 (1H, d), 10.18 (1H, brs); MS m/z (TS ⁺) 419 (MH ⁺)

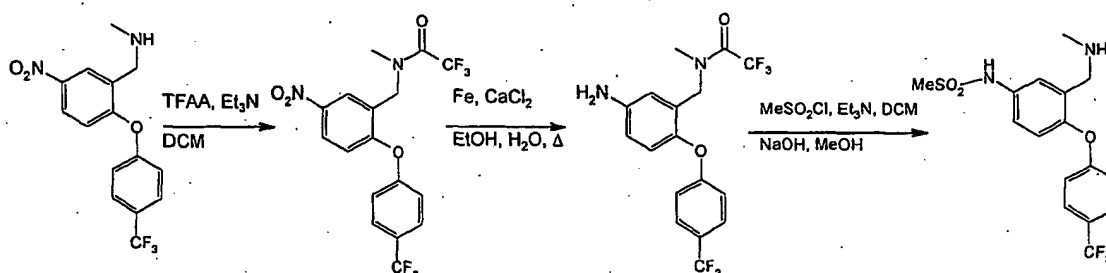
^a MeSO₂Cl (1 equivalent) was used in place of (MeSO₂)₂O and DCM was used as solvent.

^b Excess MeSO₂Cl was used in place of (MeSO₂)₂O and DCM was the solvent. After work up in the usual fashion the crude product (largely bis-mesylate) was redissolved in

1,4-dioxan and treated with excess 2M NaOH_(aq). After stirring overnight the solvent was removed *in vacuo* and the residue partitioned between saturated NH₄Cl_(aq) and DCM. Extraction and purification was effected in the usual way.

5 EXAMPLE 121

N-{3-[(Methylamino)methyl]-4-[4-(trifluoromethyl)phenoxy]phenyl}-methanesulfonamide



0 Step 1. Protection of amine

The amine compound of Example 20 (3.08 g, 9.44 mmol) was dissolved in DCM (20 mL) and then DMAP (50 mg, 0.41 mmol) and triethylamine (5.26 mL, 37.8 mmol) were added. The solution was cooled to 0 °C before the dropwise addition of TFAA (2.76 mL, 18.9 mmol) over 10 min. The reaction was allowed to reach

5 room temperature and stirred for a further 20 min, then quenched by the addition of methanol (3 mL). The quenched mixture was poured into 1M hydrochloric acid (50 mL), the organic layer separated and then the aqueous layer further extracted with DCM (2 x 30 mL). The combined organic fractions were dried (MgSO₄) and evaporated to a slightly impure yellow oil (4.60 g) of the desired

0 trifluoroacetamide, which was not purified any further. Two amide rotomers were visible in the ¹H NMR spectrum. Data is given for the major rotomer only; δ_H (CDCl₃, 400 MHz) 3.23 (3H, s), 4.79 (2H, s), 6.92 (1H, d), 7.16 (2H, d), 7.70 (2H, d), 8.16 (1H, dd), 8.23 (1H, d); MS *m/z* (TS⁺) 440 (M + NH₄⁺).

5 Step 2. Iron reduction to aniline

The crude oil of Step 1 was dissolved in 85% aqueous ethanol (38 mL) together with calcium chloride (471 mg, 4.24 mmol) and iron powder (4.75 g, 85 mmol) was added. The mixture was heated at reflux for 18 h and then allowed to cool to

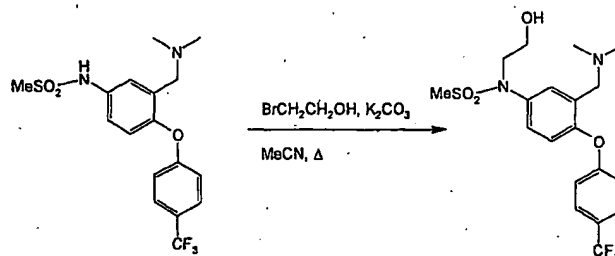
- room temperature. The mixture was filtered through a plug of arbocel® (washing through with DCM) and then evaporated to an oil. The oil was purified by passing through a plug of silica gel, eluting with DCM/methanol/ 880 NH₃ (93:7:1), followed by evaporation to a yellow oil (3.35 g) of the desired aniline. Two amide
- 5 rotomers were visible in the ¹H NMR spectrum, which showed the material to be ca. 90% pure. Data is given for the major rotomer only; δ_H (CDCl₃, 400 MHz) 3.04 (3H, s), 4.51 (2H, s), 6.66 (2H, m), 6.84 (1H, dd), 6.92 (2H, d), 7.53 (2H, d).

Step 3. Sulfonamide formation-hydrolysis

- 0 The crude oil from Step 2 was dissolved in DCM (34 mL) and triethylamine (9.48 mL, 68 mmol) was added followed by methanesulfonyl chloride (2.64 mL, 34 mmol) dropwise. The mixture was stirred for a further 30 min before being quenched by the addition of sodium hydroxide (2M; 20 mL). The organic phase was separated and the aqueous layer was extracted further with DCM (2 x
- 5 30mL). The combined organic fractions were dried (MgSO₄) and evaporated to an oil which was purified by flash chromatography [SiO₂; MeOH (0 → 10%) in DCM] and the resulting oil dissolved in methanol (50 mL) and treated with sodium hydroxide (2.5 g). The mixture was stirred at room temperature overnight and then at reflux for 1 h. After cooling to room temperature the mixture was acidified
- 0 by the addition of acetic acid (4 mL) and then 880 ammonia was added (100 mL). The organic layer was separated and the aqueous layer extracted with DCM (2 x 50 mL). The combined organic fractions were dried (MgSO₄) and evaporated to an orange oil. The oil was extracted into hydrochloric acid (2M) (100 mL) and the aqueous layer washed with diethyl ether (2 x 50 mL). The acid was
- 5 neutralised by pouring cautiously into 880 ammonia (200mL) and the mixture extracted with DCM (3 x 100 mL). After drying (MgSO₄) and evaporation the residue was purified by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (93:7:1)] to afford the desired sulfonamide compound as a solid (330 mg, 10%) which was further purified by trituration with diethyl ether/ pentane to afford the
- 0 desired sulfonamide compound as a cream powder (250 mg); δ (CDCl₃, 400MHz) 2.43 (3H, s), 3.02 (3H, s), 3.71 (2H, s), 6.93 (1H, d), 6.94 (2H, d), 7.18 (1H, dd), 7.31 (1H, d), 7.57 (2H, d); MS *m/z* (TS⁺) 375 (MH⁺).

EXAMPLE 122

N-{3-[(Dimethylamino)methyl]-4-[4-(trifluoromethyl)phenoxy]phenyl}-*N*-(2-hydroxyethyl)methanesulfonamide



5

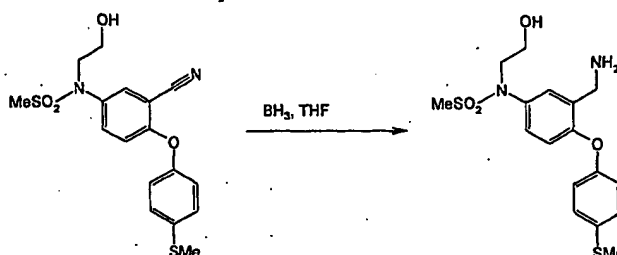
The methanesulfonamide compound of Example 114 (131 mg, 0.34 mmol), 2-bromoethanol (36 μ L, 0.51 mmol), and potassium carbonate (70 mg, 0.51 mmol) were heated at reflux in acetonitrile (2mL). After 1.5 h a further portion of 2-bromoethanol (20 μ L, 0.28 mmol) was added and refluxing continued for a further 2.5 h. After cooling to room temperature the mixture was evaporated to a yellow oil. Purification of the mixture by flash chromatography afforded the desired hydroxyethyl sulfonamide compound as a colourless oil (28 mg, 19%) in addition to returned starting material (methanesulfonamide of Example 67) (19.4 mg, 15%) and mixed fractions (58 mg). Desired compound: δ_H (CDCl₃, 300MHz) 2.23 (6H, s), 3.00 (3H, s), 3.43 (2H, s), 3.70 (2H, t), 3.85 (2H, t), 6.95 (1H, d), 7.00 (2H, dd), 7.28 (1H, dd), 7.58 (1H, d), 7.59 (2H, d); MS m/z (TS⁺) 433 (MH⁺).

5

EXAMPLE 123

N-{3-(Aminomethyl)-4-[4-(methylsulfanyl)phenoxy]phenyl}-*N*-(2-hydroxyethyl)methanesulfonamide

10



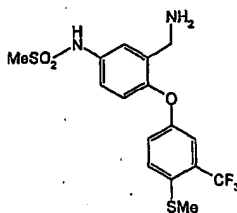
Borane-tetrahydrofuran complex (1M soln in THF, 7.5 mL, 7.5 mmol) was added to a solution of the nitrile from preparation 66 (1.9 g, 5.02 mmol) in THF (40 mL) under N₂ and the mixture was heated at reflux for 20 h. TLC analysis indicated

starting material remaining so a further portion of borane-tetrahydrofuran complex (1M soln in THF, 7.5 mL, 7.5 mmol) was added and reflux was continued for 2 h. After cooling to room temperature hydrochloric acid (6M; 10 mL) was added and the mixture was heated at reflux for 1 h. The mixture was re-cooled, basified with sodium hydroxide (2M) and extracted with ethyl acetate (100 mL), the organic extract being washed with brine, dried (MgSO_4) and evaporated. The residue was taken up in ethyl acetate (50 mL) and extracted with hydrochloric acid (2M) (50 mL + 2×25 mL). The combined aqueous extracts were basified with sodium hydroxide (5M) (50 mL) and extracted with DCM (3×40 mL), the organic extracts being dried (MgSO_4) and evaporated. The residue was purified by column chromatography [SiO_2 ; DCM/methanol/880 NH_3 (95:5:0.5)] to give the title compound; δ_{H} (CDCl_3 , 400MHz) 2.44 (3H, s), 2.97 (3H, s), 3.67 (2H, t), 3.79 (2H, m), 3.88 (2H, s), 6.78 (1H, d), 6.91 (2H, d), 7.15 (1H, dd), 7.23 (2H, d), 7.39 (1H, d); MS m/z (ES^+) 383 (MH^+).

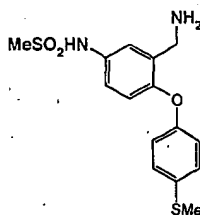
5

EXAMPLE 124

N-{3-(Aminomethyl)-4-[4-(methysulfanyl)-3-(trifluoromethyl)phenoxy]phenyl}-methanesulfonamide



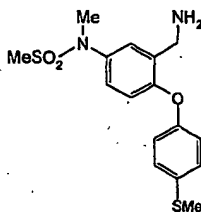
The title compound was prepared from the nitrile of preparation 64 using the method described for Example 123; δ_{H} (CDCl_3 , 400 MHz) 2.48 (3H, s), 3.01 (3H, s), 3.87 (2H, s), 6.93 (1H, d), 7.05 (1H, d), 7.17 (1H, d), 7.27 (1H, obs), 7.30 (1H, s), 7.39 (1H, d); MS m/z (TS^+) 407 (MH^+).

EXAMPLE 125**N-{3-(Aminomethyl)-4-[4-(methylsulfonyl)phenoxy]phenyl}methanesulfonamide**

- Lithium aluminium hydride (1M soln in THF, 6 mL, 6 mmol) was added to a solution of the nitrile of preparation 62 (1.01 g, 3.02 mmol) in THF (30 mL) under nitrogen and the mixture was heated at reflux for 3 h. After cooling to room temperature the reaction was quenched by the cautious addition of sodium hydroxide (2M; 2 mL). The reaction mixture was dried (MgSO₄), filtered and concentrated *in vacuo*. The residue was purified by column chromatography [SiO₂; DCM/MeOH/880 NH₃ (93:7:1)] to give an off-white powder (805 mg, 79%); δ_H (DMSO-D₆, 400MHz) 2.39 (3H, s), 2.47 (3H, s), 2.93 (3H, s), 3.58 (2H, s), 6.82 (3H, m), 7.02 (1H, dd), 7.21 (2H, d), 7.35 (1H, d); MS m/z (TS⁺) 339 (MH⁺).

EXAMPLE 126

- N-{3-(Aminomethyl)-4-[4-(methylsulfonyl)phenoxy]phenyl}-N-methylmethanesulfonamide**

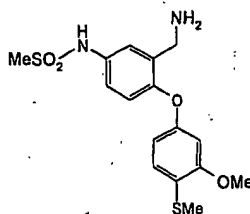


- Lithium aluminium hydride (1M soln in THF, 15 mL, 15 mmol) was added to a solution of the nitrile of preparation 65 (2.75 g, 7.89 mmol) in THF (50 mL) under N₂ and the mixture was heated at reflux for 2 h. After cooling to room temperature the reaction was quenched by the cautious addition of sodium hydroxide (2M; 3 mL). After stirring for 10 min the reaction mixture was dried (MgSO₄), filtered and concentrated *in vacuo*. The residue was purified by multiple column chromatography [SiO₂; DCM/(10% 880 ammonia in methanol) 94:6] to give the product as an oil (783 mg, 28%). A sample was taken up in DCM and converted to the HCl salt by the addition of 1M ethereal HCl. Removal of the solvent and

drying *in vacuo* gave an off-white foam; δ_{H} (DMSO- D_6 , 400MHz) 2.44 (3H, s), 2.95 (3H, s), 3.16 (3H, s), 4.04 (2H, q), 6.74 (1H, d), 7.04 (2H, d), 7.31 (3H, m), 7.60 (1H, s), 8.30 (3H, br); MS m/z (ES^+) 353 (MH^+).

5 EXAMPLE 127

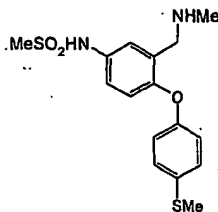
N-{3-(Aminomethyl)-4-[3-methoxy-4-(methylsulfanyl)phenoxy]phenyl}-methanesulfonamide



The procedure for example 126 was repeated using the product of preparation 0 63 to provide the title amine; δ_{H} (CDCl_3 , 400MHz) 2.33 (3H, s), 2.94 (3H, s), 3.78 (3H, s), 3.93 (2H, s), 6.50 (1H, dd), 6.67 (1H, s), 7.12-7.18 (2H, m), 7.33 (1H, d).

EXAMPLE 128

5 *N*-{3-[(Methylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]phenyl}-methanesulfonamide

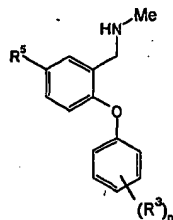


Formic acid (55 μL , 1.46 mmol) was added to a solution of pentafluorophenol (240 mg, 1.30 mmol) in ether (5 mL) at 0°C followed by dicyclohexylcarbodiimide (270 mg, 1.31 mmol). The mixture was stirred at 0°C for 15 min and at room 0 temperature for 2 h before being filtered, the residue being washed with ether. The ethereal solution of pentafluorophenyl formate was added to a suspension of the amine from Example 125 (221 mg, 0.65 mmol) in DCM (7 mL) and the mixture was stirred at room temperature for 18 h before being diluted with DCM (40 mL) and washed with sat. aq NaHCO_3 (50 mL). The organic layer was dried 5 and evaporated to give a crude formamide which was used without further purification. The crude formamide (0.65 mmol) was taken up in dry THF (10 mL),


borane-tetrahydrofuran complex (1M soln in THF, 2 mL, 2 mmol) was added and the mixture was heated at reflux for 1.5 h. After cooling to room temperature hydrochloric acid (6M; 5 mL) was added and the mixture was stirred for 15 min before being neutralised with saturated aqueous sodium bicarbonate solution (50 mL). The aqueous mixture was extracted with DCM (2×30 mL) and the organic extracts were dried (MgSO₄) and evaporated. Purification of the residue by column chromatography [SiO₂; EtOAc/MeOH/880 NH₃ (95:5:0.5 increasing polarity to 90:9:1)] gave the product as a colourless oil. This was taken up in DCM (5 mL) and converted to the hydrochloride salt by the addition of 1M ethereal hydrochloric acid. Removal of the solvent and drying *in vacuo* gave an off-white foam (218 mg, 86%); δ_H (CD₃OD, 300MHz) 2.48 (3H, s), 2.77 (3H, s), 2.99 (3H, s), 4.28 (2H, s), 6.87 (1H, d), 7.06 (2H, d), 7.25 (1H, dd), 7.35 (2H, d), 7.49 (1H, d); MS m/z (ES⁺) 353 (MH⁺).

5 EXAMPLES 129-131

Examples 129-131 were prepared from the requisite primary amines according to the method described for Example 128.

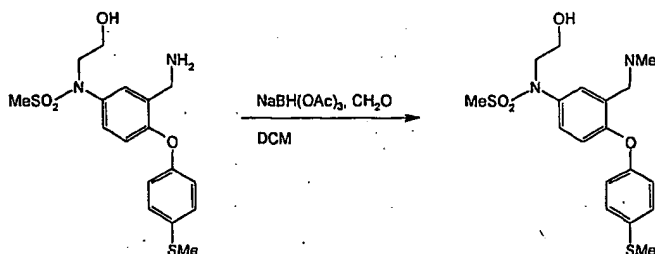


Example	Starting Material	R ⁵	(R ³) _n	Data
129 (HCl salt)	Example 126		4-SMe	δ_H (CD ₃ OD, 300MHz) 2.48 (3H, s), 2.78 (3H, s), 2.93 (3H, s), 3.29 (3H, s), 4.32 (2H, s), 6.88 (1H, d), 7.09 (2H, d), 7.38 (2H, d), 7.47 (1H, dd), 7.59 (1H, d); MS m/z (ES ⁺) 367 (MH ⁺).
130	Example 123		4-SMe	δ_H (CDCl ₃ , 300MHz) 2.45 (3H, s), 2.48 (3H, s), 2.99 (3H, s), 3.69 (2H, m), 3.82 (4H, m), 6.81 (1H, d), 6.94 (2H, d), 7.20 (1H, dd), 7.28 (2H, d), 7.44 (1H, d); MS m/z (TS ⁺) 397 (MH ⁺).

Example	Starting Material	R ⁵	(R ³) _n	Data
131	Example 127		3-OMe, 4-SMe	δ_H (CD ₃ OD, 400MHz) 2.39 (3H, s), 2.79 (3H, s), 3.99 (3H, s), 3.83 (3H, s), 4.29 (2H, s), 6.65 (1H, dd), 6.77 (1H, d), 6.91 (1H, d), 7.19 (1H, d), 7.25 (1H, dd), 7.47 (1H, d); MS <i>m/z</i> (TS ⁺) 400 (MNH ₄ ⁺)

EXAMPLE 132

N-{3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]phenyl}-*N*-(2-hydroxyethyl)methanesulfonamide



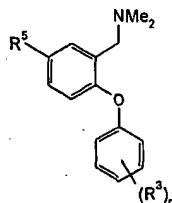
5

Formaldehyde (37% aq soln, 600 μ L, 7.39 mmol) was added to a solution of the amine of Example 123 (450 mg, 1.18 mmol) in DCM (15 mL) and THF (5 mL) and the mixture was stirred for 15 min before sodium triacetoxyborohydride (1.0 g, 4.72 mmol) was added portionwise over 15 min. The mixture was stirred for 18 h before being poured into aqueous potassium carbonate (10%; 50 mL) and extracted with DCM (2 \times 30 mL). The organic layer was dried (MgSO₄) and evaporated, and the residue was purified by column chromatography [SiO₂; DCM/MeOH/880 NH₃ (90:9:1)] to give the product as an oil. This was taken up in DCM and converted to the hydrochloride salt by the addition of 1M ethereal hydrochloric acid. Removal of the solvent and drying *in vacuo* gave an off-white foam (362 mg, 69%); δ_H (CDCl₃, 400MHz) 2.50 (3H, s), 2.86 (6H, d), 3.12 (3H, s), 3.70 (2H, m), 3.84 (2H, m), 4.31 (2H, d), 6.82 (1H, d), 6.96 (2H, d), 7.30 (2H, d), 7.41 (1H, dd), 8.18 (1H, d), 12.5 (1H, br); MS *m/z* (ES⁺) 411 (MH⁺).

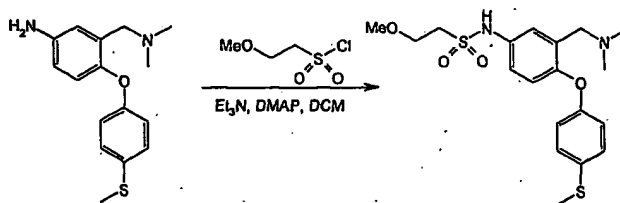
EXAMPLE 133-136

The examples below were prepared from the requisite primary amine by the method described in Example 132.

91



Example	Starting Material	R ⁵	(R ³) _n	data
133	Example 127	MeSO ₂ HN →	3-OMe, 4-SMe	δ _H (CD ₃ OD, 400MHz) 2.39 (3H, s), 2.92 (6H, s), 2.98 (3H, s), 3.84 (3H, s), 4.41 (2H, s), 6.65 (1H, dd), 6.77 (1H, d), 6.93 (1H, d), 7.22 (1H, d), 7.29 (1H, dd), 7.51 (1H, d); MS m/z (TS ⁺) 397 (MH ⁺)
134	Example 124	MeSO ₂ HN →	3-CF ₃ , 4-SMe	HCl salt: δ _H (d ₆ -DMSO, 400 MHz) 2.55 (3H, s), 2.76 (6H, d), 3.05 (3H, s), 4.28 (2H, d), 6.97 (1H, d), 7.22 (1H, d), 7.31 (1H, d), 7.45 (1H, s), 7.59 (1H, d), 9.88 (1H, s), 10.25 (1H, brs)
135	Example 192	-Cl	4-SMe	δ _H (CDCl ₃ , 400MHz) 2.49 (3H, s), 2.81 (6H, s), 4.27 (2H, s), 6.79 (1H, d), 6.94 (2H, d), 7.27 (2H, d), 7.31 (1H, dd), 7.80 (1H, d); MS m/z (TS ⁺) 308. 310 (MH ⁺).
136 (HCl salt)	Example 126	MeSO ₂ → Me	4-SMe	δ _H (CDCl ₃ , 400MHz) 2.50 (3H, s), 2.82 (6H, d), 3.01 (3H, s), 3.38 (3H, s), 4.30 (2H, d), 6.81 (1H, d), 6.95 (2H, d), 7.30 (2H, d), 7.44 (1H, d), 8.21 (1H, s), 12.92 (1H, br); MS m/z (TS ⁺) 381 (MH ⁺).

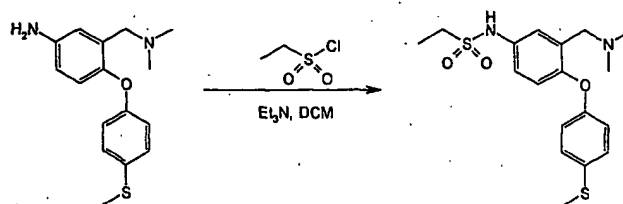
EXAMPLE 137*N*-{3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]phenyl}-2-5 methoxyethanesulfonamide

The aniline of Example 109 (350 mg, 1.08 mmol) was dissolved in DCM (10 mL) and treated with 4,4-dimethylaminopyridine (132 mg, 1.08 mmol), triethylamine (0.68 mL, 4.86 mmol) and 2-(methoxy)ethylsulfonyl chloride [prepared according to EP 0446845]. The reaction mixture was stirred at room temperature overnight. The mixture was evaporated to remove volatiles and the residue treated with sodium hydroxide (2M; 5 mL) and dioxan (5 mL). The mixture was stirred for 3 hours and then evaporated once more to remove most of the dioxan. The

aqueous residue was extracted with dichloromethane (2 x 30 mL) and the combined extracts dried (MgSO_4) and evaporated. The residue was purified by flash chromatography [SiO_2 ; DCM/ MeOH (95:5 \rightarrow 90:10)] to afford the title compound, which was isolated as the HCl salt (20 mg, 4%); HCl salt: δ_{H} (CD_3OD , 400MHz) 2.44 (3H, s), 2.88 (6H, s), 3.28 (3H, s), 3.30 (2H, t), 3.74 (2H, t), 4.38 (2H, s), 6.85 (1H, d), 7.02 (2H, d), 7.25 (1H, dd), 7.31 (2H, d), 7.48 (1H, d); MS m/z (ES^+) 411 (MH^+).

EXAMPLE 138

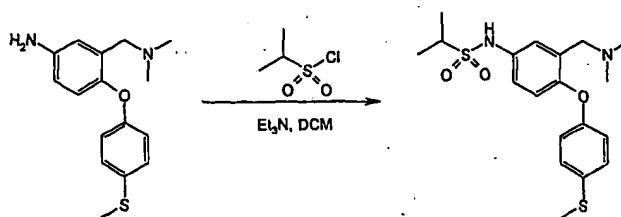
0 *N*-{3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]phenyl}-ethanesulfonamide



The title compound was prepared from the aniline of Example 109 according to the general procedure described in example 114, using ethanesulfonyl chloride in place of methanesulfonyl chloride. HCl salt: δ_{H} (d_6 -DMSO, 300 MHz) 1.20 (3H, t), 2.47 (3H, s), 2.75 (6H, s), 4.30 (1H, brs), 6.85 (1H, d), 7.06 (2H, d), 7.22 (1H, dt), 7.37 (2H, d), 7.53 (1H, m), 9.84 (1H, s), 10.50 (1H, brs); MS m/z (ES^+) 381 (MH^+)

EXAMPLE 139

0 *N*-{3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]phenyl}-2-propanesulfonamide

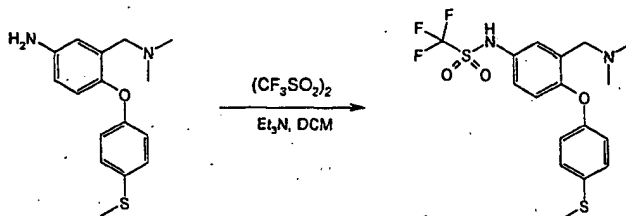


The compound was prepared from the aniline of Example 109 according to the general procedure described in example 114, using 2-propylsulfonyl chloride in place of methanesulfonyl chloride. HCl salt: δ_{H} (d_6 -DMSO, 400 MHz) 1.23 (6H, d),

2.45 (3H, s), 2.73 (6H, d), 3.33 (1H, m), 4.28 (2H, d), 6.87 (1H, d), 7.04 (1H, d), 7.22 (1H, dd), 7.54 (1H, d), 9.83 (1H, s), 10.30 (1H, brs); MS m/z (ES^+) 395 (MH^+)

EXAMPLE 140

- 5 *N*-{3-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]phenyl}-
(trifluoro)methanesulfonamide

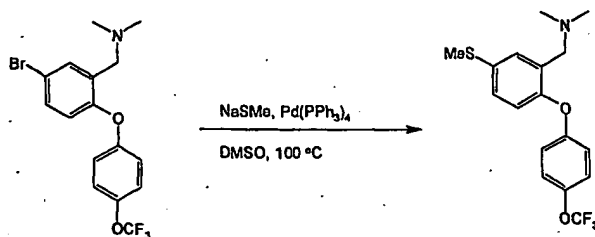


The aniline from example 109 (300 mg, 0.9 mmol) was dissolved in DCM (10 mL) and treated with trifluoromethanesulfonic anhydride (169 μ L, 1.02 mmol) at 0 °C.

- 0 The mixture was stirred at this temperature for 3 hours and then the solvents removed by evaporation. The residue was purified by flash chromatography [SiO_2 ; DCM/ MeOH (100:0 \rightarrow 90:10)] to afford a yellow solid. Trituration with DCM afforded the title compound as a white solid (80 mg, 21%); Free base: δ_H (d_6 -DMSO; 400 MHz) 2.40 (3H, s), 2.70 (6H, s), 4.10 (2H, s), 6.67 (1H, d), 6.89 (2H, d), 7.00 (1H, dd), 7.09 (1H, s), 7.24 (2H, d), 9.33 (1H, brs); MS m/z (TS^+) 421 (MH^+).
- 5

EXAMPLE 141

N,N-Dimethyl-*N*-{5-(methylsulfonyl)-2-[4-(trifluoromethoxy)phenoxy]benzyl}amine

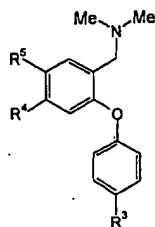


- 0 A solution of the bromide compound of Example 7 (1.6 g, 4.1 mmol) and palladium tetrakis(triphenylphosphine) (237 mg, 0.21 mmol) in DMSO (40 mL) was stirred at 100°C under nitrogen for 90 min. Sodium thiomethoxide (575 mg, 8.2 mmol) was added in one portion and the reaction was stirred at 100°C for 64
- 5 h. After cooling to room temperature the reaction mixture was poured into water

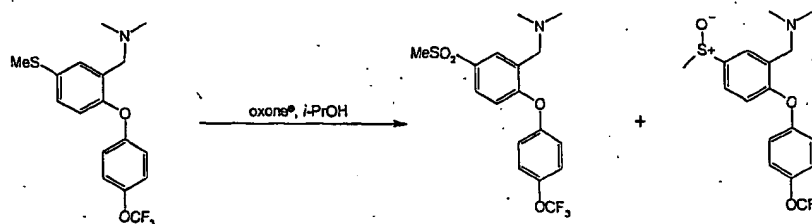
and extracted with ethyl acetate (4 times). The combined organic extracts were dried (MgSO_4) and concentrated *in vacuo*. The residue was purified by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3 (97:3:0.5 \rightarrow 93:7:1)]. The relevant fractions were combined and repurified by flash chromatography [SiO_2 ; ethyl acetate/methanol/ 880 ammonia (96:4:0.4)] to give the desired sulfide compound (930 mg, 63%); δ_{H} (CDCl_3 , 400 MHz) 2.24 (6H, s), 2.49 (3H, s), 3.39 (2H, s), 6.87 (3H, m), 7.14 (3H, m), 7.42 (1H, s); MS m/z (TS^+) 358 (MH^+).

EXAMPLES 142-144

- 0 The reaction described in Example 141 was repeated under similar conditions to provide a series of sulfides from the requisite bromide or iodide. Data for these compounds are compiled below.



Example	Starting Material	R ⁵	R ⁴	R ³	¹ H NMR Data
142	Example 8	H	-SMe	-OCF ₃	δ_{H} (CDCl_3 , 400 MHz) 2.23 (6H, s), 2.42 (3H, s), 3.39 (2H, s), 6.79 (1H, s), 6.90 (2H, d), 7.05 (2H, d), 7.15 (2H, d), 7.39 (1H, d); 358 (MH^+)
143	Example 18	MeS-	H	-CF ₃	δ_{H} (CDCl_3 , 400MHz) 2.06 (6H, s), 2.50 (3H, s), 3.36 (2H, s), 6.90 (1H, d), 6.93 (2H, d), 7.17 (1H, d), 7.44 (1H, s), 7.53 (2H, d); MS m/z (ES^+) 342 (MH^+).
144	Example 12	H	EtS-	-CF ₃	δ_{H} (CDCl_3 , 400MHz) 1.29 (3H, t), 2.22 (6H, s), 2.89 (2H, q), 3.33 (2H, s), 6.90 (1H, s), 6.95 (2H, d), 7.14 (1H, d), 7.41 (1H, d), 7.56 (2H, d); MS m/z (TS^+) 356 (MH^+).

EXAMPLES 145-146*N,N*-Dimethyl-*N*-(5-(methylsulfonyl)-2-[4-(trifluoromethoxy)phenoxy]benzyl)amine(Example 145) and*N,N*-dimethyl-*N*-(5-(methylsulfinyl)-2-[4-(trifluoromethoxy)phenoxy]benzyl)amine5 (Example 146)

Oxone® (1.54 g, 2.50 mmol) was added to a solution of the compound of Example 141 (900 mg, 2.52 mmol) in THF (4 mL), isopropyl alcohol (20 mL) and water (2 mL) at 0°C. The mixture was stirred at 0-5°C for 15 min then allowed to

0 warm to room temperature over 25 min before being quenched with sodium hydroxide (2M). The aqueous mixture was extracted with ethyl acetate (3 times) and the combined organic extracts were dried (MgSO₄) and concentrated *in vacuo*. The residue was purified by flash chromatography [SiO₂; DCM/methanol/ 880 ammonia (97:3:0.5 → 93:7:1)] to give two major products. Fractions

5 containing the higher running product were combined and repurified by flash chromatography [SiO₂; ethyl acetate/methanol/ 880 ammonia (96:4:0.4)] to give the sulfone of Example 145 (473 mg, 48%) as a colourless solid; δ_H (CDCl₃, 400 MHz) 2.30 (6H, s), 3.07 (3H, s), 3.58 (2H, s), 6.92 (1H, d), 7.02 (2H, m), 7.25 (2H, m), 7.78 (1H, dd), 8.12 (1H, d); MS *m/z* (TS⁺) 390 (MH⁺).

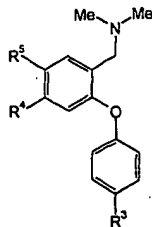
10 Fractions containing the lower running product were combined and repurified by flash chromatography [SiO₂; EtOAc/ MeOH/ 880 NH₃ (95:5:0.5)] to give the sulfoxide of Example 146 (64 mg, 7%) as a colourless oil; δ_H (CDCl₃, 400 MHz) 2.29 (6H, s), 2.76 (3H, s), 3.56 (2H, s), 6.99 (3H, m), 7.20 (2H, m), 7.57 (1H, dd), 7.78 (1H, d); MS *m/z* (TS⁺) 374 (MH⁺).

15

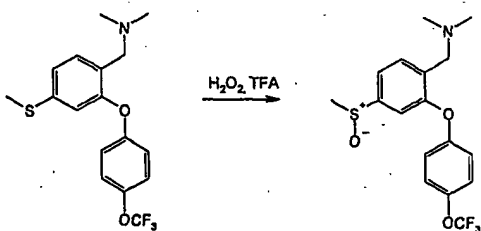
EXAMPLES 147-148

The reaction of Examples 145 and 146 was repeated to provide the sulfoxides of Examples 147 and 148 from the corresponding sulfides.

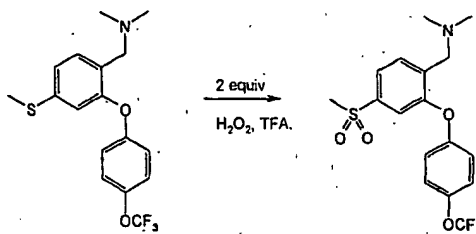
96



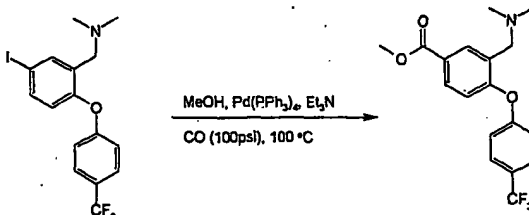
Example	Starting Material	R ⁵	R ⁴	R ³	Data
147	Example 143	-SOMe	H	CF ₃	δ_H (CDCl ₃ , 400MHz) 2.25 (6H, s), 2.75 (3H, s), 3.49 (2H, s), 7.01 (2H, d), 7.06 (1H, d), 7.57-7.60 (3H, m), 7.80 (1H, s); MS m/z (TS ⁺) 358 (MH ⁺).
148	Example 144	H	-SOEt	CF ₃	δ_H (CDCl ₃ , 400MHz) 1.16-1.20 (3H, m), 2.25 (6H, s), 2.63 (1H, dq), 2.87 (1H, dq), 3.43-3.49 (2H, m), 6.98 (2H, d), 7.23 (1H, s), 7.38 (1H, d), 7.57 (2H, d), 7.68 (1H, d); MS m/z (TS ⁺) 372 (MH ⁺).

EXAMPLE 149**5** *N,N*-Dimethyl-*N*-{4-(methylsulfinyl)-2-[4-(trifluoromethoxy)phenoxy]benzyl}amine

Hydrogen peroxide (30%, 76 μ L, 0.67 mmol) was added dropwise to a solution of the sulfide compound of Example 142 (240 mg, 0.67 mmol) in TFA (2 mL) at 0°C under nitrogen. After stirring at 0°C for 30 min the reaction mixture was diluted with water and carefully basified with sodium hydroxide pellets. The mixture was extracted with ethyl acetate and the organic extract was washed with brine, dried (MgSO₄) and concentrated *in vacuo*. The residue was purified by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (97:2.5:0.5 \rightarrow 95:5:0.5)] to give the desired sulfoxide compound (142 mg, 57%) as a colourless oil; δ_H (CDCl₃, 400 MHz) 2.27 (6H, s), 2.70 (3H, s), 3.50 (2H, s), 6.95 (2H, d), 7.19 (2H, d), 7.21 (1H, s), 7.37 (1H, d), 7.67 (1H, d); MS m/z (TS⁺) 374 (MH⁺).

EXAMPLE 150***N,N*-Dimethyl-*N*-[4-(methylsulfonyl)-2-[4-(trifluoromethoxy)phenoxy]benzyl]amine**

Hydrogen peroxide (30%, 160 μ L, 1.41 mmol) was added dropwise to a solution
 5 of the sulfide compound of Example 142 (252 mg, 0.71 mmol) in TFA (2 mL) at
 0°C under nitrogen. After stirring at 0°C for 60 min and room temperature for 30
 min a further portion of hydrogen peroxide (80 mL, 0.71 mmol) was added and
 the mixture was stirred at room temperature for another 6 hrs. The reaction
 mixture was diluted with aqueous sodium hydroxide (1M) and carefully basified
 0 further with sodium hydroxide pellets. The mixture was extracted with ethyl
 acetate and the organic extract was washed with brine, dried (MgSO_4) and
 concentrated *in vacuo*. The residue was purified by flash chromatography [SiO_2 ;
 DCM/ MeOH/ 880 NH_3 (99:1:0.5 \rightarrow 98:2:0.5) to give the desired sulfone
 compound (183 mg, 67%) as a colourless oil; δ_{H} (CDCl_3 , 400 MHz) 2.30 (6H, s),
 5 3.00 (3H, s), 3.55 (2H, s), 6.97 (2H, d), 7.20 (2H, d), 7.42 (1H, s), 7.70 (1H, s),
 7.78 (1H, d) 390 (MH^+).

EXAMPLE 151**Methyl 3-[(dimethylamino)methyl]-4-[4-(trifluoromethyl)phenoxy]benzoate**

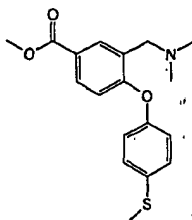
The iodide compound of Example 18 (2.0 g, 4.75 mmol) was dissolved in
 methanol (30 mL) and treated with triethylamine (0.98 mL, 7.04 mmol) and
 5 palladium tetrakis(triphenylphosphine) (0.28 g, 0.25 mmol). The reaction mixture

was placed under an atmosphere of carbon monoxide (100 psi) and heated to 80 °C with stirring. After 6 h the pressure was released and the reaction mixture allowed to cool to room temperature. The mixture was diluted with brine and extracted with ethyl acetate to provide, after drying with MgSO_4 and evaporation, an orange solid. Purification by flash chromatography [SiO_2 ; $\text{MeOH}/880\text{ NH}_3$; (10:1) (1 \rightarrow 3%) in DCM] gave the desired ester compound as an orange oil (1.66 g, 99%); δ_{H} (CDCl_3 , 400MHz) 2.27 (6H, s), 3.49 (2H, s), 3.91 (3H, s), 6.83 (1H, d), 7.03 (2H, d), 7.60 (2H, d), 7.93 (1H, dd), 8.19 (1H, d); MS m/z (TS^+) 354 (MH^+).

0

EXAMPLE 152

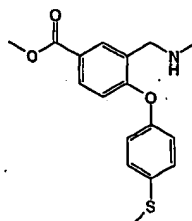
Methyl 3-[(dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzoate



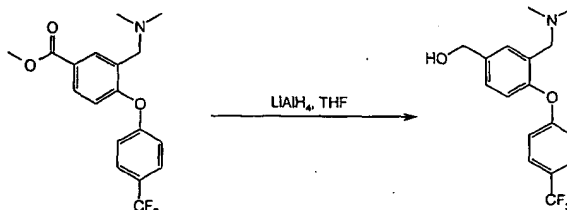
The reaction of example 151 was repeated in a similar fashion with the bromide of Example 9 to provide the title ester. Free base: δ_{H} (CDCl_3 , 400MHz) 2.47 (9H, s), 3.78 (2H, s), 3.87 (3H, s), 6.80 (1H, d), 6.95 (2H, d), 7.26 (2H, d), 7.88 (1H, d), 8.17 (1H, d); MS m/z (TS^+) 354 (MH^+).

EXAMPLE 153

0 Methyl 3-[(methylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzoate



The title ester was prepared from the bromide of example 23 using the procedure described for example 151; δ_{H} (CDCl_3 , 400MHz) 2.46 (3H, s), 2.49 (3H, s), 3.86 (2H, s), 3.89 (3H, s), 6.79 (1H, d), 6.95 (2H, d), 7.29 (2H, d), 7.86 (1H, dd), 8.07 (1H, d); MS m/z (TS^+) 318 (MH^+).

EXAMPLE 154{3-[(Dimethylamino)methyl]-4-[4-(trifluoromethyl)phenoxy]phenyl}methanol

5

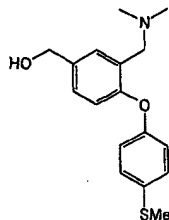
A solution of lithium aluminium hydride in THF (1M, 7 mL, 7 mmol) was added dropwise to a stirring solution of the ester compound of Example 151 (1.66 g, 4.7 mmol) in THF (25 mL) at room temperature under nitrogen. The mixture was stirred for 3 h before being diluted with ether (100 mL) and quenched by the cautious addition of sodium hydroxide (2M) (approximately 1 mL). The mixture was stirred for 10 min before being dried (MgSO₄), filtered and concentrated *in vacuo*. Purification of the residue by flash chromatography {SiO₂; [(MeOH/ 880 NH₃) 9:1] in DCM (2% → 4%)} gave the desired alcohol compound (0.7 g, 48%); Example 90: δ_H (CDCl₃, 400MHz) 2.13 (6H, s), 3.39 (2H, s), 4.70 (2H, s), 6.93-6.98 (3H, m), 7.30 (1H, d), 7.52-7.56 (3H, m); MS *m/z* (TS⁺) 326 (MH⁺).

5

EXAMPLE 155{3-[(Dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]phenyl}methanol

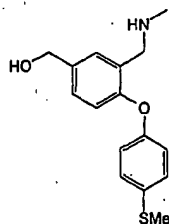
The reaction of example 154 was repeated using the ester compound of

Example 152 to produce the title alcohol.



Free base: δ_H (CDCl₃, 400 MHz) 2.06 (6H, s), 2.43 (3H, s), 4.30 (2H, d), 4.47 (2H, s), 6.80 (1H, d), 7.03 (2H, d), 7.31 (2H, d), 7.34 (1H, m), 7.60 (1H, d); MS *m/z* (ES⁺) 304 (MH⁺)

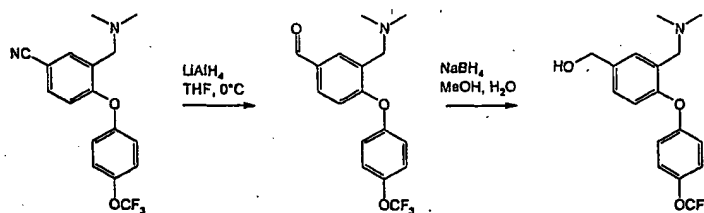
5

EXAMPLE 156{3-[(Methylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]phenyl}methanol

- The title alcohol was prepared from the ester of example 153 using the
- 5 procedure described for example 154; δ_{H} (DMSO- D_6 , 400MHz) 2.45 (3H, s), 2.57 (3H, s), 4.15 (2H, s), 4.47 (2H, s), 5.26 (1H, br), 6.78 (1H, d), 7.01 (2H, d), 7.33 (3H, m), 7.54 (1H, s), 8.86 (2H, br); MS m/z (ES^+) 290 (MH^+).

EXAMPLE 157

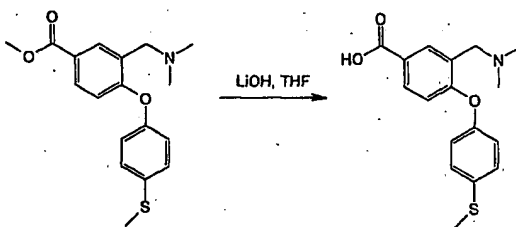
- 0 {3-[(Dimethylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]phenyl}methanol

**Step 1. Preparation of aldehyde**

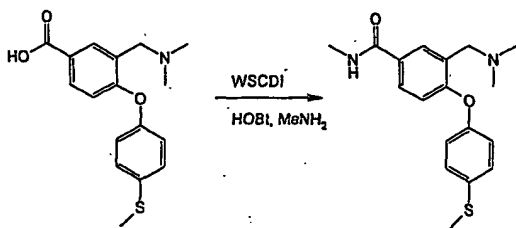
- To a stirred slurry of lithium aluminium hydride (745 mg, 19.6 mmol) in THF (100
- 5 mL), at 0°C under nitrogen, was added dropwise a solution of the compound of Example 84 (2.2 g, 6.54 mmol) in THF (50 mL). The mixture was then stirred at 0°C for 2 h before warming to room temperature and quenching by the addition of aqueous sodium hydroxide (2M). The resulting mixture was dried (MgSO_4),
- 0 filtered and concentrated *in vacuo*. The residue was purified by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3 (95:5:1 \rightarrow 93:7:1)] to give the desired aldehyde (730 mg, 33%) as a yellow oil; δ_{H} (CDCl_3 , 400 MHz) 2.30 (6H, s), 3.57 (2H, s), 6.88 (1H, d), 7.02 (2H, m), 7.21 (2H, m), 7.73 (1H, dd), 8.01 (1H, d), 9.95 (1H, s); MS m/z (TS^+) 340 (MH^+).

Step 2. Reduction of intermediate aldehyde to the desired alcohol

Sodium borohydride (80 mg, 2.11 mmol) was added to a solution of intermediate aldehyde (720 mg, 2.12 mmol) in MeOH (20 mL) and water (1 mL) and the mixture was stirred at room temperature for 4 h. The reaction was quenched by the addition of hydrochloric acid (2M) and extracted with ethyl acetate. The organic extract was dried (MgSO₄) and concentrated *in vacuo*. The residue was purified by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (95:5:1 → 93:7:1)] to give the desired alcohol compound as an oil (140 mg, 19%); δ_H (CDCl₃, 400 MHz) 2.08 (1H, br), 2.29 (6H, s), 3.49 (2H, s), 4.70 (2H, s), 6.91 (3H, m), 7.16 (2H, m), 7.27 (1H, m), 7.52 (1H, s); m/z 342 (MH⁺).

EXAMPLE 1583-[(Dimethylamino)methyl]-4-[4-(methylsulfonyl)phenoxy]benzoic acid

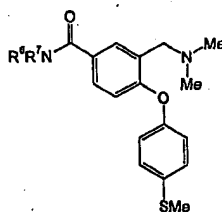
The ester from example 152 (5.22g, 15.8 mmol) was dissolved in THF (60 mL), treated with aqueous lithium hydroxide (1M, 63.1 mmol) and heated at reflux overnight. The reaction was neutralised with hydrochloric acid (2M) and extracted with DCM. The organic extracts were dried (MgSO₄) and evaporated to a white foam of the title carboxylic acid (4.80g, 95%); δ_H (CD₃OD, 400MHz) 2.48 (3H, s), 2.56 (6H, s), 3.94 (2H, s), 6.80 (1H, d), 7.00 (2H, d), 7.33 (2H, d), 7.94 (1H, d), 8.09 (1H, s); MS m/z (ES⁺) 318 (MH⁺).

EXAMPLE 1593-[(Dimethylamino)methyl]-N-methyl-4-[4-(methylsulfonyl)phenoxy]benzamide

- The product from example 158 (480 mg, 1.51 mmol) WSCDI (377 mg, 2 mmol), HOBT.H₂O (255 mg, 1.66 mmol) and triethylamine (0.53 mL, 3.78 mmol) were dissolved in DCM (0.03M). After stirring for 30 min, MeNH₂ (condensed, 2 mL) was added and the mixture stirred for a further 12 h. The mixture was then
- 5 evaporated and the residue partitioned between ethyl acetate and water. The organic layer was separated and the aqueous layer re-extracted with ethyl acetate (3 times). The combined organic layers were dried (MgSO₄) and evaporated to a yellow oil, which was purified by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (93:7:1)]. The desired title amide was isolated as its
- 0 hydrochloride salt (285 mg, 63%); Free base: δ_H (CDCl₃, 400 MHz) 2.12 (6H, s), 2.41 (3H, s), 2.92 (3H, d), 3.46 (3H, s), 6.78 (1H, brd), 6.84 (2H, d), 7.20 (2H, d), 7.63 (1H, dd), 7.82 (1H, d); MS *m/z* (ES⁺) 331 (MH⁺)

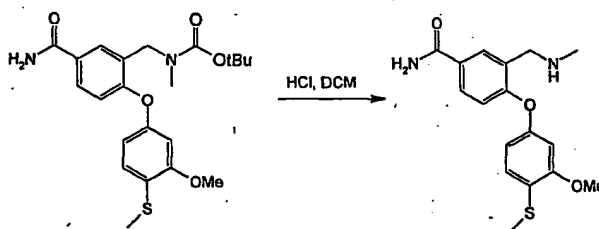
EXAMPLES 160-168

- 5 The following amides were prepared in an analogous fashion to that in Example 159 from the the carboxylic acid of Example 158 and the appropriate amine.



Example	-NR ⁶ R ⁷	Data
160		Free base: δ_H (CDCl ₃ , 400 MHz) 2.27 (6H, s), 2.48 (3H, s), 3.50 (2H, s), 3.59 (2H, m), 3.81 (2H, t), 6.82 (1H, d), 6.90 (2H, d), 7.08 (1H, t), 7.25 (2H, d), 7.67 (1H, d), 7.90 (1H, s); MS <i>m/z</i> (ES ⁺) 361 (MH ⁺)
161		HCl salt: δ_H (CDCl ₃ , 400 MHz) 2.78 (6H, s), 3.24 (3H, s), 4.39 (2H, s), 6.80 (1H, d), 7.16 (2H, d), 7.37 (2H, d), 7.88 (1H, d), 8.18 (1H, s), 8.53 (1H, s); MS <i>m/z</i> (TS ⁺) 375 (MH ⁺)
162		HCl salt: δ_H (d ₆ -DMSO, 400 MHz) 1.12 (3H, d), 2.47 (3H, s), 2.79 (6H, d), 3.29-3.46 (2H, m), 3.99 (1H, m), 4.41 (2H, d), 6.80 (1H, d), 7.13 (2H, d), 7.36 (2H, d), 7.89 (1H, d), 8.11 (1H, d), 8.23 (1H, s), 10.17 (1H, brs); MS <i>m/s</i> (ES ⁺) 375 (MH ⁺)
163		HCl salt: δ_H (d ₆ -DMSO, 400 MHz) 1.12 (3H, d), 2.48 (3H, s), 2.80 (6H, d), 3.29-3.46 (2H, m), 3.99 (1H, m), 4.40 (2H, d), 6.81 (1H, d), 7.13 (2H, d), 7.36 (2H, d), 7.89 (1H, d), 8.08 (1H, d), 8.25 (1H, s), 10.29 (1H, brs); MS <i>m/s</i> (ES ⁺) 375 (MH ⁺)

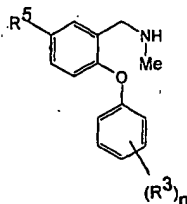
Example	-NR ⁶ R ⁷	Data
164		HCl salt: δ_H (d_6 -DMSO, 400 MHz) 2.48 (3H, s), 2.77 (6H, d), 3.40-3.60 (8H, brm), 4.38 (2H, d), 6.79 (1H, d), 7.15 (2H, d), 7.35 (2H, d), 7.46 (1H, d), 7.77 (1H, s), 10.62 (1H, brs); MS m/z (ES^+) 387 (MH^+)
165		HCl salt: δ_H (d_6 -DMSO, 400 MHz) 1.10 (3H, t), 2.48 (3H, s), 2.78 (6H, d), 3.27 (2H, m), 4.40 (2H, d), 6.68 (1H, d), 7.14 (2H, d), 7.36 (2H, d), 7.85 (1H, d), 8.21 (1H, s), 8.47 (1H, t), 10.30 (1H, brs); MS m/z (ES^+) 345 (MH^+)
166		HCl salt: δ_H (d_6 -DMSO, 400 MHz) 0.22 (2H, s), 0.61 (2H, m), 1.08 (1H, m), 2.51 (3H, s), 3.15 (2H, m), 4.41 (2H, s), 6.81 (1H, d), 7.16 (2H, d), 7.37 (2H, d), 7.88 (1H, d), 8.18 (1H, s), 8.53 (1H, s); MS m/z (TS^+) 371 (MH^+)
167		Free base: δ_H ($CDCl_3$, 400 MHz) 2.27 (6H, s), 2.48 (3H, s), 3.55 (2H, s), 4.16 (2H, d), 5.95 (1H, brs), 6.38 (1H, brs), 6.86 (1H, d), 6.91 (2H, d), 7.18-7.31 (3H, m), 7.73 (1H, d), 7.97 (1H, s); MS m/z (ES^+) 374 (MH^+)
168		HCl salt: δ_H (d_6 -DMSO, 400 MHz) 1.73-1.97 (2H, m), 2.78 (6H, m), 3.26 (1H, d), 3.35 (1H, d), 4.27 (1H, d), 4.40 (2H, d), 6.77 (1H, d), 7.15 (2H, d), 7.36 (2H, d), 7.58 (1H, m), 7.88 (1H, s), 10.21 (1H, brs); MS m/z (ES^+) 387 (MH^+)

EXAMPLE 169**4-[3-Methoxy-4-(methylsulfonyl)phenoxy]-3-[(methylamino)methyl]benzamide**

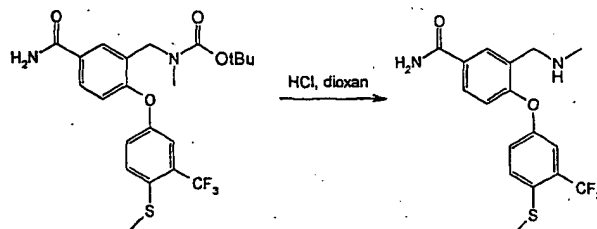
- 5 The Boc-protected amine of preparation 53 (280 mg, 0.65 mmol) was dissolved in DCM (10 mL) and the solution cooled to 0 °C. Hydrogen chloride gas was bubbled through the solution for 15 minutes and then the solution was evaporated to dryness. The residue was co-evaporated several times using DCM/ethyl acetate (1:1) and then diethyl ether. The product was obtained as a
- 0 white solid which was dried under vacuum (240 mg, ca.100%); HCl salt: δ_H (CD_3OD , 400 MHz) 2.37 (3H, s), 2.77 (3H, s), 3.82 (3H, s), 4.35 (2H, s), 6.73 (1H, dd), 6.80 (1H, d), 6.84 (1H, d), 7.36 (1H, d), 7.86 (1H, dd), 8.03 (1H, d); MS m/z (TS^+) 333 (MH^+).

EXAMPLES 170-176

A series of amides was prepared in an analogous fashion to that in example 169 from the requisite Boc-protected amines.

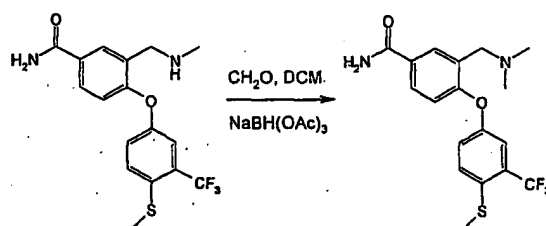


Example	Starting material	R ⁵	(R ³) _n	data
170	Prep 47		4-SMe	HCl salt: δ_H (CDCl ₃ , 300 MHz) 2.47 (3H, s), 2.49 (3H, s), 3.39 (3H, s), 3.58 (2H, t), 3.66 (3H, t), 3.84 (2H, s), 6.48 (1H, brs), 6.83 (1H, d), 6.93 (2H, d), 7.29 (2H, d), 7.64 (1H, d), 7.81 (1H, s); MS <i>m/z</i> (TS ⁺) 361 (MH ⁺)
171	Prep 48		4-SMe	HCl salt: δ_H (CDCl ₃ , 300 MHz) 2.46 (3H, s), 2.47 (3H, s), 3.60 (2H, m), 3.80 (2H, m), 3.85 (2H, s), 6.80-6.87 (2H, m), 6.94 (2H, d), 7.30 (2H, s), 7.67 (1H, d), 7.85 (1H, s); MS <i>m/z</i> (TS ⁺) 347 (MH ⁺)
172	Prep 49		4-SMe	Free base: δ_H (CDCl ₃ , 300 MHz) 2.49 (3H, s), 2.50 (3H, s), 3.88 (2H, s), 4.17 (2H, d), 6.82 (1H, d), 6.93-7.00 (3H, m), 7.29 (2H, d), 7.70 (1H, d), 7.91 (1H, s); MS <i>m/z</i> (TS ⁺) 360 (MH ⁺)
173	Prep 50		4-SMe	Free base: δ_H (CDCl ₃ , 400 MHz) 1.18 (3H, d), 2.45 (3H, s), 2.46 (3H, s), 3.62 (1H, dd), 3.75 (1H, dd), 3.91 (2H, s), 4.20-4.28 (1H, m), 6.23 (1H, brd), 6.79 (1H, d), 6.89 (2H, d), 7.23 (2H, d), 7.61 (1H, d), 7.79 (1H, s); MS <i>m/z</i> (TS ⁺) 361 (MH ⁺)
174	Prep 51		4-SMe	Free base: δ_H (CDCl ₃ , 400 MHz) 1.23 (3H, d), 2.44 (6H, s), 2.46 (3H, s), 3.62 (1H, dd), 3.76 (1H, dd), 3.91 (2H, s), 4.20-4.28 (1H, m), 6.34 (1H, brd), 6.79 (1H, d), 6.88 (2H, d), 7.25 (2H, d), 7.62 (1H, d), 7.81 (1H, s); MS <i>m/z</i> (TS ⁺) 361 (MH ⁺)
175	Prep 52		4-SMe	HCl salt: δ_H (CD ₃ OD, 400 MHz) 2.49 (3H, s), 2.80 (3H, s), 2.91 (3H, s), 4.37 (2H, s), 6.83 (1H, d), 7.12 (2H, d), 7.38 (2H, d), 7.81 (1H, d), 8.00 (1H, s); MS <i>m/z</i> (TS ⁺) 318 (MH ⁺)
176	Prep 54		3-OMe, 4-SMe	HCl salt: δ_H (CD ₃ OD, 400 MHz) 2.38 (3H, s), 2.77 (3H, s), 2.91 (3H, s), 3.81 (3H, s), 4.35 (2H, s), 6.72 (1H, dd), 6.79 (1H, d), 6.85 (1H, d), 7.23 (1H, d), 7.78 (1H, dd), 7.96 (1H, d); MS <i>m/z</i> (TS ⁺) 347 (MH ⁺)

EXAMPLE 177**3-[(Methylamino)methyl]-4-[4-(methylsulfanyl)-3-(trifluoromethyl)phenoxy]-benzamide**

- 5 The Boc-protected amine of preparation 46 (396 mg, 0.842 mmol) was treated with hydrochloric acid (4M) in dioxan (5 mL) and stirred for 1.5 hours. The solvent was removed by evaporation and the residue basified by the addition of saturated aqueous sodium bicarbonate solution and then extracted with DCM (4 x 10 mL). The combined organic extracts were washed with brine (10 mL) dried
- 0 (MgSO₄) and evaporated to a yellow oil. This oil was purified by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (93:7:1)] to afford the title amide as a white foam (208 mg, 66%). Free base: δ_H (CDCl₃, 400 MHz) 2.45 (3H, s), 2.51 (3H, s), 3.82 (2H, s), 6.84 (1H, d), 7.10 (1H, d), 7.31 (1H, s), 7.40 (1H, d), 7.72 (1H, dd), 7.91 (1H, s); MS m/z (TS⁺) 371 (MH⁺).

5

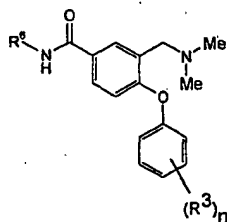
EXAMPLE 178**3-[(Dimethylamino)methyl]-4-[4-(methylsulfanyl)-3-(trifluoromethyl)phenoxy]benzamide**

- 0 The amide from example 177 (105 mg, 0.28 mmol) was suspended in DCM (3 mL) and treated with formaldehyde (37% aqueous, 35 μ L, 0.425 mmol). The mixture was stirred for 30 minutes (dissolution had occurred by this stage) and then treated with sodium tri(acetoxy)borohydride (120 mg, 0.567 mmol). The reaction was stirred overnight and then diluted with water (5 mL), basified with
- 5 880 ammonia (1 mL) and extracted with DCM (3 x 10 mL). The combined organic

extracts were washed with brine (5 mL), dried (MgSO_4) and evaporated to a white solid. Purification by flash chromatography [SiO_2 ; DCM, MeOH, 880 NH_3 (95:5:0.5)] afforded the title amide as a white powder (85 mg, 78%); Free base: δ_{H} (CDCl_3 , 400 MHz) 2.24 (6H, s), 2.46 (3H, s), 3.50 (2H, s), 5.47-6.15 (2H, brm), 6.85 (1H, d), 7.03 (1H, d), 7.23 (1H, s), 7.35 (1H, d), 7.71 (1H, d), 7.90 (1H, s); MS m/z (TS^+) 385 (MH^+)

EXAMPLES 179-180

The following amides were prepared in an analogous fashion to that in example 178 from the requisite secondary amine.



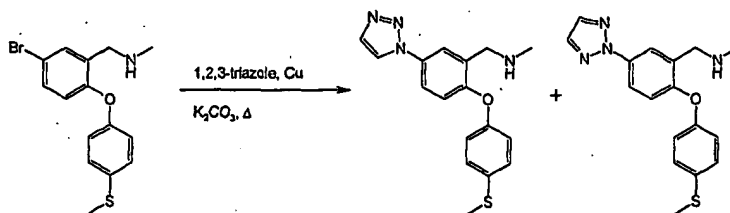
Example	Starting Material	R^6	$(\text{R}^3)_n$	data
179	Example 169	H	3-OMe, 4-SMe	δ_{H} (CD_3OD , 400 MHz) 2.41 (3H, s), 2.97 (6H, s), 3.86 (3H, s), 4.54 (2H, s), 6.77 (1H, dd), 6.85 (1H, d), 6.91 (1H, d), 7.28 (1H, d), 7.93 (1H, dd), 8.10 (1H, d); MS m/z (TS^+) 347 (MH^+)
180	Example 176	Me	3-OMe, 4-SMe	δ_{H} (CDCl_3 , 400 MHz) 2.44 (3H, s), 2.87 (6H, s), 3.00 (3H, d), 3.85 (3H, s), 4.35 (2H, s), 6.56 (2H, m), 6.88 (1H, d), 7.16 (1H, d), 7.58 (1H, brd), 7.94 (1H, dd), 8.61 (1H, d); MS m/z (TS^+) 361 (MH^+)

EXAMPLES 181 and 182

N-Methyl-*N*-[2-[4-(methylsulfonyl)phenoxy]-5-(1*H*-1,2,3-triazol-1-yl)benzyl]amine

5 (Example 181) and

N-methyl-*N*-[2-[4-(methylsulfonyl)phenoxy]-5-(2*H*-1,2,3-triazol-2-yl)benzyl]amine
(Example 182)



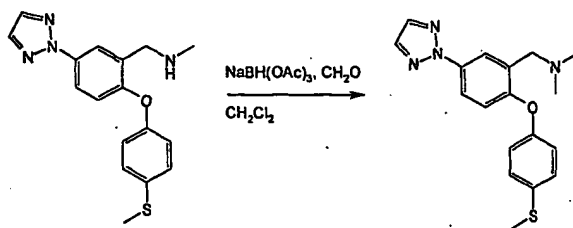
The bromide of Example 23 (2.0 g, 6 mmol) was mixed with copper powder (378 mg, 6 mmol) 1,2,3-triazole (ca. 5g, excess), and potassium carbonate (828 mg, 6 mmol) were heated together at 160 °C for 48 h. After cooling to room temperature the reaction mixture was partitioned between sodium hydroxide (3M) and ethyl acetate. The organic layer was separated and washed with sodium hydroxide (3M) (3x), water, and brine, before being dried (MgSO₄) and evaporated. The resulting residue was purified by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (97.5:2.5:0.25)] to afford, separately, the 1-substituted triazole derivative compound of Example 181 and the 2-substituted isomer compound of Example 182. The hydrochloride salt of each was precipitated by treatment with ethereal hydrochloric acid (1M solution, excess).

Example 181 (mono-hydrochloride salt) (270 mg, 13%); δ_H (d₆-DMSO, 400 MHz) 2.50 [3H, s(obsc.)], 2.64 (3H, t), 4.27 (2H, t), 6.97 (1H, d), 7.14 (2H, d), 7.36 (2H, d), 7.87 (1H, dd), 7.99 (1H, s), 8.26 (1H, d), 8.76 (1H, s), 9.16 (2H, brs) ; MS *m/z* (TS⁺) 327 (MH⁺).

Example 182 (bis-hydrochloride salt) (400 mg, 17%); δ_H (CDCl₃, 400 MHz) 2.50 (3H, s), 2.67 (3H, brs), 4.18 (2H, brs), 6.95 (1H, d), 7.15 (2H, d), 7.27 (2H, d), 7.74 (2H, s), 7.96 (1H, dd), 8.35 (1H, d), 9.92 (2H, brs); MS *m/z* (TS⁺) 327 (MH⁺).

EXAMPLE 183

N,N-Dimethyl-*N*-[2-[4-(methylsulfonyl)phenoxy]-5-(2*H*-1,2,3-triazol-2-yl)benzyl]amine

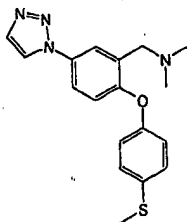


The triazole derivative hydrochloride salt of Example 182 (400 mg, 1.1 mmol) was suspended in DCM (30 mL) and formaldehyde (37% aqueous) (ca. 0.2 mL, ca. 5.5 mmol) was added followed by sodium tris(acetoxy)borohydride (1.16g, 5.5

mmol). The reaction mixture was stirred at room temperature for 1 h and then partitioned between sodium hydroxide (3M) and DCM. The organic layer was separated and the aqueous layer extracted further with DCM (4x). The combined organic fractions were washed with brine, dried (MgSO_4), and evaporated to give the title compound as a colourless oil (290 mg, 70%); δ_{H} (CDCl_3 , 400 MHz), 2.44 (3H, s), 2.49 (6H, s), 3.75 (2H, brs), 6.93 (2H, d), 6.98 (1H, d), 7.26 (2H, d), 7.80 (2H, s), 7.85 (1H, dd), 8.26 (1H, d); MS m/z (TS^+) 341 (MH^+).

EXAMPLE 184

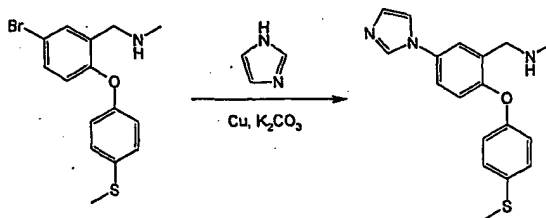
N,N-Dimethyl-*N*-[2-[4-(methylsulfonyl)phenoxy]-5-(1*H*-1,2,3-triazol-1-yl)benzyl]-amine



The title compound was prepared from the product of example 181 in an analogous fashion to that used for the preparation of the compound of Example 183 (108 mg, 52%); δ_{H} (CDCl_3 , 400 MHz) 2.18 (6H, s), 2.44 (3H, s), 3.48 (2H, brs), 6.97 (2H, d), 7.06 (1H, d), 7.29 (2H, d), 7.76 (1H, d), 7.97 (2H, d), 8.80 (1H, s), MS m/z (TS^+) 341 (MH^+).

EXAMPLE 185

N-[2-[4-(Methylsulfonyl)phenoxy]-5-(1*H*-imidazol-1-yl)benzyl]-*N*-methylamine

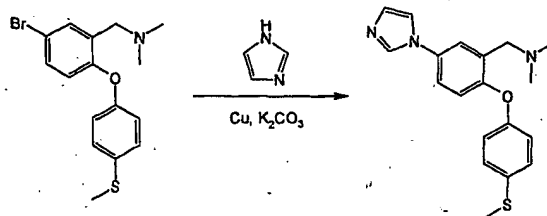


The aryl bromide derivative from Example 23 (2 g, 6 mmol) was combined with imidazole (5 g, 73.5 mmol), copper powder (381 mg, 6 mmol) and potassium carbonate (828 mg, 6 mmol) and the mixture heated at 160 °C for 3 hours. After cooling to room temperature the mixture was partitioned between aqueous

sodium hydroxide (3M) and ethyl acetate. The organic layer was separated, washed with aqueous sodium hydroxide (3M) (3 times), water (3 times), brine and then dried (MgSO_4) and evaporated. The residue was purified by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3 (95:5:0.5)] to provide the title compound which was isolated as its bis HCl salt by the standard method (57 mg, 2%); bis HCl salt: δ_{H} (d_6 -DMSO, 400MHz) 2.49 (3H, s), 2.61 (3H, s), 4.26 (2H, s), 6.96 (1H, d), 7.14 (2H, d), 7.36 (1H, dd), 7.84 (1H, s), 8.21 (1H, s), 8.28 (1H, s), 9.56 (3H, brs); MS m/z (TS^+) 326 (MH^+)

0 EXAMPLE 186

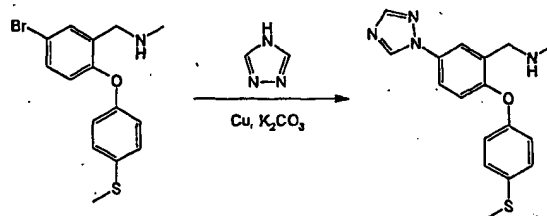
N-[2-[4-(Methylsulfanyl)phenoxy]-5-(1*H*-imidazol-1-yl)benzyl]-*N,N*-dimethylamine



The title compound was prepared from the aryl bromide of example 9 using the procedure described for Example 185; bis HCl salt: δ_{H} (CD_3OD , 400MHz) 2.51 (3H, s), 3.00 (6H, s), 4.60 (2H, s), 7.06 (1H, d), 7.17 (2H, d), 7.41 (2H, d), 7.77 (3H, m), 8.11 (2H, d), 9.47 (1H, s); MS m/z (TS^+) 340 (MH^+)

0 EXAMPLE 187

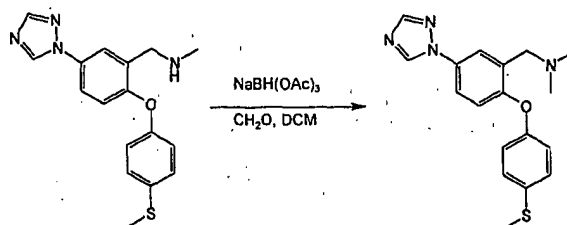
N-Methyl-*N*-[2-[4-(methylsulfanyl)phenoxy]-5-(1*H*-1,2,4-triazol-1-yl)benzyl]amine



The title compound was prepared from the aryl bromide of example 23 using the procedure described for Examples 181/ 182; bis HCl salt: δ_{H} (d_6 -DMSO, 400MHz) 2.50 (3H, s), 2.62 (3H, s), 4.27 (2H, s), 6.95 (1H, d), 7.14 (2H, d), 7.36 (2H, d), 7.85 (1H, d), 8.21 (1H, s), 8.27 (1H, s), 9.26 (3H, brs); MS m/z (TS^+) 327 (MH^+)

EXAMPLE 188

N,N-dimethyl-*N*-[2-[4-(methylsulfanyl)phenoxy]-5-(1*H*-1,2,4-triazol-1-yl)benzyl]-amine

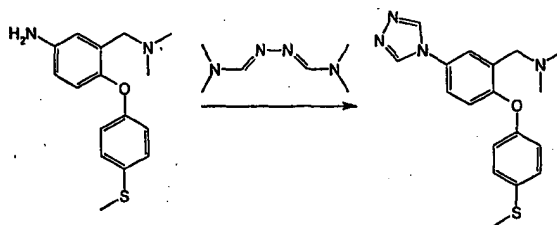


- 5 The title compound was prepared from the secondary amine of example 187 using the reductive methylation procedure described for Example 183; Free base: δ_{H} (CDCl_3 , 400MHz) 2.30 (6H, s), 2.48 (3H, s), 3.54 (2H, s), 6.91 (2H, d), 6.97 (1H, d), 7.27 (2H, d), 7.52 (1H, dd), 7.82 (1H, d), 8.10 (1H, s), 8.54 (1H, s); MS m/z (TS^+) 341 (MH^+)

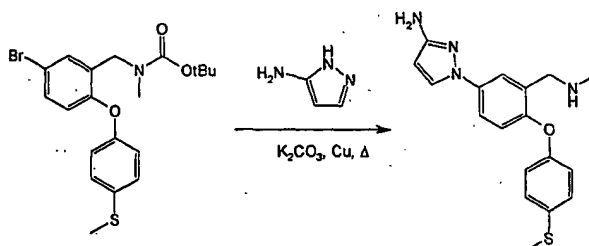
0

EXAMPLE 189

N-[2-[4-(Methylsulfanyl)phenoxy]-5-(4*H*-1,2,4-triazol-4-yl)benzyl]-*N,N*-dimethylamine



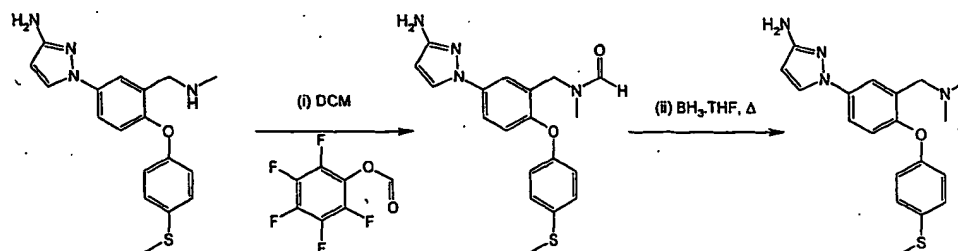
- 5 The aniline of example 109 (500 mg, 1.7 mol), *N*'-[(dimethylamino)methylidene]-*N,N*-dimethylhydrazonoformamide (590 mg, 4.15 mmol) [prepared according to Bartlett *et al. J. Chem. Soc. (C)*, 1967, 1664], and *p*-toluenesulfonic acid (394 mg, 2 mmol) were mixed in toluene (10 mL) and heated at reflux for 2 days. The mixture was cooled to room temperature and treated with saturated aqueous sodium bicarbonate solution and diluted with ethyl acetate. The organic layer was separated, washed with brine, dried (MgSO_4) and evaporated. The residue was purified by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3 (90:10:1)] to afford the desired triazole derivative (100 mg, 17%); δ_{H} (CDCl_3 , 400MHz) 2.29 (6H, s), 2.48 (3H, s), 3.54 (2H, s), 6.92 (2H, d), 6.95 (1H, d), 7.19 (1H, dd), 7.29 (2H, d), 7.46 (2H, s); MS m/z (TS^+) 341 (MH^+)
- 5

EXAMPLE 190**N-{5-(3-Amino-1H-pyrazol-1-yl)-2-[4-(methylsulfanyl)phenoxy]benzyl}-N-methylamine**

5

Copper powder (1.53 g, 24 mmol), potassium carbonate (6.08 g, mmol) and 3-aminopyrazole were mixed and heated to 50 °C to form a melt. Iodine (51 mg, 0.2 mmol) was added and the mixture stirred for 20 minutes before the addition of the aryl bromide from preparation 39 (8.77 g; 20 mmol). After a further 10 minutes the reaction mixture was heated to 140 °C for 9 hours. After cooling to room temperature the mixture was partitioned between saturated aqueous ethylenediaminetetraacetic acid (EDTA) and ethyl acetate (70 mL each) and the mixture stirred for 4 hours. The mixture was further diluted with saturated aqueous EDTA and ethyl acetate (1000 mL each). The ethyl acetate layer was separated, washed with brine, dried and evaporated. The residue was purified by flash chromatography {SiO₂; [MeOH 880 NH₃ (1:9)] in DCM (1 → 10%) to provide the title compound as a brown oil which solidified on standing under vacuum (1.52 g, 22 %); δ_H (CDCl₃, 400 MHz) 2.44 (3H, s), 2.52 (3H, s), 3.77 (4H, brs), 5.80 (1H, s), 6.86 (3H, m), 7.25 (2H, d), 7.39 (1H, dd), 7.58 (1H, d), 7.63 (1H, s).

0

EXAMPLE 191**N-{5-(3-Amino-1H-pyrazol-1-yl)-2-[4-(methylsulfanyl)phenoxy]benzyl}-N,N-dimethylamine**

(i) Preparation of the formamide:

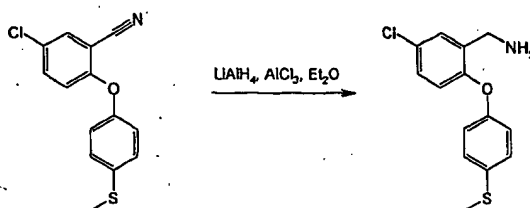
Formic acid (145 μ L, 3.84 mmol) was added to a solution of pentafluorophenol (642 mg, 3.49 mmol) in ether (5 mL) at 0°C followed by dicyclohexylcarbodiimide (722 mg, 3.49 mmol). The mixture was stirred at 0°C for 15 min and at room temperature for 1 h before being filtered, the residue being washed with ether. The ethereal solution of pentafluorophenyl formate was evaporated to dryness, redissolved in DCM (8 mL) added to a solution of the aminopyrazole from example 190 (1.08 g, 3.17 mmol) in DCM (8 mL) and the reaction mixture stirred at room temperature for 1.5 hours. The reaction mixture was then diluted with DCM and aqueous potassium carbonate (10%; 50 mL each). The organic layer was separated and dried (MgSO_4) before being evaporated to dryness. The residue was purified by flash chromatography [SiO_2 ; [MeOH/ 880 NH_3 (9:1)] in DCM (1 \rightarrow 1.5 %)] to provide the intermediate formamide (770 mg, 66%); δ_{H} (CDCl_3 , 400 MHz, 2 rotomers visible) 2.47 (3H, s), 2.80 (3H, s), 2.88 [3H, s (minor rotomer)], 4.41 (2H, s), 4.56 [2H, s (minor rotomer)], 5.79 [1H, d (minor rotomer)], 5.81 (1H, d), 6.83-6.92 (4H; m), 7.36-7.46 (1H, m), 7.46 (1H, s), 7.59 (1H, d), 8.11 [1H, s (minor rotomer)], 8.22 (1H, s); MS m/z (TS^+) 369 (MH^+).

(ii) Reduction to the tertiary amine:

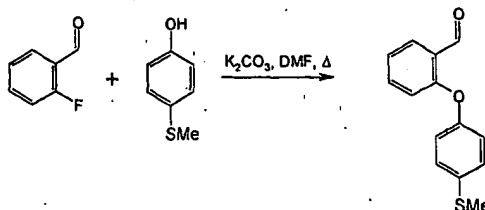
The formamide from stage (i) (770 mg, 2.09 mmol) was dissolved in THF (21 mL) and treated with borane-tetrahydrofuran complex (1M in THF, 6.27 mL, 6.27 mmol) at room temperature. The reaction mixture was heated at reflux for 2 hours before being cooled to room temperature and quenched by the cautious addition of hydrochloric acid (6M; 15 mL). The mixture was then reheated to 80 °C for 30 minutes before being recooled to room temperature. The mixture was made basic by the addition of sodiumhydroxide (2M; 50 mL) and then extracted with DCM (70 mL). the organic layer was separated, dried (MgSO_4) and evaporated. The residue was purified by flash chromatography [SiO_2 ; [MeOH/ 880 NH_3 (9:1)] in

DCM (1 → 5 %) to provide the title compound as a solid (100 mg, yield 13%); δ_H (CDCl₃, 400 MHz) 2.22 (6H, s), 2.42 (3H, s), 2.42 (2H, s), 3.76 (2H, brs), 5.80 (1H, d), 6.82 (2H, d), 6.91 (1H, d), 7.21 (2H, d), 7.41 (1H, dd), 7.63 (1H, d); MS m/z (TS⁺) 355 (MH⁺).

5

EXAMPLE 192**5-Chloro-2-[4-(methylsulfonyl)phenoxy]benzylamine**

To a suspension of lithium aluminium hydride (745 mg, 19.6 mmol) in diethyl ether (30 mL) was added aluminium chloride (872 mg, 6.54 mmol) in diethyl ether (10 mL). Following complete addition the mixture was stirred for 15 minutes at room temperature, then the nitrile from preparation 58 (2.44 g, 8.7 mmol) in diethyl ether (10 mL) was added dropwise. The mixture was then stirred for 2 hours at room temperature, after which time it was quenched by the addition of sodium hydroxide (1M; 5 mL) and then diluted with diethyl ether (20 mL). After stirring for 5 minutes the liquid phase was decanted off and the residue washed twice more with diethyl ether (2 x 20 mL). The combined organic layers were washed with saturated aqueous sodium bicarbonate (20 mL), brine (20 mL), dried (MgSO₄) and evaporated to a yellow oil (2.35 g, 96%); δ_H (CDCl₃, 400MHz) 2.47 (3H, s), 3.84 (2H, s), 6.75-6.79 (2H, m), 6.87-6.90 (2H, m), 7.15-7.29 (2H, m), 7.38-7.41 (1H, m); MS m/z (TS⁺) 280, 282 (MH⁺).

PREPARATIONSPREPARATION 12-[4-(Methylsulfanyl)phenoxy]benzaldehyde

- 5 2-Fluorobenzaldehyde (31.6 mL, 300 mmol) and 4-(methylmercapto)phenol (46.27 g, 330 mmol) were dissolved in DMF (500 mL) and potassium carbonate (62.2 g, 450 mmol) was then added. The mixture was heated at 100 °C for 12 h under a nitrogen atmosphere. After cooling to room temperature the mixture was evaporated to dryness, co-evaporated with toluene and then partitioned between
- 0 ethyl acetate and water. The organic layer was separated, washed with water, dried ($MgSO_4$) and evaporated to a brown oil of the desired aldehyde material (84.4 g) which was contaminated with ca 15% of starting phenol, but sufficiently pure to use directly in the next stage; δ_H ($CDCl_3$, 400 MHz) 2.47 (3H, s), 6.87 (1H, d), 6.99 (2H, m), 7.17 (1H, m), 7.29 (2H, m), 7.49 (1H, m), 7.92 (1H, d), 10.49
- 5 (1H, s). If required the crude mixture can be purified by flash chromatography [SiO_2 ; ethyl acetate/ hexanes (2 → 10%)] to obtain a pure sample of the desired aldehyde compound.

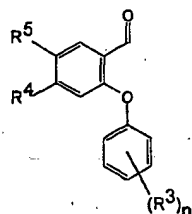
Alternatively the title compound can be prepared as follows:

- 0 Potassium carbonate (538.7g, 3.89mol) and 4-(methylmercapto)phenol (400g, 2.85mol) were added successively to DMF (3L). 2-Fluorobenzaldehyde (322g, 2.59mol) was then added to the slurry and the mixture heated in the range 92 to 100 °C. After 19 h the reaction mixture was allowed to cool to room temperature
- 5 and water (2L) added. The solution was cooled to below 10 °C and the pH adjusted to 2 with 2.5M HCl (1.5L), keeping the temperature below 10 °C. Water (2.6L) was added and the slurry stirred at below 5 °C for 2 h. The slurry was filtered and the cake washed with water (4x1L). The crude product was dissolved in dichloromethane and the solvent distilled to azeotropically remove

the water. Fresh dichloromethane was added as required. The dry dichloromethane solution was then concentrated in vacuo to give the crude product as an oil (634g, 100%).

5 PREPARATIONS 2-18

The reaction of preparation 1 was repeated under similar conditions using a range of commercially available phenols and 2-fluorobenzaldehydes to provide the compounds of preparations 2 to 18. Each reaction was monitored carefully by thin layer chromatography and was run until deemed complete. The data for these compounds are given in the table below.



Preparation	R ⁴	R ⁵	(R ³) _n	Data
2	H	Br	3-CF ₃	δ_H (CDCl ₃ , 300MHz) 6.82 (1H, d), 7.23 (1H, d), 7.34 (1H, s), 7.48 (1H, d), 7.52 (1H, dd), 7.65 (1H, d), 8.09 (1H, s), 10.40 (1H, s)
3	H	Br	4-CF ₃	δ_H (CDCl ₃ , 300MHz) 6.87 (1H, d), 7.16 (2H, d), 7.61-7.72 (3H, m), 8.08 (1H, s), 10.36 (1H, s); MS <i>m/z</i> (TS ⁺) 344,346 (MH ⁺).
4	H	H	4-CF ₃	δ_H (CDCl ₃ , 300MHz) 7.00 (1H, d), 7.16 (2H, d), 7.28 (3H, m), 7.62 (3H, m), 7.98 (1H, d), 10.49 (1H, s)
5	Br	H	4-CF ₃	δ_H (CDCl ₃ , 300MHz) 7.11 (1H, s), 7.18 (2H, d), 7.42 (1H, d), 7.69 (2H, d), 7.84 (1H, d), 10.40 (1H, s)
6	H	H	4-OCF ₃	δ_H (CDCl ₃ , 300 MHz) 6.92 (1H, d), 7.08 (2H, m), 7.23 (3H, m), 7.55 (1H, m), 7.96 (1H, dd), 10.50 (1H, s); MS <i>m/z</i> (TS ⁺) 300 (MNH ₄ ⁺).
7	H	Br	4-OCF ₃	δ_H (CDCl ₃ , 300 MHz) 6.81 (1H, d), 7.08 (2H, m), 7.26 (2H, m), 7.62 (1H, dd), 8.04 (1H, d), 10.40 (1H, s)
8	Br	H	4-OCF ₃	δ_H (CDCl ₃ , 300 MHz) 7.05 (1H, d), 7.10 (2H, d), 7.30 (2H, d), 7.35 (1H, dd), 7.80 (1H, d), 10.45 (1H, s)
9	H	Br	4-SMe	δ_H (CDCl ₃ , 300 MHz) 2.49 (3H, s), 6.78 (1H, d), 6.98 (2H, m), 7.29 (2H, m), 7.48 (1H, dd), 8.02 (1H, d), 10.44 (1H, s); MS <i>m/z</i> (TS ⁺) 340 (MNH ₄ ⁺)

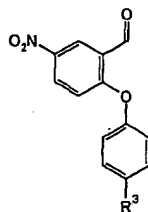
Preparation	R ⁴	R ⁵	(R ³) _n	Data
10	H	F	4-SMe	δ_H (CDCl ₃ , 300 MHz) 2.49 (3H, s), 6.86-6.99 (3H, m), 7.19-7.30 (3H, m), 7.58 (1H, m), 10.40 (1H, d)
11	H	H	4-SMe	δ_H (CDCl ₃ , 400 MHz) 2.47 (3H, s), 6.87 (1H, d), 6.99 (2H, m), 7.17 (1H, m), 7.29 (2H, m), 7.49 (1H, m), 7.92 (1H, d), 10.49 (1H, s)
12	H	H	3-OCF ₃	δ_H (CDCl ₃ , 400 MHz) 6.97 (3H, m), 7.03 (1H, d), 7.26 (1H, m), 7.40 (1H, m), 7.57 (1H, m), 7.98 (1H, m), 10.45 (1H, s); MS <i>m/z</i> (TS ⁺) 300 (MNH ₄ ⁺).
13	H	MeO	4-SMe	δ_H (CDCl ₃ , 300MHz) 2.48 (3H, s), 3.86 (3H, s), 6.90 (3H, m), 7.10 (1H, dd), 7.26 (2H, d), 7.40 (1H, d), 10.39 (1H, s)
14	Br	H	4-SMe	δ_H (CDCl ₃ , 300MHz) 2.50 (3H, s), 7.00-7.06 (3H, m), 7.29-7.34 (3H, m), 7.88 (2H, d), 10.46 (1H, s)
15	H	H	4-Br	δ_H (CDCl ₃ , 300 MHz) 6.90 (1H, d), 6.94 (2H, d), 7.22 (1H, t), 7.48 (2H, d), 7.52 (1H, m), 7.94 (1H, d), 10.46 (1H, s)
16 ^a	H	Br	3-OMe 4-SMe	δ_H (CDCl ₃ , 300 MHz) 2.46 (3H, s), 3.89 (3H, s), 6.65 (2H, m), 6.83 (1H, d), 7.20 (1H, d), 7.40 (1H, dd), 8.04 (1H, d), 10.46 (1H, s); MS <i>m/z</i> (TS ⁺) 370/372 (MNH ₄ ⁺)
17 ^b	H	Br	3-CF ₃ 4-SMe	δ_H (CDCl ₃ , 300 MHz) 2.55 (3H, s), 6.81 (1H, d), 7.20 (1H, d), 7.40 (1H, s), 7.46 (1H, d), 7.66 (1H, d), 8.08 (1H, s), 10.43 (1H, s)
18	MeO	MeO	4-SMe	δ_H (CDCl ₃ , 400 MHz) 2.48 (3H, s), 3.82 (3H, s), 3.93 (3H, s), 6.43 (1H, s), 6.95 (2H, d), 7.28 (2H, d), 7.38 (1H, s), 10.25 (1H, s); MS <i>m/z</i> (TS ⁺) 305 (MH ⁺).

^a The phenol of preparation 35 was used.

^b The phenol of preparation 34 was used.

PREPARATIONS 19-20

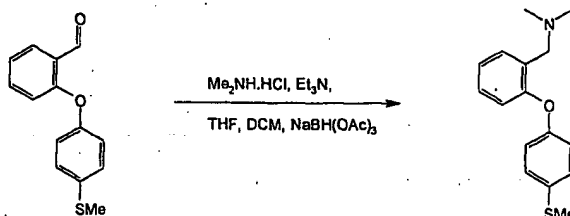
- The following diphenylethers were prepared in an analogous fashion to the reaction described for preparation 1 using 2-chloro-5-nitrobenzaldehyde with the appropriate commercially available phenol. Shorter reaction times (ca. 3 h) were sufficient to achieve good conversions in these cases.



Preparation	R ³	data
19	-SMe	δ_H (CDCl ₃ , 400 MHz) 2.53 (3H, s), 6.90 (1H, d), 7.10 (2H, m), 7.37 (2H, m), 8.30 (1H, dd), 8.79 (1H, d), 10.58 (1H, s); MS m/z (TS ⁺) 307 (MNH ₄ ⁺).
20	-CF ₃	δ_H (CDCl ₃ , 400MHz) 6.98 (1H, d), 7.27 (2H, d), 8.36 (1H, dd), 8.83 (1H, d), 10.55 (1H, s); MS m/z (TS ⁺) 311 (MH ⁺)

PREPARATION 21

N,N-Dimethyl-*N*-{2-[4-(methylsulfonyl)phenoxy]benzyl}amine



5

The aldehyde of preparation 1 (21.23 g, 87 mmol) was dissolved in a 1:1 mixture of THF and DCM (180 mL each) together with dimethylamine hydrochloride (7.81 g, 95.8 mmol) and triethylamine (36.4 mL, 261 mmol). Sodium triacetoxyborohydride (27.7 g, 130.7 mmol) was then added to the reaction

0 mixture stirred at room temperature under a nitrogen atmosphere overnight. The reaction mixture was evaporated, and then partitioned between DCM and water (1000 mL each). The organic layer was separated, dried (MgSO₄), and then evaporated to a brown oil. The residue could be purified by flash chromatography [SiO₂; {(MeOH/ 880 NH₃) (9: 1)} (0 → 5%) in DCM] to afford the desired amine

5 free base compound as a brown oil; δ_H (CDCl₃, 400 MHz) 2.26 (6H, s), 2.46 (6H, s), 3.45 (2H, s), 6.84-6.90 (3H, m), 7.13 (1H, t), 7.20-7.26 (3H, m), 7.46 (1H, d); MS m/z (TS⁺) 274 (MH⁺). Alternatively, the crude reaction product could be purified by formation and crystallisation of the hydrochloride salt by dissolution in

10 ether (150 mL) followed by addition of hydrochloric acid (1M) in diethyl ether (150 mL) to the stirred solution. The hydrochloride salt of the desired dimethylamine compound was collected as a white solid (22.58 g, 84%); δ_H

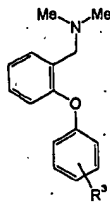
(CDCl₃, 400 MHz) 2.43 (3H, s), 2.80 (6H, d), 4.32 (2H, s), 6.86 (1H, d), 6.93 (2H, d), 7.20 (1H, t), 7.25 (2H, m), 7.36 (1H, dt), 7.85 (1H, dd), 12.47 (1H, br).

Alternatively, the hydrochloride salt of the title compound can be prepared as follows:

A solution of the product from preparation 1 (390g, 1.59mol) in DCM (2.73L) was added to THF (2.73L). To that was added dimethylamine hydrochloride (143g, 1.75mol) and triethylamine (485g, 4.80mol) successively. The temperature was adjusted to 20 °C and after 1 h sodium triacetoxyborohydride (508g, 2.93mol) was added. After 20 h, dichloromethane (3.9L) was added and a solution of 8% sodium bicarbonate (3.9L) was added over 0.5 h. The layers were separated and the organic layer washed with water (2.5L). The layers were again separated and the organic layer was concentrated to a volume of 1.65L. Ethyl acetate (2.89L) was added and the solvent removed replacing with fresh ethyl acetate to give a final volume of 2.92L. The solution was then cooled to below 5 °C and 6.75M hydrochloric acid in isopropanol (0.25L, 1.69mol) added maintaining the temperature below 10 °C. After stirring for 1 h at below 5 °C, the slurry was filtered, washed with ethyl acetate (2x0.39L) and dried in a vacuum oven at 50 °C overnight to give the desired product as a powdery solid (308.3g, 63%).

PREPARATIONS 22-25

The amines of Preparations 22 to 25 were prepared according to the process described in preparation 21.

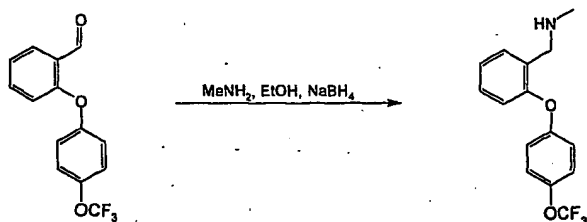


Preparation	Starting Material	R ³	Data
22 (HCl salt)	Prep. 4	4-CF ₃	δ_H (CDCl ₃ , 300MHz) 2.79 (6H, s), 4.28 (2H, s), 6.96 (1H, d), 7.06 (2H, d), 7.29 (1H, t), 7.42 (1H, t), 7.63 (2H, d), 7.95 (1H, d); MS m/z (TS ⁺) 296 (MH ⁺).
23	Prep. 6	4-OCF ₃	δ_H (CDCl ₃ , 300 MHz) 2.25 (6H, s), 3.44 (2H, s), 6.92 (3H, m), 7.17 (3H, m), 7.23 (1H, m), 7.49 (1H, d); MS m/z (TS ⁺) 312 (MH ⁺).
24	Prep. 12	3-OCF ₃	δ_H (CDCl ₃ , 400 MHz) 2.23 (6H, s), 3.41 (2H, s), 6.78 (1H, s), 6.83 (1H, d), 6.90 (1H, d), 6.97 (1H, d), 7.18 (1H, m), 7.28 (2H, m), 7.49 (1H, d); MS m/z (TS ⁺) 312 (MH ⁺).
25	Prep 15	4-Br	HCl salt: δ_H (d ₆ -DMSO, 400 MHz) 2.71 (6H, s), 4.30 (2H, s), 6.87 (1H, d), 7.07 (2H, d), 7.22 (1H, t), 7.42 (1H, t), 7.60 (2H, d), 7.78 (1H, d)

PREPARATION 26

N-Methyl-N-[2-[4-(trifluoromethoxy)phenoxy]benzyl]amine

5

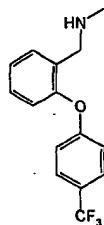


The aldehyde compound of preparation 6 (2.5 g, 8.86 mmol) was dissolved in a solution of monomethylamine in ethanol (ca. 8M) (11 mL, 88 mmol), and the mixture stirred at room temperature overnight. THF/ ethanol (1:1) was added to the mixture to aid dissolution and sodium borohydride (3.35 g, 88.6 mmol) was added. Stirring was continued for 4 h before the reaction was quenched by cautious addition of hydrochloric acid (1M) (until gas evolution ceased). The mixture was basified with aqueous sodium hydroxide (2M), and then extracted with ethyl acetate (3 times). The combined organic fractions were dried (MgSO₄) and evaporated to an oil which was purified by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (93:7:1)] to afford the desired amine compound as a colourless oil (2.23 g, 84%); δ_H (CDCl₃, 300 MHz) 1.72 (1H, br), 2.42 (3H, s), 3.77

(2H, s), 6.92 (3H, m), 7.16 (3H, m), 7.23 (1H, m), 7.41 (1H, d); MS m/z (TS^+) 298 (MH^+).

PREPARATION 27

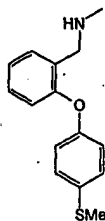
5 N-Methyl-N-{2-[4-(trifluoromethyl)phenoxy]benzyl}amine



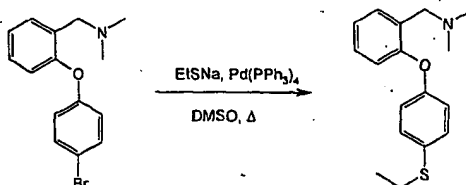
The title amine was synthesised using the conditions described for preparation 0 26 starting from the aldehyde compound of Preparation 4; δ_H ($CDCl_3$, 300MHz) 2.57 (3H, s), 4.14 (2H, s), 5.50 (2H, brs), 6.88 (1H, d), 7.18 (3H, m), 7.34 (1H, t), 7.61 (2H, d), 7.70 (1H, d); MS m/z (TS^+) 282 (MH^+).

PREPARATION 28

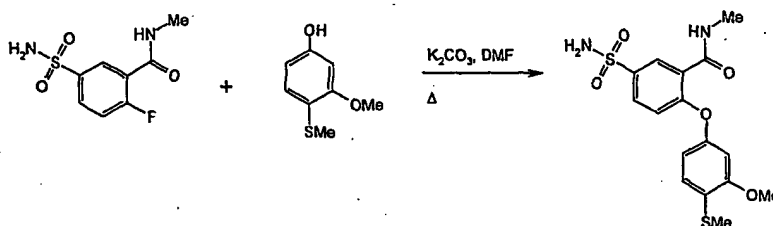
5 N-Methyl-N-{2-[4-(methylsulfanyl)phenoxy]benzyl}amine



The title amine was prepared from the aldehyde of preparation 1 according to the method described for preparation 26; δ_H (CD_3OD , 300MHz) 2.41 (3H, s), 2.45 (3H, s), 3.80 (2H, s), 6.84 (1H, d), 6.94 (2H, d), 7.15 (1H, m), 7.28 (3H, m), 7.43 (1H, d); MS m/z (TS^+) 260 (MH^+).

PREPARATION 29**N-[2-[4-(Ethylsulfanyl)phenoxy]benzyl]-N,N-dimethylamine**

The product from preparation 25 (1.09 g, 3.18 mmol) was dissolved in DMSO (3.2 mL) and treated with sodium ethanethiolate (535 mg, 6.36 mmol) and palladium tetrakis(triphenylphosphine) (367 mg, 1155.57). The mixture was stirred and heated to 100 °C overnight. After cooling to room temperature, the mixture was partitioned between water and diethyl ether (100 mL each). The organic layer was separated and the aqueous layer re-extracted with diethyl ether (100 mL). The combined ether layers were washed with brine (100 mL), dried (MgSO₄) and evaporated to a bright red oil. Purification by flash chromatography [SiO₂; DCM/ MeOH/ 880 NH₃ (93:7:1)] afforded an orange oil which was dissolved in ethyl acetate (10 mL) and treated with hydrochloric acid (1M) in diethyl ether (5 mL). The solvents were evaporated to afford a beige solid which was recrystallised from boiling ethyl acetate to give a cream powder (491mg, 54%); 1.30 (3H, t), 2.80 (6H, d), 2.92 (2H, q), 4.31 (2H, d), 6.88 (1H, d), 6.94 (2H, d), 7.23 (1H, t), 7.38 (2H, d), 7.87 (1H, d); MS *m/z* (ES⁺) 288 (MH⁺)

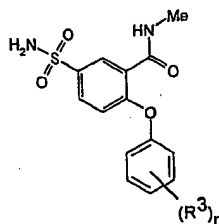
PREPARATION 30**5-(Aminosulfonyl)-2-[3-methoxy-4-(methylsulfanyl)phenoxy]-N-methylbenzamide**

The sulfonamide from preparation 67 (405 mg, 1.7 mmol) was combined with the phenol of preparation 35 (297 mg, 1.7 mmol), potassium carbonate (362 mg, 2.6 mmol) and DMF (10 mL), and the mixture was then heated at 110 °C for 18 hours. After cooling to room temperature the reaction mixture was diluted with water, acidified to pH 3 with hydrochloric acid (2M) and extracted with ethyl

acetate (2 x 75 mL). The organic layers were combined, dried (MgSO_4) and evaporated to dryness. The residue was purified by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3 (93:7:1 \rightarrow 90:10:1)] to afford the title amide as a brown oil (600 mg, 90%); δ_{H} ($\text{DMSO}-d_6$, 400MHz) 2.33 (3H, s), 2.75 (3H, d), 3.75 (3H, s), 6.69 (1H, d), 6.82 (1H, s), 6.86 (1H, d), 7.16 (1H, d), 7.30 (2H, s), 7.75 (1H, d), 8.07 (1H, s), 8.25 (1H, m); MS m/z (TS^+) 383 (MH^+).

PREPARATIONS 31-33

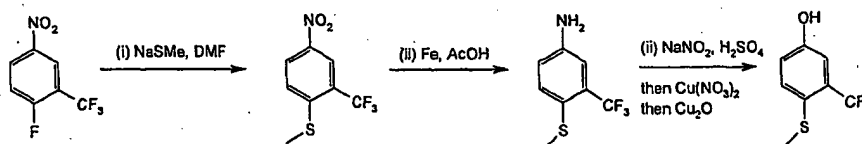
The amides below were prepared by the procedure described for preparation 30 using the sulfonamide of preparation 67 and the appropriate phenol as indicated.



Preparation	Starting Material	(R^3) _n	^1H NMR Data
31	-	4-SMe	δ_{H} (CDCl_3 , 400MHz) 2.46 (3H, s), 3.46 (3H, s), 4.27 (2H, s), 6.97 (1H, d), 7.02 (2H, d), 7.15 (1H, s), 7.21 (2H, d), 7.64 (1H, d), 11.60 (1H, br); MS m/z (TS^+) 353 (MH^+).
32	Prep 36	4-OMe 3-SMe	δ_{H} (CD_3OD , 400MHz) 2.36 (3H, s), 2.96 (3H, s), 3.87 (3H, s), 6.87 (2H, m), 6.99 (2H, m), 7.86 (1H, d), 8.34 (1H, s); MS m/z (ES^-) 381 (MH^+).
33	Prep 34	3- CF_3 4-SMe	δ_{H} (CDCl_3 , 400 MHz) 2.56 (3H, s), 3.52 (3H, s), 4.39 (2H, s), 7.04 (1H, d), 7.12 (1H, s), 7.31 (2H, d), 7.40 (1H, d), 7.71 (1H, d)

PREPARATION 34

4-(Methylsulfanyl)-3-(trifluoromethyl)phenol



(i) Sulfide formation: 1-(methylsulfanyl)-4-nitro-2-(trifluoromethyl)benzene

2-Fluoro-5-nitrobenzotrifluoride (30 mL, 218.4 mmol) was dissolved in DMF (218 mL) and treated with 4,4'-thiobis-(6-*tert*-butyl-*meta*-cresol) (150 mg, 0.4 mmol) then sodium methanethiolate (15 g, 214 mmol). The

reaction mixture was stirred at room temperature overnight, after which time it was evaporated to a low volume. The residue was partitioned between diethyl ether and water (1000 mL each). The organic fraction washed sequentially with water and brine (750 ml each), dried (MgSO₄) and evaporated to a yellow oil. Purification by flash chromatography [SiO₂; ethyl acetate/ pentane (5:95 → 10:90)] afforded a mixture of two compounds which was further purified by flash chromatography [SiO₂; DCM/ pentane (10:90 → 40:60)] to afford the title sulfide (7.96 g, 15%); δ_H (CDCl₃, 400MHz) 2.58 (3H, s), 7.39 (1H, d), 8.28 (1H, dd), 8.46 (1H, d)

(ii) Nitro reduction: 4-(methylsulfanyl)-3-(trifluoromethyl)aniline

A suspension of the sulfide from stage (i) in acetic acid (168 mL) and water (25 mL) was treated with iron powder (11.25 g, 201 mmol). The mixture was stirred at room temperature for 2 hours before being evaporated to a small volume. The residue was partitioned between saturated NaHCO_{3(aq)}, ethyl acetate (200 mL each) then filtered through a plug of arbocel®. The organic layer was separated and the aqueous layer re-extracted with ethyl acetate (2 x 100 mL). The combined organic layers were dried (MgSO₄) and evaporated to a brown oil of the title aniline slightly contaminated with acetic acid (8 g ca. 100%); δ_H (CDCl₃, 400MHz) 2.40 (3H, s), 6.77 (1H, dd), 6.95 (1H, d), 7.32 (1H, d).

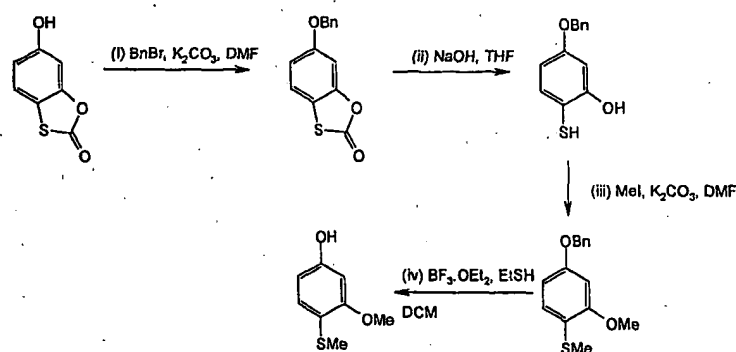
(iii) Diazonium salt formation/ hydrolysis: 4-(methylsulfanyl)-3-(trifluoromethyl)phenol

A suspension of the aniline from stage (ii) (8.00 g, 38.2 mmol) in water was treated with concentrated sulfuric acid (20 mL) and cooled to 0 °C with vigorous stirring. Solution of sodium nitrite (2.9 g, 42.1 mmol) in water (15 mL) was added dropwise, and upon completion of the addition the mixture was stirred at this temperature for a further 30 minutes by which time dissolution had occurred. A solution of copper(II) nitrate hemipentahydrate (120 g, 516 mmol) in water (900 mL) was added followed by solid copper(I) oxide (4.9 g, 34.4 mmol). Vigorous stirring was

continued until nitrogen evolution subsided (10-15 minutes). The reaction mixture was extracted with diethyl ether (2 x 400 mL) and these combined organics were extracted with aqueous sodium hydroxide (1M) (3 x 100 mL). The combined NaOH fractions were acidified to pH 2 with concentrated hydrochloric acid, and extracted with diethyl ether (2 x 150 mL). The combined organic fractions were washed with brine, dried (MgSO_4) and evaporated to a brown oil (3.5 g, 44%): δ_{H} (CDCl_3 , 400MHz) 2.44 (3H, s), 5.50 (1H, brs), 6.97 (1H, dd), 7.16 (1H, d), 7.38 (1H, d); MS m/z (ES^-) 207 ($\text{M}-\text{H}^+$)

PREPARATION 35

3-Methoxy-4-(methylsulfanyl)phenol



(i) Formation of benzylether: 6-(benzyloxy)-1,3-benzoxathiol-2-one

6-Hydroxy-1,3-benzoxathiol-2-one (50 g, 297 mmol) was dissolved in DMF (500 mL), and treated with benzyl bromide (53 mL, 446 mmol) and potassium carbonate (82 g, 595 mmol). The mixture was heated at 60 °C under a nitrogen atmosphere overnight before being evaporated to dryness. The residue was partitioned between diethyl ether (700 mL) and water (400 mL) and the organic layer separated. The aqueous layer was re-extracted with diethyl ether (2 x 800 mL) and the combined organic fractions washed with water (2 x 500 mL), dried (MgSO_4), and evaporated to a yellow oil. Purification by flash chromatography [SiO_2 ; ethyl acetate/pentane (1:19 \rightarrow 1:9)] gave a gummy white solid which was triturated with Et_2O /pentane to give a white solid of the desired benzylether (17.65 g,

23%); δ_{H} (CDCl₃, 300MHz) 5.10 (2H, s), 6.92 (1H, d), 6.98 (1H, s), 7.28 (1H, d), 7.35-7.45 (5H, m); MS m/z (TS⁺) 276 (MNH₄⁺).

(ii) Hydrolysis of the thioxolone ring: 5-(benzyloxy)-2-sulfanyphenol

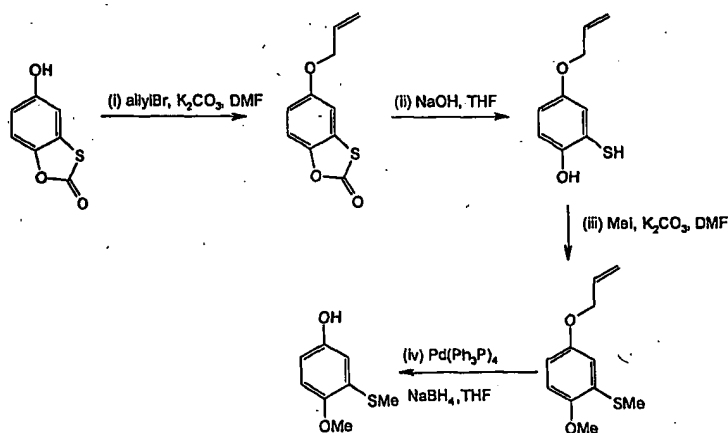
5 The benzyloxy ether from step (i) (17.55 g, 67.9 mmol) was dissolved in THF (125 mL) and treated with aqueous sodium hydroxide (2M; 125 mL). After stirring at room temperature for 2 hours the mixture was evaporated to remove THF and the remaining aqueous solution was washed with diethyl ether (3 x 100mL). The aqueous layer was then acidified with
0 concentrated hydrochloric acid to pH 1 causing the mixture to effervesce. The mixture was then extracted with diethyl ether (3 x 100 mL) and the combined extracts were washed with brine (100 mL), dried (MgSO₄) and evaporated to a yellow oil (13.65 g, 86 %); δ_{H} (CDCl₃, 300MHz) 5.08 (2H, s), 6.40 (1H, s), 6.55 (1H, d), 6.63 (1H, s), 7.30-7.45 (5H, m); MS m/z
5 (TS⁺) 250 (MNH₄⁺).

(iii) Methylation of the phenol and thiophenol: 4-(benzyloxy)-2-methoxy-1-(methylsulfanyl)benzene

0 A mixture of the thiophenol-phenol from stage (ii) (13.5 g, 58.1 mmol) and potassium carbonate (9.64 g, 69.7 mmol) in DMF (150 mL) at 0 °C was treated with methyl iodide (7.97 mL, 128 mmol). The mixture was allowed to reach room temperature and stirred for 3 days. The reaction was evaporated to dryness and the residue partitioned between water (150 mL) and diethyl ether (150 mL). The aqueous layer was removed and
5 extracted further with diethyl ether (2 x 75 mL). the combined organic layers were washed with water (2 x 50 mL), brine (50 mL), dried (MgSO₄) and evaporated to a yellow oil. Purification by flash chromatography [SiO₂; ethyl acetate in pentane (2% → 4%)] afforded an oil which solidified to a white solid after drying under vacuum (11.5 g, 65%); δ_{H} (CDCl₃, 300MHz)
0 2.40 (3H, s), 3.90 (3H, s), 5.08 (2H, s), 6.57 (2H, s), 7.20 (1H, dd), 7.35-7.45 (5H, m); MS m/z (TS⁺) 261 (MH⁺).

(iv) Cleavage of the benzylether: 3-methoxy-4-(methylsulfanyl)phenol

The benzylether from stage (iii) (9.27 g, 39.5 mmol) was dissolved in DCM (5 mL), ethanethiol (5 mL) and $\text{BF}_3 \cdot \text{OEt}_2$ (5 mL, 39.5 mol) were then added at room temperature under a nitrogen atmosphere. The mixture was stirred overnight before the reaction was quenched with hydrochloric acid (2M) and stirred for a further 30 mins. The mixture was then basified by the addition of sodium hydroxide (2M) until pH 10 was attained. The mixture was then washed with ethyl acetate (3 x 50 mL). The aqueous layer was reacidified by the addition of hydrochloric acid (2M) to pH 1 and extracted with ethyl acetate (4 x 50 mL). The extracts were combined, dried (MgSO_4) and evaporated to an oil. Purification by flash chromatography [SiO_2 ; EtOAc/ pentane (1:9 \rightarrow 1:4)] afforded the desired phenol compound as a colourless solid (1.73 g, 28%); δ_{H} (CDCl_3 , 400MHz) 2.21 (3H, s), 3.70 (3H, s), 6.30 (1H, d), 6.35 (1H, s), 6.96 (1H, d), 9.39 (1H, brs)

PREPARATION 364-Methoxy-3-(methylsulfanyl)phenol(i) Formation of allylether: 5-(allyloxy)-1,3-benzoxathiol-2-one

5-Hydroxy-1,3-benzoxathiol-2-one (2g, 11.9 mmol) [prepared according to *J. Org. Chem.* 1990, 55, 2736] was dissolved in acetone (13 mL) and treated with potassium carbonate (3.29 g, 23.8 mmol) followed by allyl bromide (1.13 mL, 13.1 mmol). The mixture was then stirred under nitrogen atmosphere for 24 hours. The reaction mixture was evaporated to

dryness and the residue was partitioned between water and diethyl ether (50 mL each). The organic fraction was separated and the aqueous layer re-extracted with diethyl ether (50 mL). The combined organic fractions were dried (MgSO_4) and evaporated to a brown oil. Purification by flash chromatography [SiO_2 ; pentane/ ethyl acetate (95:5 \rightarrow 90:10)] afforded the desired compound as a colourless oil (1.9 g, 77%); δ_{H} (CDCl_3 , 400MHz) 4.50 (2H, d), 5.28 (1H, d), 5.38 (1H, d), 6.00 (1H, ddt), 6.83 (1H, dd), 6.91 (1H, d), 7.15 (1H, d)

0 (ii) Hydrolysis of the thiocarbonate: 4-(allyloxy)-2-sulfanylphenol

The allyl ether from stage (i) (834 mg) was dissolved in degassed THF (5 mL) and treated with degassed aqueous sodium hydroxide (2M; 5mL, 10 mmol). After stirring for 30 minutes the solution was acidified with hydrochloric acid (2M) to pH 1 causing the mixture to effervesce. The mixture was extracted with diethyl ether (2 x 30 mL) and the combined extracts were dried (MgSO_4) and evaporated to a clear oil which used directly in the next stage; δ_{H} (CDCl_3 , 300MHz) 3.13 (1H, s), 4.49 (2H, d), 5.30 (1H, d), 5.44 (1H, dt), 5.76 (1H, s), 5.97-6.12 (1H, m), 6.79-6.96 (2H, m), 7.16-7.25 (1H, m).

0 (iii) Methylation of the phenol and thiophenol: 4-(allyloxy)-1-methoxy-2-(methylsulfanyl)benzene

The thiophenol from stage (ii) was added as a solution in acetone (4 mL) to a slurry of potassium carbonate (1.66 g, 12 mmol) in acetone (4 mL) and methyl iodide (623 microlitres, 10 mmol). The mixture was stirred at room temperature overnight and then evaporated to a gummy solid. This residue was partitioned between diethyl ether and water (50 mL each) and the organic layer separated. The aqueous layer was re-extracted with diethyl ether (50 mL) and the combined organic fractions were dried (MgSO_4) and evaporated to an oil. Purification by flash chromatography [SiO_2 , pentane/ ethyl acetate (19:1 \rightarrow 10:1)] afforded the title ally ether as an oil (556 mg, 66%); δ_{H} (CDCl_3 , 400MHz) 2.38 (3H, s), 3.81 (3H, s), 4.44

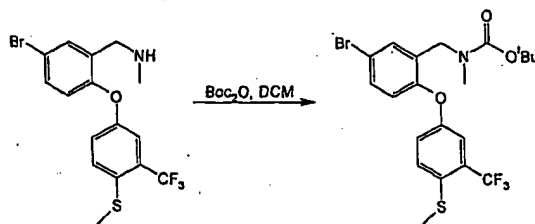
(2H, d), 5.23 (1H, d), 5.36 (1H, d), 6.00 (1H, ddt), 6.61 (1H, d), 6.69-6.72 (2H, m)

(iv) Deallylation of allylether: 4-methoxy-3-(methylsulfanyl)phenol

5 The allyl ether from stage (iii) (556mg, 2.64 mmol) was dissolved in dry THF (26 mL) together with palladium tetrakis(triphenylphosphine) (153 mg, 0.13 mmol) and the mixture was cooled to 0 °C. Sodium borohydride (600 mg, 15.9 mmol) was added and the mixture was allowed to reach room temperature and stirred overnight. The reaction had proceeded to ca. 50%
 0 conversion as judged by TLC analysis and so a further batch of palladium tetrakis(triphenylphosphine) (153 mg, 0.13 mmol) was added and the mixture warmed to 45 °C and stirred for a further 12 hours. The reaction was quenched by the cautious addition of sat. $\text{NH}_4\text{Cl}_{(\text{aq})}$ (until effervescence ceased) and the resulting mixture was extracted with ethyl acetate (3 x 50 mL). The combined extracts were dried (MgSO_4) and
 5 evaporated to a yellow-orange oil. Purification by flash chromatography [SiO_2 ; DCM/ MeOH/ 880 NH_3 (93:7:1)] afforded the desired title phenol as a colourless oil (425 mg, 90%); δ_{H} (CDCl_3 , 400MHz) 2.39 (3H, s), 3.83 (3H, s), 4.97 (1H, s), 6.57 (1H, dd), 6.67 (1H, S), 6.68 (1H, d).

PREPARATION 37

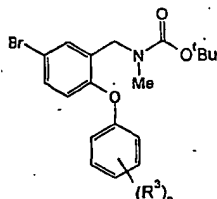
tert-Butyl 5-bromo-2-[4-(methylsulfanyl)-3-(trifluoromethyl)phenoxy]benzyl-(methyl)carbamate



5 A solution of the amine from example 27 (822 mg, 2.02 mmol) in DCM (10 mL) was treated with di(*tert*-butyl) dicarbonate (530 mg, 2.43 mmol) at room temperature. After stirring for 1 hour the reaction mixture was washed with hydrochloric acid (2M) (5 mL), saturated aqueous sodium bicarbonate (5mL),

dried (MgSO_4) and evaporated to a pale yellow oil (1.17 g, ca. 100%); δ_{H} (CDCl_3 , 300 MHz) 1.57 (9H, brs), 2.50 (3H, brd), 2.87 (3H, brs), 4.43 (2H, brs), 6.78 (1H, brt), 7.04 (1H, brs), 7.27 (1H, obs), 7.33-7.50 (3H, brm); MS m/z (TS^+) 508 (MH^+)

PREPARATIONS 38-39

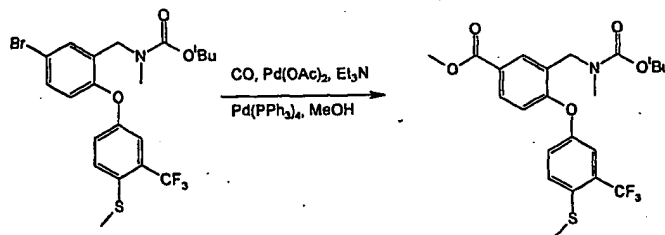


The following Boc-protected aryl bromides were prepared by the method described for Preparation 37 from the appropriate secondary amine.

Preparation	Starting Material	(R^3) _n	data
38	Example 26	3-OMe 4-SMe	δ_{H} (CDCl_3 , 400MHz) 1.48 (9H, brm), 2.40 (3H, s), 2.90 (3H, brm), 3.85 (3H, s) 4.45 (2H, brm), 6.45 (1H, dd), 6.54 (1H, d), 6.72 (1H, d), 7.14 (1H, d), 7.32 (1H, dd), 7.39 (1H, brs); MS m/z (TS^+) 470 (MH^+)
39	Example 23	4-SMe	δ_{H} (CDCl_3 , 400 MHz) 1.39 (9H, s), 2.41 (3H, s), 2.83 (3H, br), 4.39 (2H, brs), 6.68 (1H, d), 6.80 (2H, d), 7.15-7.30 (3H, m), 7.35 (1H, s); MS m/z (TS^+) 440 (MH^+), 340 ($[\text{M}-\text{Boc}]^+$)

0 PREPARATION 40

Methyl 3-[[*tert*-butoxycarbonyl](methyl)amino]methyl]-4-[4-(methylsulfonyl)-3-(trifluoromethyl)phenoxy]benzoate

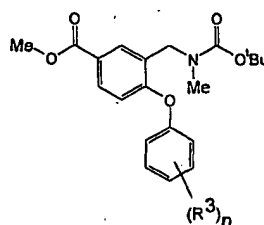


The arylbromide from preparation 37 (1.02 g, 2.02 mmol) was dissolved in
 5 methanol (15 mL) and treated with triethylamine (0.85 mL, 6.60 mmol),
 palladium(II) acetate (45 mg, 0.202 mmol), triphenylphosphine (106 mg, 0.404
 mg) in a stainless steel vessel. The mixture was placed under 100psi of carbon
 monoxide and heated to 100 °C for 24 hours. The solution was then evaporated

to dryness and the residue purified by flash chromatography [SiO_2 ; ethyl acetate/pentane (1:9 \rightarrow 1:3)] to afford the title ester as a yellow oil (412 mg, 42%); δ_{H} (CDCl_3 , 400 MHz) 1.41 (9H, s), 2.46 (3H, s), 2.85 (3H, brs), 3.87 (3H, s), 4.50 (2H, brs), 6.79 (1H, d), 7.07 (1H, d), 7.28 (1H, s), 7.38 (1H, d), 7.87 (1H, d), 7.97 (1H, brs); MS m/z 397 [$\text{M}-(\text{OMe})-(t\text{-Bu})$]

PREPARATIONS 41-42

The following esters were prepared by the method described in Preparation 40 from the requisite aryl bromide.

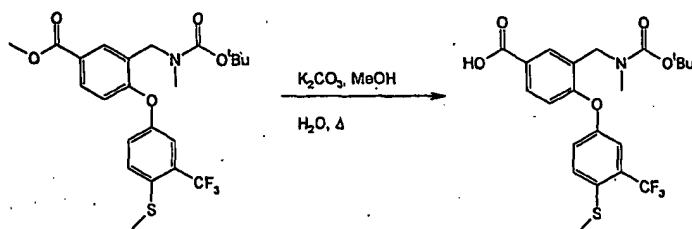


0

Preparation	Starting Material	$(\text{R}^3)_n$	data
41	Preparation 38	3-OMe 4-SMe	δ_{H} (CDCl_3 , 400MHz) 1.50 (9H, s), 2.46 (3H, s), 2.94 (3H, brs), 3.87 (3H, s), 3.92 (3H, s), 4.57 (2H, brm), 6.59 (2H, m), 6.84 (1H, d), 7.89 (1H, d), 8.00 (1H, brm); MS m/z (TS^+) 448 (MH^+)
42	Preparation 39	4-SMe	δ_{H} (CDCl_3 , 400 MHz) 1.42 (9H, s), 2.43 (3H, s), 2.90 (3H, brs), 3.85 (3H, s), 4.51 (2H, brd), 6.76 (1H, d), 6.91 (2H, d), 7.28 (2H, m), 7.83 (1H, d), 7.95 (1H, brd); MS m/z (TS^+) 418 (MH^+)

PREPARATION 43

3-[[[(*tert*-Butoxycarbonyl)(methyl)amino]methyl]-4-[4-(methylsulfanyl)-3-(trifluoromethyl)phenoxy]benzoic acid



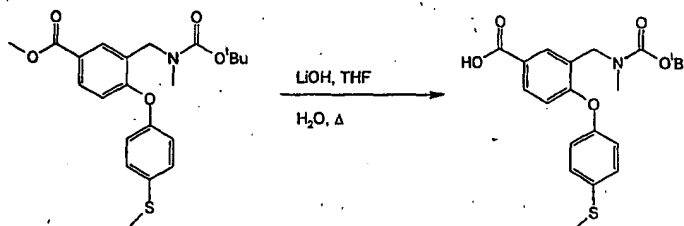
5

The ester from preparation 40 (400 mg, 0.82 mmol) was dissolved in methanol (5 mL) and water (2 mL), and potassium carbonate (114 mg, 0.82 mmol) was added. The reaction mixture was then heated at reflux for 18 hours. After cooling to room temperature the mixture was evaporated to dryness and the residue

diluted with ethyl acetate (10 mL) and water (5 mL) and acidified with hydrochloric acid (2M) (2-3 mL). The organic layer was separated and the aqueous layer re-extracted with ethyl acetate (5 mL). The combined organic fractions were washed with brine (5 mL), dried (MgSO_4) and evaporated to a yellow oil (388 mg, 100%); δ_{H} (CDCl_3 , 300 MHz) 1.47 (9H, s), 2.54 (3H, s), 2.95 (3H, brs), 4.57 (2H, brs), 6.83 (1H, d), 7.15 (1H, dd), 7.35 (1H, s), 7.42 (1H, d), 7.99 (1H, d), 8.07 (1H, brs); MS m/z (TS^+) 489 (MNH_4^+)

PREPARATION 44

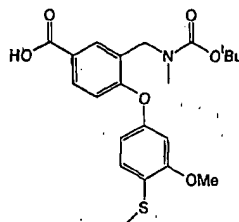
0 3-[[*tert*-Butoxycarbonyl](methyl)amino]methyl]-4-[4-(methylsulfanyl)phenoxy]benzoic acid



The ester from preparation 42 (2.31 g, 5.39 mmol) was dissolved in THF, treated with aqueous lithiumhydroxide (1M) and the mixture heated at reflux for 16 hours. After cooling to room temperature and evaporation of most of the THF, the mixture was acidified with saturated aqueous ammonium chloride and diluted with DCM (50 mL). The mixture was filtered and the organic layer separated. The aqueous layer was then re-extracted with DCM (50 mL) and the combined organic extracts dried (MgSO_4) and evaporated to white foam (ca. 2.3g, ca. 100%) which was not purified further; δ_{H} (CDCl_3 , 300 MHz) 1.45 (9H, s), 2.51 (3H, s), 2.91 (3H, brs), 4.55 (2H, brd), 6.80 (1H, d), 6.98 (2H, d), 7.29 (2H, d), 7.92 (1H, d), 8.03 (1H, brd); MS m/z (TS^+) 404 (MH^+)

PREPARATION 45

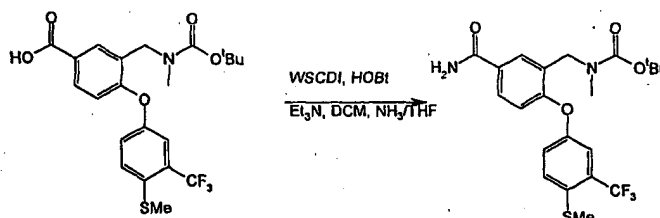
3-[[*tert*-Butoxycarbonyl](methyl)amino]methyl]-4-[3-methoxy-4-(methylsulfanyl)phenoxy]benzoic acid



- 5 The title carboxylic acid was prepared from the ester of preparation 41 using the method described above for preparation 44. δ_H ($CDCl_3$, 400MHz) 1.43 (9H, s), 2.39 (3H, s), 2.87 (3H, brs), 3.81 (3H, s), 4.52 (2H, brm), 6.54 (2H, m), 6.79 (2H, d), 7.13 (1H, d), 7.90 (1H, d), 8.00 (1H, brm); MS m/z (ES^-) 432 ($M-H^+$).

0 PREPARATION 46

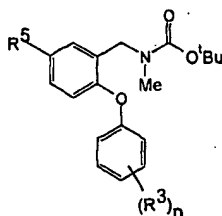
tert-Butyl 5-(aminocarbonyl)-2-[4-(methylsulfanyl)-3-(trifluoromethyl)phenoxy]-benzyl(methyl)carbamate



- The carboxylic acid from example 43 (388 mg, 0.82 mmol) was dissolved in DCM (10 mL) and treated with triethylamine (287 μ L, 2.06 mmol), 1-hydroxybenzotriazole (139 mg, 1.03 mmol) and WSCDI (205 mg, 1.07 mmol). The solution was stirred at room temperature for 1 hour before the addition of saturated ammonia in THF (2 mL, excess), and then left to stir overnight. The mixture was acidified with hydrochloric acid (2M; 5 mL) and the organic layer separated. The aqueous layer was re-extracted with DCM (10 mL with trace of methanol added) and the combined extracts were washed with brine (10 mL), dried ($MgSO_4$) and evaporated to a white solid (396 mg, 100%); δ_H (CD_3OD , 300 MHz) 1.41 (9H, s), 2.54 (3H, s), 2.90 (3H, s), 4.58 (2H, s), 6.95 (1H, d), 7.21 (1H, d), 7.30 (1H, s), 7.60 (1H, d), 7.83 (1H, d), 7.91 (1H, s); MS m/z (TS^+) 488 (MNH_4^+).



PREPARATIONS 47-54

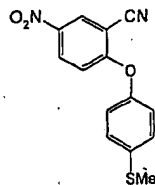
The series of amides below was prepared from the appropriate carboxylic acid using the method described in preparation 46.



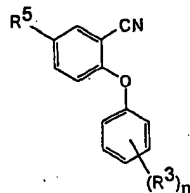
5

Preparation	Starting Material	R ⁵	(R ³) _n	data
47	Prep 44		4-SMe	δ_H (CDCl ₃ , 300 MHz) 1.48 (9H, s), 2.50 (3H, s), 2.89 (3H, s), 3.39 (3H, s), 3.57 (2H, m), 3.66 (2H, m), 4.54 (2H, brs), 6.45 (1H, brs), 6.83 (1H, d), 6.92 (2H, d), 7.28 (2H, d), 7.49 (1H, m), 7.72 (1H, s); MS <i>m/z</i> (TS ⁺) 461 (MH ⁺)
48	Prep 44		4-SMe	δ_H (CDCl ₃ , 300 MHz) 1.40 (9H, s), 2.45 (3H, s), 2.84 (3H, s), 3.53 (2H, m), 3.76 (2H, m), 4.46 (2H, s), 6.74 (1H, d), 6.87 (2H, d), 7.23 (2H, d), 7.61 (1H, d), 7.71 (1H, s); MS <i>m/z</i> (TS ⁺) 447 (MH ⁺)
49	Prep 44		4-SMe	δ_H (CDCl ₃ , 400 MHz) 1.22 (2H, s), 1.42 (9H, s), 2.45 (3H, s), 2.86 (3H, brs), 4.10 (2H, s), 4.51 (2H, brs), 6.78 (2H, d), 6.89 (2H, d), 7.24 (1H, m), 7.62 (1H, d), 7.74 (1H, s); MS <i>m/z</i> (TS ⁺) 378 (MNH ₄ ⁺)
50	Prep 44		4-SMe	δ_H (CDCl ₃ , 400 MHz) 1.25 (3H, d), 1.43 (9H, s), 2.46 (3H, s), 2.85 (3H, s), 3.61 (1H, m), 3.84 (1H, m), 4.23 (1H, m), 4.50 (2H, brs), 6.80 (1H, m), 6.89 (2H, d), 7.25 (2H, d), 7.60 (1H, d), 7.68 (1H, s); MS <i>m/z</i> (TS ⁺) 361 ([M-Boc]H ⁺)
51	Prep 44		4-SMe	δ_H (CDCl ₃ , 400 MHz) 1.24 (3H, d), 1.42 (9H, s), 2.45 (3H, s), 2.85 (3H, s), 3.81 (1H, m), 3.95 (1H, m), 4.23 (1H, brs), 4.49 (2H, brs), 6.18 (1H, brs), 6.79 (1H, d), 6.88 (2H, d), 7.24 (2H, d), 7.60 (1H, d), 7.67 (1H, s); MS <i>m/z</i> (TS ⁺) 361 ([M-Boc]H ⁺)
52	Prep 44		4-SMe	δ_H (CDCl ₃ , 300 MHz) 1.44 (9H, s), 2.46 (3H, s), 2.87 (3H, brs), 2.97 (3H, d), 4.51 (2H, s), 6.32 (1H, brs), 6.79 (1H, d), 6.90 (2H, d), 7.27 (2H, d), 7.46 (1H, d), 7.70 (1H, s); MS <i>m/z</i> (TS ⁺) 418 (MH ⁺)

eparation	Starting Material ^m	R ⁵	(R ³) _n	data
	Prep 45		3-OMe 4-SMe	δ_H (CDCl ₃ , 400 MHz) 1.42 (9H, brs), 2.39 (3H, s), 2.88 (3H, brs), 3.82 (3H, s), 4.51 (2H, brs), 6.51 (2H, m), 6.82 (1H, d), 7.12 (1H, d), 7.64 (1H, dd), 7.71 (1H, d); MS <i>m/z</i> (TS ⁺) 450 (MNH ₄ ⁺)
	Prep 45		3-OMe 4-SMe	δ_H (CDCl ₃ , 400 MHz) 1.43 (9H, brs), 2.39 (3H, s), 2.86 (3H, brs), 2.97 (3H, d), 3.80 (3H, s), 4.50 (2H, brs), 6.06 (1H, brm), 6.46 (2H, m), 6.82 (1H, d), 7.12 (1H, d), 7.60 (1H, dd), 7.65 (1H, d); MS <i>m/z</i> (TS ⁺) 464 (MH ₄ ⁺)

PREPARATION 55**2-[4-(Methylsulfanyl)phenoxy]-5-nitrobenzonitrile**

- 5 A mixture of 2-chloro-5-nitrobenzonitrile (3.75 g, 20.5 mmol), 4-(methylsulfanyl)phenol (3 g, 21.4 mmol) and potassium carbonate (3.4 g, 24.6 mmol) in DMF (50 mL) was heated at 100°C for 2.5 h. After cooling to room temperature the solvent was removed *in vacuo* and the residue was partitioned between DCM (200 mL) and water (200 mL). The organic layer was washed with water (100 mL), dried (MgSO₄) and evaporated to give the product contaminated with traces of 4-(methylsulfanyl)phenol and DMF (6.08 g, quantitative yield); δ_H (CDCl₃, 400MHz) 2.53 (3H, s), 6.90 (1H, d), 7.08 (2H, d), 7.36 (2H, d), 8.30 (1H, dd), 8.57 (1H, d); MS *m/z* (TS⁺) 304 (MNH₄⁺).

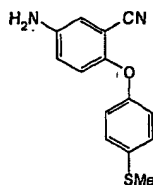
5 PREPARATIONS 56-58

The diphenylethers below were prepared in an analogous fashion to that in preparation 55 from the appropriate *ortho*-chlorobenzonitrile (commercially available) and phenol components as indicated.

Preparation	Starting Material	R ⁵	(R ³) _n	data
56	Prep 35	NO ₂	3-OMe, 4-SMe	δ_H (CDCl ₃ , 400MHz) 2.40 (3H, s), 3.85 (3H, s), 6.60 (1H, d), 6.70 (1H, d), 6.88 (1H, d), 7.17 (1H, d), 8.26 (1H, d), 8.50 (1H, s); MS <i>m/z</i> (TS ⁺) 334 (MNH ₄ ⁺)
57	Prep 34	NO ₂	3-CF ₃ , 4-SMe	δ_H (CDCl ₃ , 400 MHz) 2.58 (3H, s), 6.90 (1H, d), 7.30 (1H, dd), 7.49 (2H, m), 8.37 (1H, dd), 8.60 (1H, d); MS <i>m/z</i> (TS ⁺) 372 (MNH ₄ ⁺)
58	-	Cl	4-SMe	Material used crude MS <i>m/z</i> (TS ⁺) 293 (MH ⁺).

5 PREPARATION 59

5-Amino-2-[4-(methylsulfanyl)phenoxy]benzonitrile

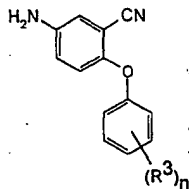


Iron powder (8.0 g, 143 mmol) was added portionwise over 10 min to a suspension of the nitrile of preparation 55 (20.5 mmol) in acetic acid (100 mL) and water (15 mL) and the resulting mixture was stirred at room temperature for 2 h. The solvent was removed *in vacuo* and the residue was partitioned between DCM (250 mL) and aqueous potassium carbonate (10%; 300 mL). The aqueous layer was extracted with DCM (100 mL) and the combined organic layers were dried (MgSO₄) and evaporated to give a pale brown solid (5.01 g, 95%); δ_H (CDCl₃, 400MHz) 2.47 (3H, s), 3.71 (2H, br), 6.81 (2H, s), 6.92 (3H, m), 7.25 (2H, m); MS *m/z* (TS⁺) 274 (MNH₄⁺).

PREPARATIONS 60-61

The anilines below were prepared in an analogous fashion to that in preparation 59 from the appropriate nitro compound.

136

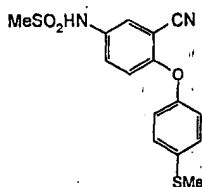


Preparation	Starting Material	(R ³) _n	data
60	Prep 56	3-OMe 4-SMe	δ_H (CDCl ₃ , 400 MHz) 2.49 (3H, s), 3.91 (2H, brs), 6.88 (2H, s), 6.92 (1H, d), 7.19 (1H, d), 7.23 (1H, d), 7.40 (1H, d); MS <i>m/z</i> (TS ⁺) 342 (MNH ₄ ⁺)
61	Prep 57	3-CF ₃ 4-SMe	δ_H (CDCl ₃ , 400 MHz) 2.49 (3H, s), 3.91 (2H, brs), 6.88 (2H, s), 6.92 (1H, d), 7.19 (1H, d), 7.23 (1H, d), 7.40 (1H, d); MS <i>m/z</i> (TS ⁺) 342 (MNH ₄ ⁺)

PREPARATION 62

N-{3-Cyano-4-[4-(methylsulfonyl)phenoxy]phenyl}methanesulfonamide

5

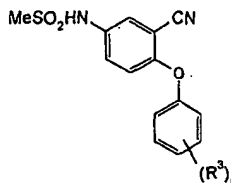


Methanesulfonyl chloride (3 mL, 38.8 mmol) was added to a solution of the nitrile of preparation 59 (5 g, 19.5 mmol) and triethylamine (5.6 mmol) in DCM (50 mL) and the mixture was stirred at room temperature for 2 h. The solvent was removed *in vacuo* and the residue was partitioned between DCM (50 mL) and hydrochloric acid (2M; 50 mL). The aqueous layer was extracted with DCM (50 mL) and the combined organic extracts were concentrated *in vacuo*. The residue was taken up in THF (15 mL), sodium hydroxide (2M; 50 mL) was added and the mixture was stirred for 3 h. The reaction was acidified with hydrochloric acid (2M; 55 mL) and extracted with DCM (2×100 mL), the combined organic extracts being dried (MgSO₄) and evaporated to give a pale yellow crystalline solid (6.45 g, 99%); δ_H (CDCl₃, 400MHz) 2.50 (3H, s), 3.03 (3H, s), 6.47 (1H, br), 6.86 (1H, d), 7.02 (2H, d), 7.32 (2H, d), 7.37 (1H, dd), 7.54 (1H, d); MS *m/z* (ES⁺) 357 (MNa⁺).

0

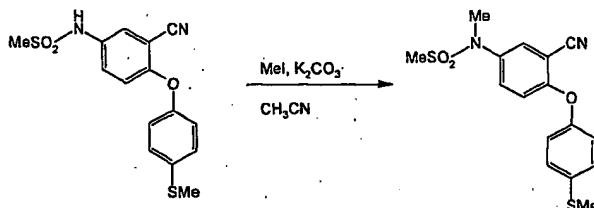
PREPARATIONS 63-64

The methane sulfonamides below were prepared from the requisite aniline by the method described in preparation 62.



5

Preparation	Starting Material	(R ³) _n	data
63	Prep 60	3-OMe 4-SMe	δ_H (CDCl ₃ , 400MHz) 2.47 (3H, s), 3.06 (3H, s), 3.90 (3H, s), 6.66 (2H, m), 6.90 (1H, d), 7.20 (1H, d), 7.40 (1H, dd), 7.55 (1H, d)
64	Prep 61	3-CF ₃ 4-SMe	δ_H (CDCl ₃ , 400 MHz) 2.52 (3H, s), 3.08 (3H, s), 6.89 (1H, d), 7.21 (1H, d), 7.32-7.47 (3H, m), 7.58 (1H, s)

PREPARATION 65*N*-{3-Cyano-4-[4-(methysulfanyl)phenoxy]phenyl}-*N*-methylmethanesulfonamide

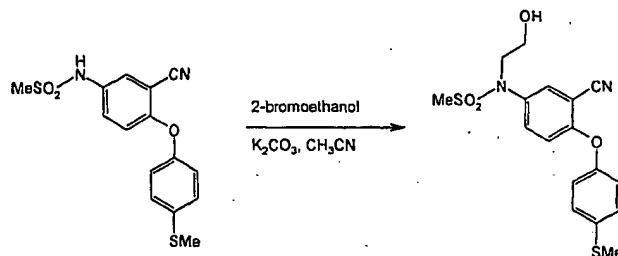
0

Methyl iodide (2.5 mL, 40.2 mmol) and potassium carbonate (1.25 g, 9.04 mmol) were added to a solution of the sulfonamide of preparation 62 (2.7 g, 8.07 mmol) in acetonitrile (40 mL) and the mixture was stirred at room temperature for 68 h.

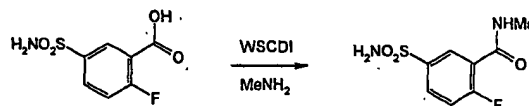
The reaction mixture was poured into sodium hydroxide (2M; 50 mL) and

5

extracted with ethyl acetate (50 mL). The organic layer was washed with brine, dried (MgSO₄) and evaporated to give the title compound (2.75 g, 98%); δ_H (CDCl₃, 300MHz) 2.50 (3H, s), 2.87 (3H, s), 3.30 (3H, s), 6.82 (1H, d), 7.03 (2H, d), 7.32 (2H, d), 7.49 (1H, dd), 7.62 (1H, d); MS *m/z* (TS⁺) 366 (MNH₄⁺).

PREPARATION 66*N*-(3-cyano-4-[4-(methylsulfonyl)phenoxy]phenyl)-*N*-(2-hydroxyethyl)methanesulfonamide

- 5 2-Bromoethanol (2.5 mL, 35.3 mmol) and potassium carbonate (4.9 g, 35.5 mmol) were added to a solution of the sulfonamide of preparation 62 (2.7 g, 8.07 mmol) in acetonitrile (40 mL) and the mixture was stirred at room temperature for 68 h. TLC analysis indicated starting material remaining so the mixture was then heated at reflux for 20 hrs. After cooling, the reaction mixture was poured into sodiumhydroxide (2M; 50 mL) and extracted with ethyl acetate (50 mL). The organic layer was washed with brine, dried ($MgSO_4$) and evaporated. Purification of the residue by multiple column chromatography (SiO_2) gave the title compound (1.90 g, 62%); δ_H ($CDCl_3$, 300MHz) 2.50 (3H, s), 3.00 (3H, s), 3.77 (2H, m), 3.80 (2H, m), 6.83 (1H, d), 7.04 (2H, d), 7.33 (2H, d), 7.50 (1H, dd), 7.67 (1H, d); MS m/z (TS⁺) 396 (MNH_4^+).

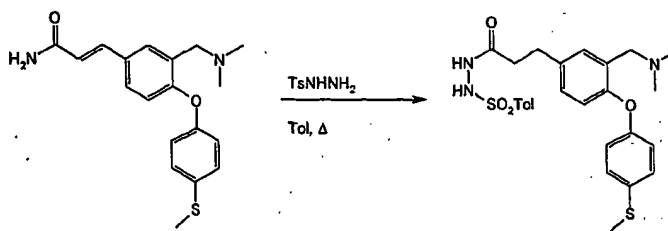
PREPARATION 675-(Aminosulfonyl)-2-fluoro-*N*-methylbenzamide

- 0 To a suspension of 5-(aminosulfonyl)-2-fluorobenzoic acid [prepared according to *Chem. Pharm. Bull.* 1995, 43(4), 582-7] (3.0g, 13.7mmol) in dichloromethane (100mL) at room temperature under nitrogen was added 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (WSCDI) (2.89g, 15.06 mmol) followed by a solution of methylamine in tetrahydrofuran (2M, 8.21mL, 5 16.42 mmol), dropwise and the reaction allowed to stir for 16 hours. The crude reaction mixture was then evaporated to dryness and the residue chromatographed on silica gel, eluting with dichloromethane:methanol:ammonia

(84:14:2) as solvent to give the amide (732mg, 23%) as a white powder. ^1H NMR (300 MHz, $\text{d}_4\text{-MeOH}$) : δ = 2.97 (3H, s), 7.40 (1H, t), 8.05 (1H, m), 8.29 (1H, d). MS m/z 250 (MNH_4) $^+$.

5 PREPARATION 68

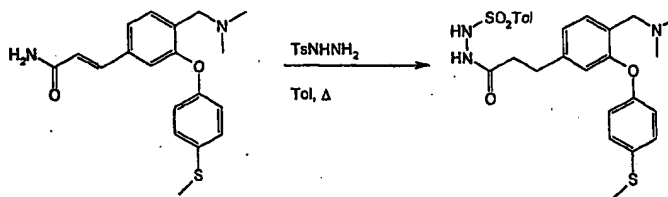
N'-(3-{3-[(Dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]phenyl}propanoyl)-4-methylbenzenesulfonohydrazide



Treating the unsaturated amide formed in example 68 to the reduction conditions used for example 71 afforded the title compound; Free base: δ_{H} (CDCl_3 , 400MHz) 2.28 (6H, s), 2.36 (2H, t), 2.41 (3H, s), 2.46 (3H, s), 2.48-2.67 (2H, brm), 2.77 (2H, t), 3.48 (2H, s), 6.74 (1H, d), 6.84 (2H, d), 6.91 (1H, dd), 7.23-7.30 (5H, m), 7.75 (2H, d); MS m/z (TS^+) 514, 516 (MH^+)

5 PREPARATION 69

N'-(3-{4-[(Dimethylamino)methyl]-3-[4-(methylsulfanyl)phenoxy]phenyl}propanoyl)-4-methylbenzenesulfonohydrazide



Treating the unsaturated amide formed in example 69 to the reduction conditions used for example 71 afforded the title compound; Free base: δ_{H} (CDCl_3 , 300MHz) 2.23 (2H, t), 2.38 (3H, s), 2.48 (3H, s), 2.62 (2H, t), 4.27 (2H, s), 6.68 (1H, s), 6.97 (1H, d), 7.04 (2H, d), 7.30-7.34 (4H, m), 7.58 (1H, d), 7.62 (1H, d), 9.64 (1H, s), 9.91 (1H, s), 10.34 (1H, brs); MS m/z (ES^+) 514 (MH^+)

Biological Activity

A number of compounds were tested for biological activity by their ability to inhibit the uptake of serotonin by human serotonin transporters as follows.

5 (i) Cell Culture

Human embryonic kidney cells (HEK-293) stably transfected with either the human serotonin transporter (hSERT), noradrenaline transporter (hNET) or dopamine transporter (hDAT) were cultured under standard cell culture techniques (cells were grown at 37°C and 5% CO₂ in DMEM-
0 culture media (supplemented with 10% dialysed foetal calf serum (FCS), 2mM l-glutamine and 250µg/ml geneticin)). Cells were harvested for the assay to yield a cell suspension of 750,000 cells/ml.

(i) Determination of inhibitor potency

5 All test compounds were dissolved in 100% DMSO and diluted down in assay buffer to give appropriate test concentrations. Assays were carried out in 96-well filter bottom plates. Cells (7500 cells/assay well) were pre-incubated in standard assay buffer containing either test compound, standard inhibitor or compound vehicle (1% DMSO) for 5 minutes.
0 Reactions were started by addition of either ³H-Serotonin, ³H-Noradrenaline or ³H-Dopamine substrates. All reactions were carried out at room temperature in a shaking incubator. Incubation times were 5 minutes for the hSERT and hDAT assays and 15 minutes for the hNET assay. Reactions were terminated by removal of the reaction mixture
5 using a vacuum manifold followed by rapid washing with ice cold assay buffer. The quantity of ³H-substrate incorporated into the cells was then quantified.

Assay plates were dried in a microwave oven, scintillation fluid added, and
10 radioactivity measured. Potency of test compounds was quantified as IC₅₀ values (concentration of test compound required to inhibit the specific uptake of radiolabelled substrate into the cells by 50%).

(iii) Standard Assay Buffer Composition:

Trizma hydrochloride (26mM)

NaCl (124mM)

5 KCl (4.5mM)

KH₂PO₄ (1.2mM)MgCl₂·6H₂O (1.3mM)

Ascorbic acid (1.136mM)

Glucose (5.55mM)

0 pH 7.40

CaCl₂ (2.8mM)

Pargyline (100μM)

Note: The pH of the buffer was adjusted to 7.40 with 1M NaOH before
5 addition of CaCl₂ and pargyline.

(iv) Summary of Assay Parameters

	hSERT Assay	hDAT Assay	hNET Assay
Cell concentration per assay well.	75,000	75,000	75,000
Substrate Concentration.	³ H-5HT (50nM)	³ H-Dopamine (200nM)	³ H-Noradrenaline (200nM)
Incubation time (minutes)	5	5	15

Compounds having a serotonin re-uptake inhibition (SRI) IC₅₀ value of less than
0 or equal to 100nM are the title compounds of Examples 1-4, 6, 9-12, 14, 23, 25,
28-33, 35-53, 55-62, 64, 65, 71-80, 84, 85, 87, 90-92, 94-99, 101-106, 110, 112,
114-122, 125, 128-142, 145-149 and 154-191.

Compounds having an serotonin re-uptake inhibition (SRI) IC₅₀ value of less than
5 or equal to 100nM and which are more than 10-fold as potent in the inhibition of
serotonin re-uptake than in the inhibition of dopamine re-uptake or noradrenaline

re-uptake are the title compounds of Examples 3, 4, 6, 9-12, 14, 23, 25, 28-33, 35-40, 45-53, 55, 56, 58, 62, 64, 65, 71, 73-76, 84, 85, 87, 90-92, 94-98, 101-104, 106, 110, 112, 114-122, 128-131, 134-141, 145-148, 155-159, 161, 162, 165, 167-179 and 181-191.

5

Compounds having an serotonin re-uptake inhibition (SRI) IC_{50} value of less than or equal to 100nM and which are more than 100-fold as potent in the inhibition of serotonin re-uptake than in the inhibition of dopamine re-uptake or noradrenaline re-uptake are the title compounds of Examples 3, 4, 6, 9-12, 14, 23, 25, 28-32,

0 35-40, 46-51, 53, 55, 58, 62, 64, 71, 73-76, 84, 85, 87, 90, 91, 94-98, 101-104, 106, 110, 112, 114, 116-118, 120, 121, 128-131, 135, 137, 139-141, 145-148, 155-159, 161, 162, 169-179 and 181-190.

Compounds having an serotonin re-uptake inhibition (SRI) IC_{50} value of less than or equal to 100nM and which are more than 100-fold as potent in the inhibition of serotonin re-uptake than in the inhibition of dopamine re-uptake and

5

noradrenaline re-uptake are the title compounds of Examples 3, 4, 9, 14, 23, 25, 28-30, 35, 36, 38-40, 46, 53, 58, 74, 84, 85, 87, 90, 91, 94-98, 101, 104, 110, 114, 116, 117, 120, 121, 128, 130, 135, 140, 141, 145-148, 156, 157, 169, 170,

0

174-176, 181-185 and 187-190.

Compounds having an serotonin re-uptake inhibition (SRI) IC_{50} value of less than or equal to 50nM and which are more than 100-fold as potent in the inhibition of serotonin re-uptake than in the inhibition of dopamine re-uptake and

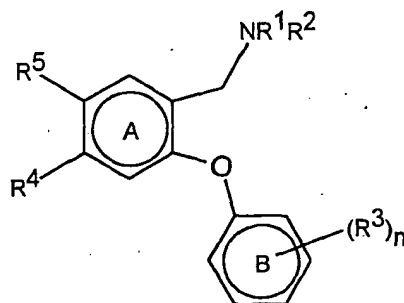
5

noradrenaline re-uptake are the title compounds of Examples 3, 4, 9, 14, 23, 25, 28, 30, 36, 38-40, 46, 53, 58, 74, 84, 85, 87, 90, 91, 94-98, 101, 104, 110, 114, 116, 117, 120, 121, 128, 130, 135, 140, 141, 145, 147, 148, 156, 157, 169, 170, 174-176, 181-185 and 187-190.

Claims

- 1 A compound of general formula (I), or pharmaceutically acceptable salts, solvates or polymorphs thereof;

5



(I)

wherein;

R¹ and R², which may be the same or different, are hydrogen, C₁-C₆alkyl, (CH₂)_m(C₃-C₆cycloalkyl) wherein m = 0, 1, 2 or 3, or R¹ and R² together with the nitrogen to which they are attached form an azetidine ring;

3

each R³ is independently CF₃, OCF₃, C₁₋₄alkylthio or C₁-C₄alkoxy;

n is 1, 2 or 3; and

R⁴ and R⁵, which may be the same or different, are:

5

A-X, wherein A = -CH=CH- or -(CH₂)_p- where p is 0, 1 or 2; X is hydrogen,

F, Cl, Br, I, CONR⁶R⁷, SO₂NR⁶R⁷, SO₂NHC(=O)R⁶, OH, C₁₋₄alkoxy, NR⁶SO₂R⁹, NO₂, NR⁶R¹¹, CN, CO₂R¹⁰, CHO, SR¹⁰, S(O)R⁹ or

SO₂R¹⁰; R⁶, R⁷, R⁸ and R¹⁰ which may be the same or different, are hydrogen or C₁₋₆alkyl optionally substituted independently by one or more R¹²; R⁹ is C₁₋₆alkyl optionally substituted independently by one or more R¹²; R¹¹ is hydrogen, C₁₋₆alkyl optionally substituted independently by one or more R¹², C(O)R⁶, CO₂R⁹, C(O)NHR⁶ or SO₂NR⁶R⁷; R¹² is F, OH, CO₂H, C₃₋₆cycloalkyl, NH₂, CONH₂,

3

C₁₋₆alkoxy, C₁₋₆alkoxycarbonyl or a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, S and O

5

optionally substituted independently by one or more R¹³; or R⁶ and R⁷, together with the nitrogen to which they are attached, form a 4-

5- or 6-membered heterocyclic ring optionally substituted independently by one or more R¹³; or

a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, S and O, optionally substituted independently by one or more R¹³;

wherein R¹³ is hydroxy, C₁-C₄alkoxy, F, C₁-C₆alkyl, haloalkyl, haloalkoxy, -NH₂, -NH(C₁-C₆alkyl) or -N(C₁-C₆alkyl)₂;

wherein when R¹ and R² are methyl, R⁴ and R⁵ are hydrogen, and n is 1, R³ is not a -SMe group para to the ether linkage linking rings A and B.

0

2 A compound according to claim 1, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein R¹ and R², which may be the same or different, are hydrogen or C₁-C₆alkyl.

5 3 A compound according to claims 1 or 2, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein each R³ is independently -CF₃, -OCF₃, methylthio, ethylthio or methoxy.

4 A compound according to any preceding claim, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein at least one R³ is para to the ether linkage linking ring A and B.

5 A compound according to any preceding claim, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein at least one R³ is methylthio.

6 A compound according to any preceding claim, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein R⁶ and R⁷, which may be the same or different, are hydrogen, C₁-C₃alkyl optionally substituted by hydroxy, -CONH₂ or C₁-C₃alkoxy.

0

- 7 A compound according to any preceding claims, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein R^8 is hydrogen, hydroxyethyl or methyl.
- 5 8 A compound according to any preceding claim, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein R^9 is methyl, ethyl, isopropyl, trifluoromethyl or methoxyethyl.
- 9 A compound according to any preceding claim, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein p is 1 or 0.
- 10 A compound according to any preceding claim, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein R^4 and R^5 , which may be the same or different, are
- 5 $-(CH_2)_p-X$, where p is 0, 1 or 2; X is hydrogen, hydroxy, $CONR^6R^7$, $SO_2NR^6R^7$, $NR^8SO_2R^9$, SR^{10} , SOR^9 or SO_2R^{10} ; or a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, S and O.
- 0 11 A compound according to any one of claims 1 to 5, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein R^4 and R^5 , which may be the same or different, are:
- 5 $-(CH_2)_p-X$, where p is 0 or 1; X is hydrogen, hydroxy, $CONR^6R^7$, $SO_2NR^6R^7$ or $NR^8SO_2R^9$; wherein R^6 and R^7 , which may be the same or different, are hydrogen or C_1 - C_3 alkyl optionally substituted by hydroxy, $-CONH_2$ or C_1 - C_3 alkoxy; R^8 is hydrogen, hydroxyethyl or methyl; or R^9 is methyl, ethyl, isopropyl, trifluoromethyl or methoxyethyl; or triazolyl, imidazolyl or pyrazolyl.
- 10

- 12 A compound according to any preceding claim, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein R⁴ and R⁵ are not both hydrogen.
- 5 13 A compound according to any preceding claim, or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein R⁴ is hydrogen.
- 14 A compound according to claim 1, or pharmaceutically acceptable salts, solvates or polymorphs thereof, selected from the group:
- 0 3-[(dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzenesulfonamide;
- 3-[(dimethylamino)methyl]-N-methyl-4-[4-(trifluoromethyl)phenoxy]benzenesulfonamide;
- 3-[(dimethylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]benzenesulfonamide;
- 5 3-[(dimethylamino)methyl]-N-[(2R)-2-hydroxypropyl]-4-[4-(methylsulfanyl)phenoxy]benzenesulfonamide;
- 3-[(dimethylamino)methyl]-N-[(1S)-2-hydroxy-1-methylethyl]-4-[4-(methylsulfanyl)phenoxy]benzenesulfonamide;
- 0 3-[(dimethylamino)methyl]-N-(2-hydroxyethyl)-4-[4-(methylsulfanyl)phenoxy]benzenesulfonamide;
- 3-[(dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzonitrile;
- 3-[(dimethylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzamide;
- 3-[(dimethylamino)methyl]-4-[4-(trifluoromethoxy)phenoxy]benzamide;
- 5 3-[(methylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzamide;
- N-{3-[(dimethylamino)methyl]-4-[4-(trifluoromethyl)phenoxy]phenyl}-methanesulfonamide;
- 4-[3-methoxy-4-(methylsulfanyl)phenoxy]-3-[(methylamino)methyl]benzamide;
- 0 N-methyl-3-[(methylamino)methyl]-4-[4-(methylsulfanyl)phenoxy]benzamide;

3-[(dimethylamino)methyl]-4-[3-methoxy-4-(methylsulfanyl)phenoxy]-
benzamide;

N-methyl-*N*-[2-[4-(methylsulfanyl)phenoxy]-5-(1*H*-1,2,3-triazol-1-yl)benzyl]-
amine;

5 *N*-methyl-*N*-[2-[4-(methylsulfanyl)phenoxy]-5-(1*H*-1,2,4-triazol-1-yl)benzyl]-
amine;

N,N-dimethyl-*N*-[2-[4-(methylsulfanyl)phenoxy]-5-(1*H*-1,2,4-triazol-1-
yl)benzyl]-amine;

0 *N*-[2-[4-(methylsulfanyl)phenoxy]-5-(4*H*-1,2,4-triazol-4-yl)benzyl]-*N,N*-
dimethylamine; and

N-{5-(3-amino-1*H*-pyrazol-1-yl)-2-[4-(methylsulfanyl)phenoxy]benzyl}-*N*-
methylamine.

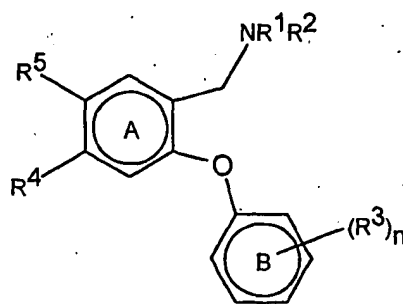
15 A compound as defined in any preceding claim, or pharmaceutically
5 acceptable salts, solvates or polymorphs thereof, for use as a
pharmaceutical.

16 A pharmaceutical formulation containing a compound as defined in any
one of claims 1 to 14, or pharmaceutically acceptable salts, solvates or
0 polymorphs thereof, and a pharmaceutically acceptable adjuvant, diluent
or carrier.

17 The use of a compound as defined in any of claims 1 to 14, or
pharmaceutically acceptable salts, solvates or polymorphs thereof, in the
5 manufacture of a medicament for the treatment or prevention of a disorder
in which the regulation of monoamine transporter function is implicated.

18 The use according to claim 17 wherein the disorder is depression,
attention deficit hyperactivity disorder, obsessive-compulsive disorder,
0 post-traumatic stress disorder, substance abuse disorders or sexual
dysfunction.

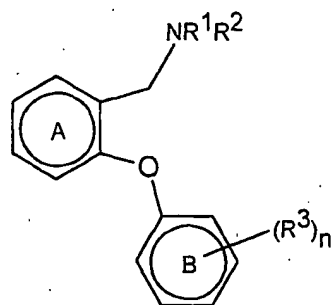
- 19 The use according to claim 24 in the manufacture of a medicament for the treatment or prevention of premature ejaculation.
- 20 A method of treatment or prevention of a disorder in which the regulation of monoamine transporter function is implicated, comprising the administration of an effective amount of a compound as defined in any one of claims 1 to 14, or pharmaceutically acceptable salts, solvates or polymorphs thereof, to a patient in need of such treatment or prevention.
- 21 A method of treatment or prevention of premature ejaculation, comprising the administration of an effective amount of a compound as defined in any one of claims 1 to 14, or pharmaceutically acceptable salts, solvates or polymorphs thereof, to a patient in need of such treatment or prevention.
- 22 A method of increasing ejaculatory latency which comprises the administration of an effective amount of a compound as defined in any one of claims 1 to 14, or pharmaceutically acceptable salts, solvates or polymorphs thereof, to a male desiring increased ejaculatory latency.
- 23 A process for the preparation of a compound of general formula (I);



(I)

wherein R¹, R², R³, R⁴ and R⁵ and n are as defined in claim 1 comprising reacting a compound of general formula II

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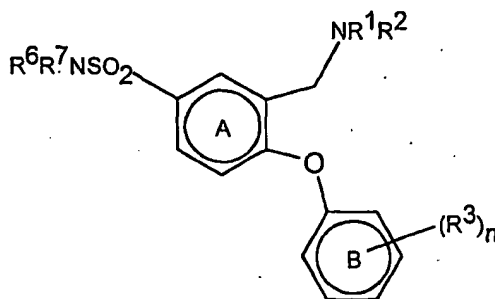


(II)

under suitable reaction conditions to form a compound of formula I,
wherein the suitable reaction conditions are:

- i) where R^4/R^5 are halogen, by reaction of (II) with a suitable halogenating agent in an inert solvent which does not adversely affect the reaction;
- ii) where R^4/R^5 are $-\text{NO}_2$, by reaction of (II) with a suitable nitrating agent in an inert solvent which does not adversely affect the reaction at, or below, room temperature; or
- ii) where R^4/R^5 is $-\text{SO}_2\text{NR}^6\text{R}^7$ by reaction of an intermediate sulfonyl chloride with the requisite amine of formula HNR^6R^7 in a suitable solvent.

- 24 A process according to claim 23 for preparing compounds of formula Ia,
5 i.e. compounds of formula I where R^5 is $-\text{SO}_2\text{NR}^6\text{R}^7$;



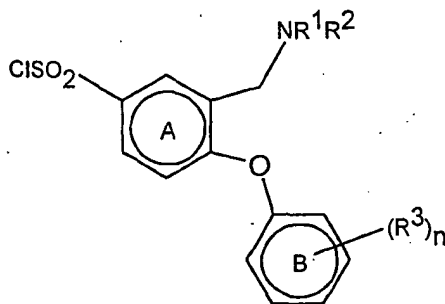
(Ia)

comprising

- a) reacting compounds of formula II, optionally in a suitable solvent, with chlorosulfonic acid to give compounds of formula (XII);

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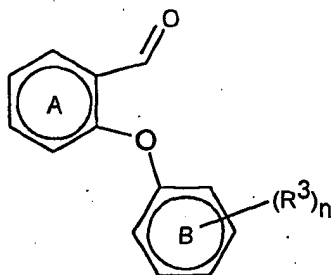
(XII)

followed by,

b) reaction with HNR⁶R⁷ to give compounds of formula (Ia).

25 A process according to claim 24 wherein compounds of formula (XII) are generated *in situ* and reacted with HNR⁶R⁷ without isolation.

26 A process according to any one of claims 23 to 25 which further comprises the step of preparing compounds of formula (II), by reacting compounds of formula (III)



(III)

with a compound of formula HNR¹R², or with a suitable salt form thereof, together with a hydride reducing agent in a suitable solvent, to form a compound of formula (II).

27 Intermediate compounds (II), (III) or (XII) as defined in claims 23 to 26 with the proviso that in compounds of formula (II) when R¹ and R² are methyl, and n is 1, R³ is not a -SMe group para to the ether linkage linking rings A and B.

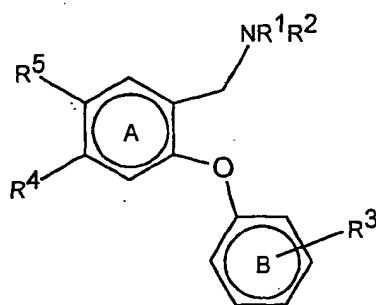
- 28 A compound of general formula (I), or pharmaceutically acceptable salts, solvates or polymorphs thereof, wherein R^1 , R^2 , R^3 and n are as defined in claim 1; and R^4 and R^5 , which may be the same or different, are $-(CH_2)_p-A'$, wherein p is 0, 1 or 2 and A' is a polar group.

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- 29 A compound according to claim 28, wherein the polar group has a δ -value more negative than -0.1.

0

- 30 A compound of general formula (I):



(I)

and pharmaceutically acceptable salts or solvates thereof wherein:

R^1 and R^2 independently represent H, C_1 - C_6 alkyl, $(CH_2)_m(C_3$ - C_6 cycloalkyl) wherein $m = 0, 1, 2$ or 3 , or wherein NR^1R^2 together represent a 4-membered ring wherein R^1 and R^2 together represent C_3 alkyl;

5

R^3 represents one or more groups selected from the group including: CF_3 , OCF_3 , SR^{12} and C_1 - C_4 alkoxy wherein R^{12} represents C_1 - C_6 alkyl; and

R^4 and R^5 independently represent $A-X$ wherein $A = -(CH_2)_n-$, wherein n represents 0, 1 or 2 and wherein X represents: H, F, Cl, Br, I, $CONR^6R^7$ or $SO_2NR^6R^7$, OH, $NR^8SO_2R^9$, NO_2 , NR^6R^{11} , CN, CO_2R^{10} , CHO, $S(O)_mR^{10}$ wherein $m = 0, 1$ or 2 and wherein R^6 , R^7 , R^8 and R^{10} independently represent H or C_{1-6} alkyl, wherein R^9 represents C_{1-6} alkyl, R^{11} represents H, C_{1-6} alkyl, $C(O)R^6$, CO_2R^9 , $C(O)NHR^6$ or $SO_2NR^6R^6$ and wherein said C_{1-6} alkyl group is optionally substituted by one or more groups selected from OH, CO_2H , C_{3-6} cycloalkyl, NH_2 , $CONH_2$, C_{1-6} alkoxy, C_{1-6} alkoxycarbonyl and a 5- or 6-

5

membered heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, S and O;

5 or R⁴ and/or R⁵ may be representative of a 5- or 6-membered heterocyclic ring containing 1, 2 or 3 heteroatoms selected from N, S and O; and in addition, R⁶ and R⁷ may, together with the N atom to which they are attached, represent a pyrrolidine or piperidine ring (which rings are optionally substituted by OH or CONH₂) or a morpholine ring (which is optionally substituted by CONH₂) with the proviso that both R⁴ and R⁵ are not H.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/ 01/00428

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07C217/58 C07C229/38 C07C237/28 C07C255/43 C07C255/59
C07C311/05 C07C311/08 C07C311/37 C07C317/32 C07C323/20
C07C323/32 C07C323/67 C07D207/12 C07D231/38 C07D233/61

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07C C07D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

BEILSTEIN Data, WPI Data, EPO-Internal, PAJ, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 516 234 A (AKZO) 2 December 1992 (1992-12-02) the whole document	1-30
A	EP 0 415 613 A (PFIZER) 6 March 1991 (1991-03-06) the whole document	1-30
P, X	WO 00 50380 A (PFIZER PRODUCTS) 31 August 2000 (2000-08-31) page 1 -page 3; claims 1,5,9,16; example 42	1-30
X	US 5 334 748 A (A.J. BUCKLEY, ET AL.) 2 August 1994 (1994-08-02) column 58, line 5 - line 47	27
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

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"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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"G" document member of the same patent family

Date of the actual completion of the international search

20 June 2001

Date of mailing of the international search report

04/07/2001

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

English, R

INTERNATIONAL SEARCH REPORT

International Application No

IPCT/ IB 01/00428

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07D249/06 C07D249/08 C07D295/08 C07D295/18 A61K31/137
 A61P15/10 C07C47/575

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>R.H.F. MANSKE, ET AL.: "Synthesis and reactions of some dibenzoxepins" JOURNAL OF THE AMERICAN CHEMICAL SOCIETY, vol. 72, no. 10, 16 October 1950 (1950-10-16), pages 4797-4799, XP002170116 American Chemical Society, Washington, DC, US ISSN: 0002-7863 page 4799, left-hand column, line 45 - line 68</p> <p style="text-align: center;">--- -/--</p>	27



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents:

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- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

& document member of the same patent family

Date of the actual completion of the international search

20 June 2001

Date of mailing of the international search report

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
 Fax: (+31-70) 340-3016

Authorized officer

English, R

INTERNATIONAL SEARCH REPORT

International Application No

PCT/ IB 01/00428

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	T. KAMETANI, ET AL.: "The conformation and rearrangement reactions of derivatives of 10,11-dihydrodibenzoxezepin" JOURNAL OF THE CHEMICAL SOCIETY, SECTION C: ORGANIC CHEMISTRY, no. 23, 1968, pages 2877-2883, XP002170117 Royal Society of Chemistry, Letchworth, GB compound XXII ---	27
X	G.W. YEAGER, ET AL.: "An unpoled synthon approach to the synthesis of 2-aryloxyphenols" SYNTHESIS, no. 1, 1995, pages 28-30, XP002048910 Georg Thieme Verlag, Stuttgart, DE ISSN: 0039-7881 compound 3e -----	27

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/ IB 01/00428

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0516234 A	02-12-1992	AT 127777 T	15-09-1995
		AU 650136 B	09-06-1994
		AU 1710492 A	03-12-1992
		CA 2068373 A	30-11-1992
		DE 69204743 D	19-10-1995
		DE 69204743 T	04-04-1996
		DK 516234 T	29-01-1996
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